



9500

Crop Max 9520 • 9524 • 9530 Series
Attachment Models S100 • S200 • S300 • S400

Parts Book



1.0 IMPORTANT INFORMATION

The spreader body serial number plate is located on the front left hand side.

The attachment serial number is located on the left hand side of the frame on the attachment.

Please enter the model, serial number and additional information in the space provided for future reference.



Prior to 2016 Model Year Spreader Body Location

Model No. _____

Spreader Body Serial No. _____

Attachment Serial No. _____

Date of Purchase _____

Dealership _____

Dealership Phone No. _____



Prior to 2016 Model Year Attachment Location

Always use your serial number when requesting information or when ordering parts.



2016 Model Year And Later Spreader Body Location

HOW TO READ YOUR SERIAL NUMBER

SPREADER BODY
EXAMPLE: 1595201

ATTACHMENT
EXAMPLE: S215001



2016 Model Year And Later Attachment Location

Model Year / Model / Sequence Of Build

↓ ↓ ↓
15 95 201

Model / Model Year / Sequence Of Build

↓ ↓ ↓
S2 15 001

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2.0 MANUFACTURER'S WARRANTY

6/2014

MEYER 9500 Crop Max Spreader

- I. The "Product Registration & Inspection Certificate" along with the original billing invoice "Owner's Registration Form" must be completed in full and promptly returned to Meyer Mfg. Corp. for this warranty to become both valid and effective. All warranties on New Meyer Crop Max Spreaders shall apply only to the original retail customer from an authorized Meyer Mfg. Corp. dealership.
- II. This warranty shall not apply to any Meyer Crop Max Spreader which has been subjected to misuse, negligence, alteration, accident, incorrect operating procedures, or which shall have been repaired with parts other than those obtained through Meyer Mfg. Corp.
- III. Meyer Mfg. Corp. warrants New Crop Max Spreaders to be free from defects in material and workmanship under recommended use and maintenance service, as stated in the Owners/Operator's Manual and Parts Book, as follows:
 - A. Meyer Mfg. Corp. will repair or replace F.O.B. Dorchester, WI, as Meyer Mfg. Corp. elects, any part of a new Crop Max Spreader which is defective in material or workmanship:
 - i. Without charge for either parts or labor during the first (1) year from purchase date to the original retail customer.
 - B. In addition to the above basic warranty, Meyer Mfg. Corp. will repair or replace F.O.B. Dorchester, WI as Meyer Mfg. Corp. elects:
 - i. Any part of the following which is defective in material or workmanship (not neglect to recommended use and service) with a "pro-rated" charge for parts only (not labor) during the stated time period from date of purchase to the original retail customer:
 - a. Seven (7) Years: After a period of (1) year, the spreader tank body is warranted against rust-through for an additional period of (6) years. (Pro-Rated Parts Only). Parts included, front and rear end panels, side panels.
- IV. COMMERCIAL USE: Coverage as in paragraph III.A.i. ONLY, except warranty coverage is for (90) days for parts and labor to the original commercial retail customer.
- V. Repairs eligible for labor warranty must be made by Meyer Mfg. Corp. or an authorized Meyer dealership. The original retail customer is responsible for the transportation of the spreader to the dealership for warranty service or for any service call expenses.
- VI. Except as stated above, Meyer Mfg. Corp. shall not be liable for injuries or damages of any kind or nature, direct, consequential, or contingent, to persons or property. This warranty does not extend to loss of crop or for any other reasons.
- VII. No person is authorized to give any other warranties or to assume any other obligation on Meyer Mfg. Corp.'s behalf unless made or assumed in writing by Meyer Mfg. Corp. This warranty is the sole and exclusive warranty which is applicable in connection with the manufacture and sale of this product and Meyer Mfg. Corp.'s responsibility is limited accordingly.
- VIII. This warranty is effective on all sales of Meyer Crop Max Spreaders made after June 1, 2008.

Purchased Product Warranty:

This warranty does not apply to component parts not manufactured by Meyer such as but not limited to wheels, tires, tubes, PTO shafts, clutches, hydraulic cylinders, scales, tarps, etc.



3.0 PARTS REPAIR AND REPLACEMENT

3.1 REPLACEMENT PARTS



Before servicing this equipment, ensure that all personnel, including family members are familiar with the equipment and the safety hazards that are present, along with the safety practices that should be observed while working in this equipment.



Inspect the chassis' axles, o-beams, spindles, tires, hitches and all safety shielding, safety signs and safety lighting regularly. These parts if not watched closely, could pose potential injury or death. If any part is found in need of repair, follow the SHUTOFF & LOCKOUT POWER recommendations and have qualified personnel repair immediately.

Any individual that will be adjusting, servicing, maintaining, or clearing an obstruction from this machine needs to ensure that this machine stays safely "OFF" until the adjustment, service, or maintenance has been completed, or when the obstruction has been cleared, and that all guards, shields, and covers have been restored to their original position. The safety of all individuals working on or around this machine, including family members, are affected. The following procedure will be referred to throughout this manual, so be familiar with the following steps.

Shutoff & Lockout Power Recommendations

1. Think, Plan and Check

- a. **Think** through the entire procedure and identify all the steps that are required.
- b. **Plan** what personnel will be involved, what needs to be shut down, what guards / shields need to be removed, and how the equipment will be restarted.
- c. **Check** the machine over to verify all power sources and stored energy have been identified including engines, hydraulic and pneumatic systems, springs and accumulators, and suspended loads.

2. Communicate - Inform everyone involved, including those working on or around this machine, that work is being done which involves keeping this machine safely "OFF".

3. Power Sources

- a. **LOCKOUT** - Shut off engines and take the key, or physically lock the start/on switch or control. Disconnect any power sources which are meant to be disconnected (i.e. electrical, hydraulic, and PTO of pull-type units).
- b. **TAGOUT** - Place a tag on the machine noting the reason for the power source being tagged out and what work is being done. This is particularly important if the power source is not within your sight and/or will need to be isolated for a longer period of time.

4. Stored Energy - Neutralize all stored energy from its power source. Ensure that this machine is level, set the parking brake, and chock the wheels. Disconnect electricity, block moveable parts, release or block spring energy, release pressure from hydraulic and pneumatic lines, and lower suspended parts to a resting position.

5. Test - Do a complete test and personally double check all of the above steps to verify that all of the power sources are actually disconnected and locked out.

6. Restore Power - When the work has been completed, follow the same basic procedures, ensuring that all individuals working on or around this machine are safely clear of the machine before locks and tags are removed and power is restored.

IMPORTANT

It is important that everyone who works on this equipment is properly trained to help ensure that they are familiar with this procedure and that they follow the steps outlined above. This manual will remind you when to Shutoff & Lockout Power.

At times, parts on this implement will become worn or damaged. Performing repairs on this implement can pose a risk of injury including death. To reduce risk, the party that will be doing the repair should be very knowledgeable of the implement and the equipment that they will be using to do the repair.

- Review the repair so that a plan can be put together and the proper equipment can be used to repair this implement safely and correctly.
- Personal safety equipment may include items such as safety glasses, protective footwear, hearing protection, gloves, fire retardant clothes, etc.

WARNING

Crushing Hazard

Do Not work under suspended or blocked parts.



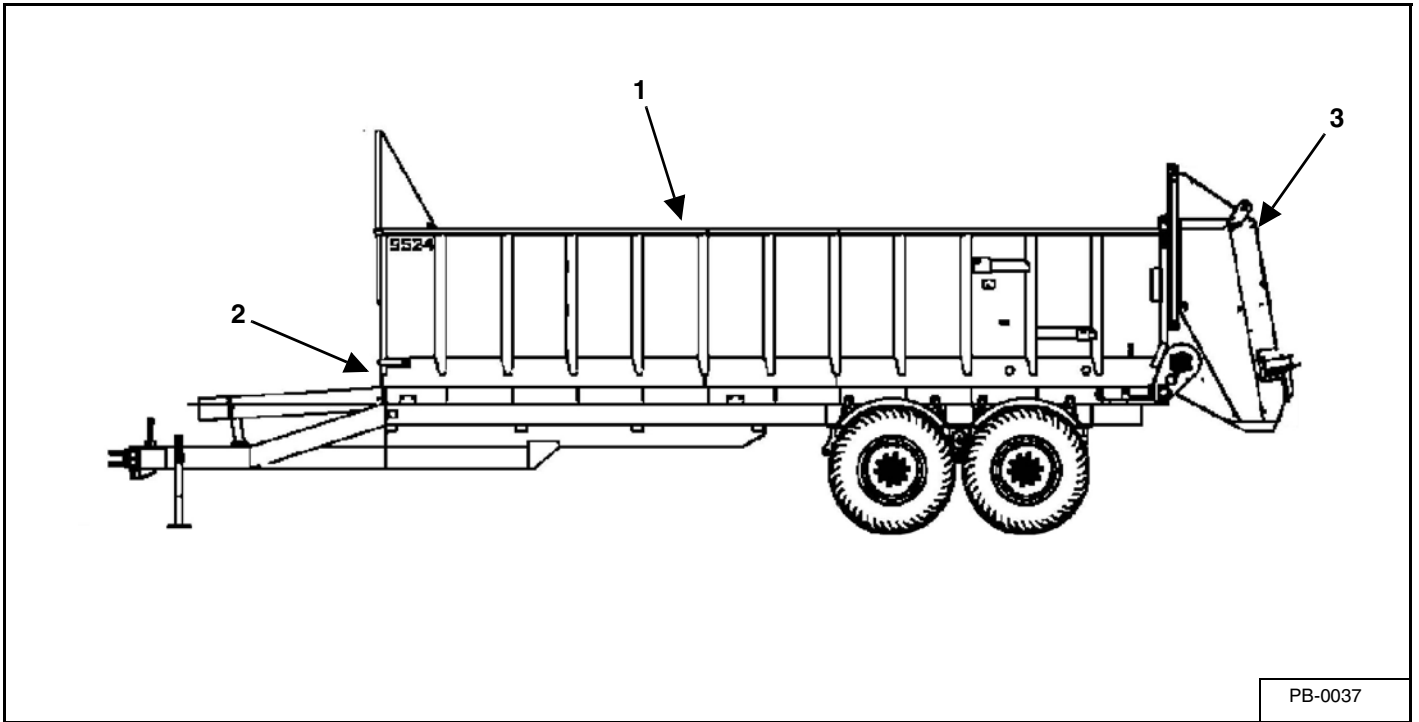
- The use of hoists and/or supports may be needed to handle heavy components.
- If the implement is being repaired in the field, make sure the parking brake of the tractor is engaged, the implement is on solid and level ground.
- Welding and torching should be done by properly trained individuals who have proven their skills.

IMPORTANT

Call the factory for any additional details you may need to perform the repair. Some parts may come with instruction sheets to assist in the repair. Instructions sheets may be provided with your parts order. Otherwise, if available, instruction sheets can be e-mailed or faxed for you convenience. Call Meyer Manufacturing Corporation toll free at 1-800-325-9103 or email sales@meyermfg.com.

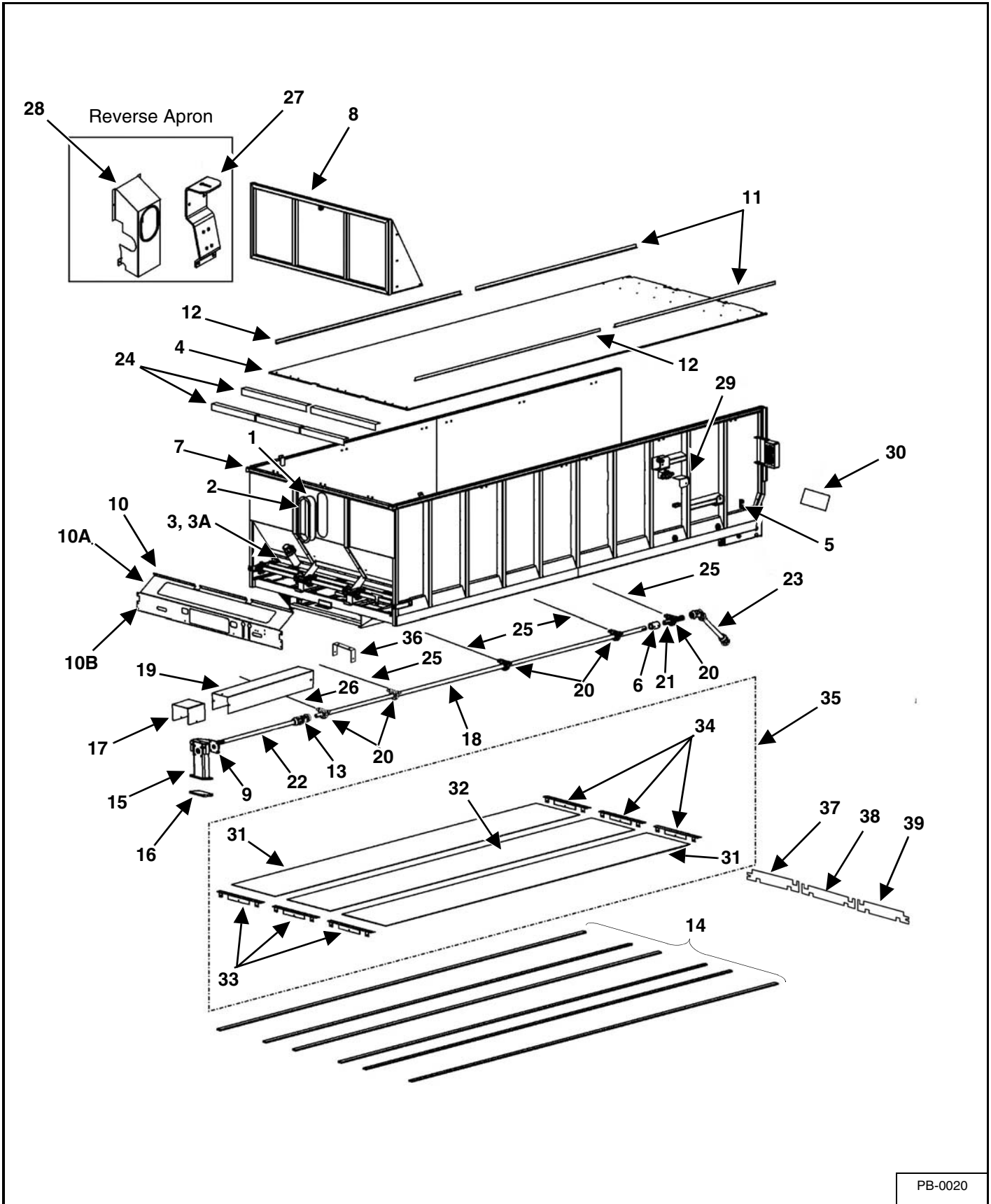
NOTE: Be environmentally friendly and dispose of any waste materials properly. Recycle when appropriate.

9500 CROP MAX



KEY	DESCRIPTION	PAGE #
1	9500 MAIN FRAME	10
2	APRON DRIVE	14
3	ATTACHMENTS	
	S100 (EARLIER MODELS)	72
	S100 (LATER MODELS)	76
	S200	82
	S300	88
	S400	92

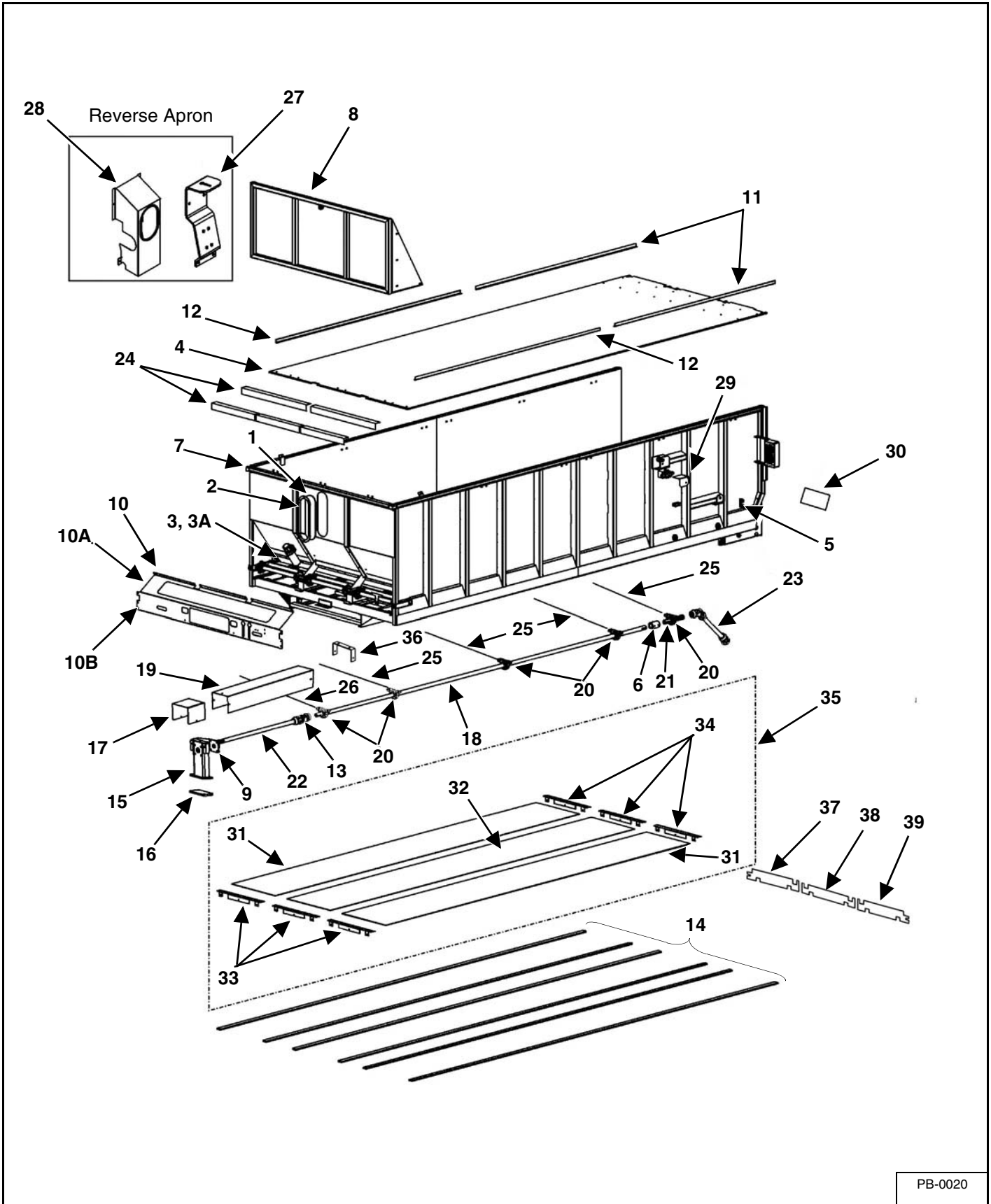
MAIN FRAME AND DRIVELINE



PB-0020

KEY	PART NUMBER	QTY	DESCRIPTION
1	649-0003	1	Plexi Glass Window
2	33-0049	4.3'	Rubber Gasket (By The Foot 4.3' Required)
3	149-2P220-308-4	7.54	Front Gate Belting Seal-2 Apron (By The Foot)
	601-0001-55	1	Front Gate Belting Seal-3 Apron
3A	601-0001-81	1	Front Gate Belt Strip
4	601-0001-61	1	9520 SSL Floor Sawed And Notched-2 Apron
	601-0007-2	1	9520 SSL Floor Sawed And Notched-3 Apron
	601-0003-3	1	9524 SSL Floor Sawed And Notched-2 Apron
	601-0006-7	1	9524 SSL Floor Sawed And Notched-3 Apron
	601-0004-3	1	9530 SSL Floor Sawed And Notched-3 Apron
	802T-3118-3SS	18	5/16"-18 x 3" Truss Head Stainless Rear Hardware (Prior to SN 1695236)
	802T-3118-1.25SS	8	5/16"-18 x 1-1/4" Truss Head Stainless Front Hardware
	802T-3118-1.25SS	9	5/16"-18 x 1-1/4" Truss Head Stainless Rear Hardware (30' & Longer) (Prior to SN 1695236)
	802T-3118-1.25SS	18/27	5/16"-18 x 1-1/4" Truss Head Stainless Rear Hardware (Shorter Than 30'; 30' & Longer) (SN 1695236 & Later)
	814-3118-Z	26/35	5/16"-18 Indented Lock Nut (Shorter Than 30' / 30' & Longer)
	805-0031-Z	8	5/16" Flat Washer
5	601-0001-64	2	Hydraulic Tip Holder Welded Assembly
6	937-0005-OS	1	Shaft Coupler 1-3/4" Bore
	35-0022	1	3/8" x 3/8" x 4-1/2" Square Key
7	601-0001	1	9520 Box Weldment-2 Apron
	601-0030	1	9520 Box Weldment-3 Apron Wide Track
	601-0003	1	9524 Box Weldment-2 Apron
	601-0031	1	9524 Box Weldment-3 Apron Wide Track
	601-0004	1	9530 Box Weldment-3 Apron
	601-0032	1	9530 Box Weldment-3 Apron Wide Track
8	601-0001-46	1	Front Guard Assembly
9	914-3819	1	1-3/4" 4-Bolt Bearing
	851-6311-2.5Z	4	5/8" x 2-1/2" Bolt
	885-6311-Z	4	5/8" Nylon Lock Nut
10	624-0005	1	Front Apron Shield Assembly-2 Apron
	601-0004-32	1	Front Apron Shield Assembly - 3-Apron (Prior to SN 1195229)
	624-0007	1	2-Piece Front Apron Shield For 3-Apron (SN 1195229 & Later)
	624-0007-UP	1	Front Apron Shield 3-Apron Update to 2 Piece Shield
	850-3118-1Z	6	5/16" x 1" Carriage Bolt
	810-3118-Z	6	5/16" Spin Lock Nut
	805-0031-Z	6	5/16" Flat Washer
	815-3118-Z	6	5/16" Nylon Lock Nut
10A	624-0007-1	1	Upper Front 2-Piece Apron Shield Assembly
10B	624-0007-2	1	Lower Front 2 Piece Apron Shield Assembly
11	625-0012	2/2/4	9520/9524/9530 Floor Side Hold Down 120"
12	625-0011	2/2/2	9520/9524/9530 Floor Side Hold Down 104-1/2"
	625-0015	2	9524 Floor Side Hold Down 48" (Middle Pc)
13	618-0002	1	U-Joint 1-3/4" Bore
14	709-2-238	4/6	Chain Return Slide Rail 9520-238"
	709-2-286	4/6	Chain Return Slide Rail 9524-286"
	709-2-358	4/6	Chain Return Slide Rail 9530-358"
15	625-0115	1	Front PTO Shaft Bracket Assembly (Less Bearing) (Prior to SN 1095200)
	625-0118	1	Front PTO Shaft Bracket Assembly (Less Bearing) (SN 1095200 & Later)
16	649-0002	1	Front Bearing Base Plate Pad
17	931-3810	1	PTO Guard Welded Assembly
	800548	2	3/8" Rubber Stopper
	851-3816-1.5Z	2	3/8" x 1-1/2" Bolt
	805-0038-Z	2	3/8" Flat Washer
	815-3816-Z	2	3/8" Nylon Nut

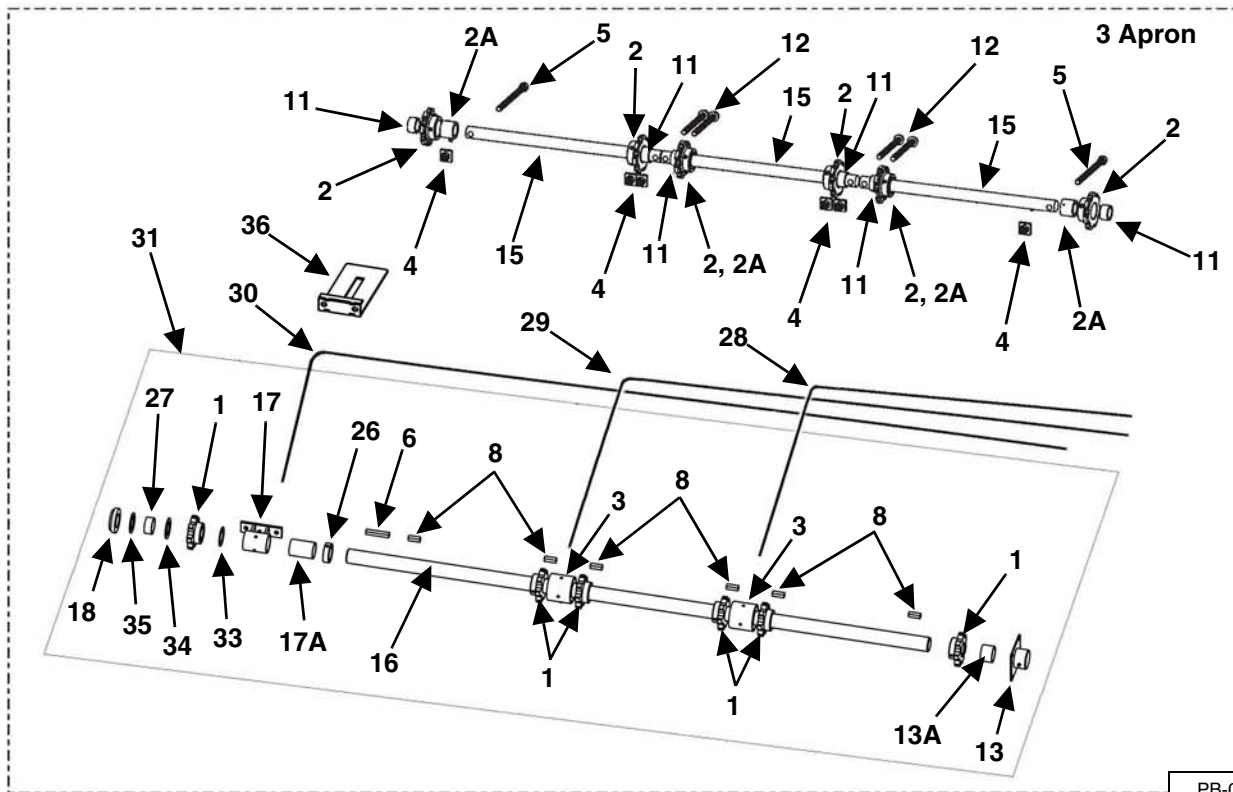
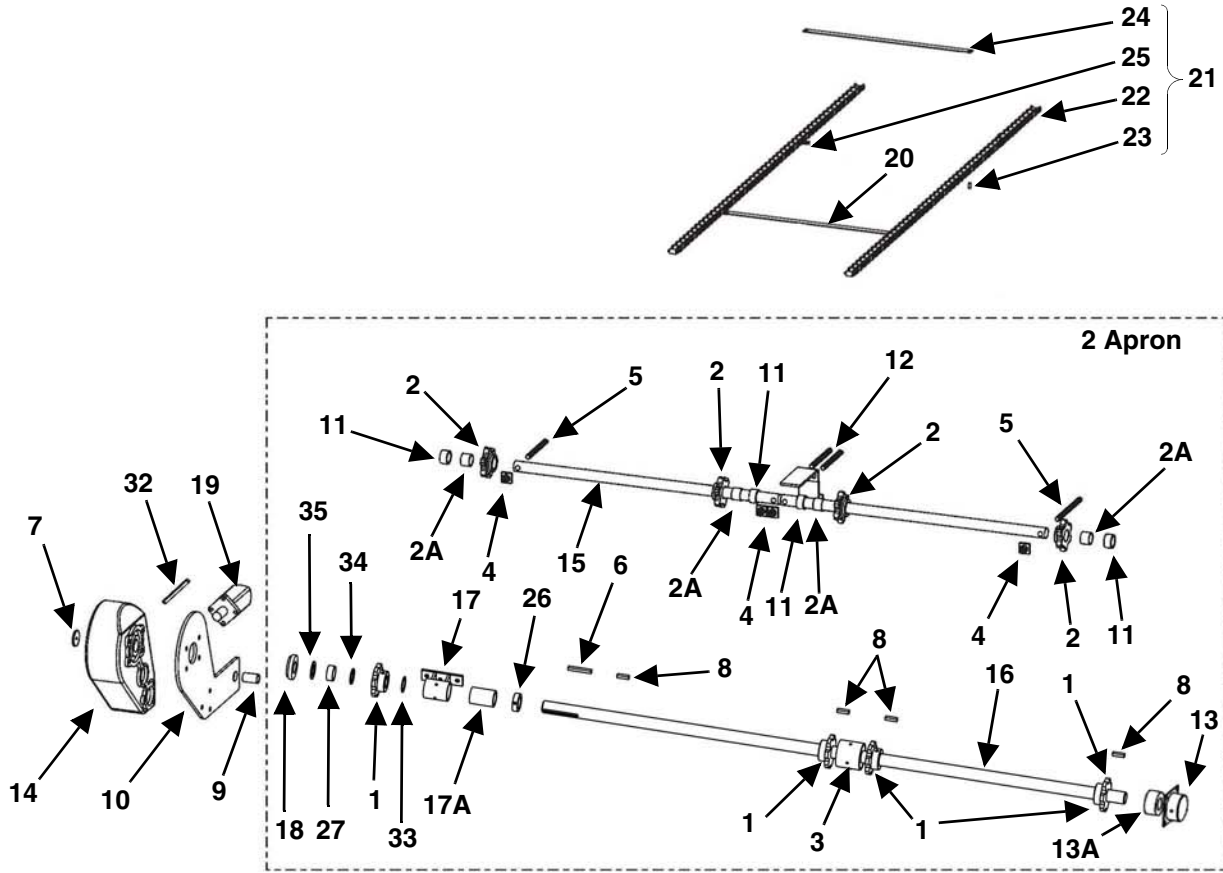
MAIN FRAME AND DRIVELINE (CONT'D)



PB-0020

KEY	PART NUMBER	QTY	DESCRIPTION
18	623-0004	1	9520/9524/9530 & 9524/9530 Truck Mount Main Drive Shaft 214"
	623-0004-TR	1	9520 Truck Mount Main Drive Shaft 188"
	601-0003-2	1	9524 Front Drive Shaft Ext 48"
	623-0007	1	9524 Truck Mount Drive Shaft Ext 34"
	601-0004-2	1	9530 Front Drive Shaft Ext 120"
19	623-0011	1	9530 Truck Mount Drive Shaft Ext 94"
	624-0008	1	9500 Front Driveline Shield
	800548	2	3/8" Rubber Stopper
	851-3816-1.5Z	2	3/8" x 1-1/2" Bolt
	805-0038-Z	2	3/8" Flat Washer
20	815-3816-Z	2	3/8" Nylon Nut
	614-0001	1	1-3/4" Pillow Block Bearing
	851-5013-2Z	AR	1/2" x 2" Bolt
	828-0050-Z	AR	1/2" SAE Washer
21	810-5013-Z	AR	1/2" Spin Lock Nut
	623-0003	1	9520/9524/9530 Pull-Types & 9524 Truck Mount Rear Adapter Shaft 12"
22	623-0003	2	9520/9530 Truck Mounts Front/Rear Adapter Shaft 12"
	623-0005	1	Front Drive Shaft Extension 50"
23	618-0001	1	Rear Driveline PTO Assembly (Prior to 2011 Model Year)
	618-0004	1	Rear Driveline PTO Assembly W/Overrunning (Truck Mt) (Prior to 2011 Model Year) (Clutch to box end.)
	618-0101	1	Rear Driveline PTO Assembly (2011 Model Year Through 1391215)
	618-0201	1	Rear Driveline PTO Assembly (SN1391216 & Later) W/Overrunning Clutch (Clutch to box end.)
24	25-8203-1	2	Front Floor Cover (2-Apron) (Clutch to box end.)
	601-0004-89	3	Front Floor Cover (3-Apron)
25	633-0017	1	48" Grease Line Assembly
26	633-0018	1	52" Grease Line Assembly (Truck Mounts Only)
27	625-0019-1	1	9500 Reverse Apron Valve Bracket (Prior to SN 1495240) (SN 1695233 & Later)
	625-0033-1	1	9500 Reverse Apron Valve Bracket SD14 (SN 1495240 Through SN 1695232)
28	625-0020	1	Reverse Apron Shield Assembly
29	624-0010	1	Swing Arm Gate Valve Shield
30	601-0001-8-1	1	Rear Frame Access Plate
31	649-0016	2	9520 Outer Apron Return Panel 102"
	649-0022	2	9524 Outer Apron Return Panel 150"
	649-0010	2	9530 Outer Apron Return Panel 222"
	649-0012	2	9520 Truck Mount Outer Apron Return Panel 198"
	649-0010	2	9524 Truck Mount Outer Apron Return Panel 222"
	649-0014	2	9530 Truck Mount Outer Apron Return Panel 294"
32	649-0017	1	9520 Inner Apron Return Panel 102"
	649-0023	1	9524 Inner Apron Return Panel 150"
	649-0011	1	9530 Inner Apron Return Panel 222"
	649-0013	1	9520 Truck Mount Inner Apron Return Panel 198"
	649-0011	1	9524 Truck Mount Inner Apron Return Panel 222"
	649-0015	1	9530 Truck Mount Inner Apron Return Panel 294"
33	625-0050-2	3	Front Poly Chain Return Hold Down (2012 Model Year & Later)
34	625-0050-1	3	Rear Poly Chain Return Hold Down (2012 Model Year & Later)
35	9500-PCR-20-2A	AR	9520 2-Apron Poly Lined Chain Return Kit (Prior to 2012 Model Year)
	9500-PCR-24-2A	AR	9524 2-Apron Poly Lined Chain Return Kit (Prior to 2012 Model Year)
	9500-PCR-16-3A	AR	9516 3-Apron Poly Lined Chain Return Kit (Prior to 2012 Model Year)
	9500-PCR-20-3A	AR	9520 3-Apron Poly Lined Chain Return Kit (Prior to 2012 Model Year)
	9500-PCR-20-3A-TRL	AR	9520 Trailer Mount 3-Apron Poly Lined Chain Return Kit (Prior to 2012 Model Year)
	9500-PCR-24-3A	AR	9524 3-Apron Poly Lined Chain Return Kit (Prior to 2012 Model Year)
	9500-PCR-24-3A-TRL	AR	9524 Trailer Mount 3-Apron Poly Lined Chain Return Kit (Prior to 2012 Model Year)
	9500-PCR-30-3A	AR	9530 3-Apron Poly Lined Chain Return Kit (Prior to 2012 Model Year)
9500-PCR-30-3A-TRL	AR	9530 Trailer Mount 3-Apron Poly Lined Chain Return (Prior to 2012 Model Year)	
36	625-0114-1	1	Rear PTO Shield Mount
37	649-0007	1	Rear Right Chain Return Belt
38	649-0008	1	Rear Center Chain Return Belt
39	649-0006	1	Rear Left Chain Return Belt

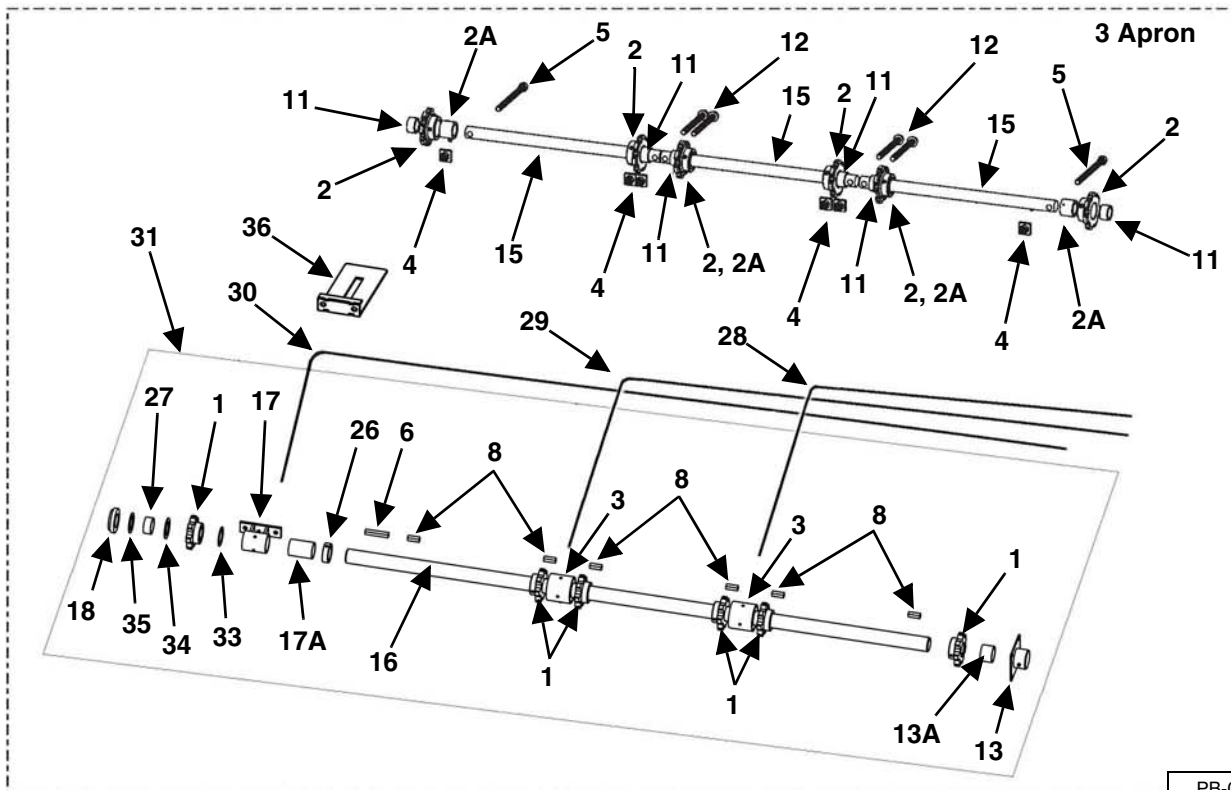
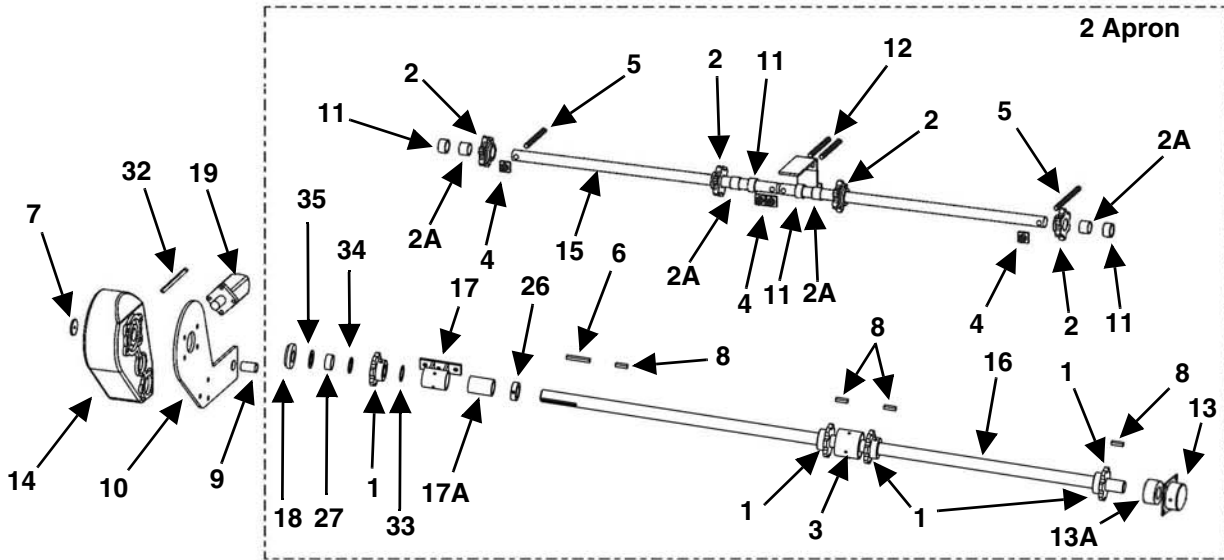
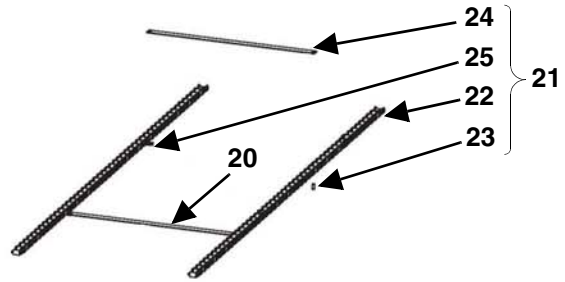
APRON DRIVE



PB-0001A

KEY	PART NUMBER	QTY	DESCRIPTION
1	10-0094-F	AR	2" Forged Rear Drive Sprocket, 7-Tooth (Prior to 2011)
	110-667B7-2.38-1	4/6	2-3/8" Forged Drive Sprocket (2011 & Later)
2	110-667B7-1.80-1	4/6	Front Idler Sprocket W/Nylon Bushing, 7-Tooth
2A	13-0020	AR	1.753 ID x 2.004 OD x 1.5" Bronze Bushing (Prior to SN 0995208)
	10-0097-2	AR	1.76 ID x 2.505 OD x 2" Nylon Bushing (SN 0995208 & Later)
3	601-0001-68-S	1	Split Center Main Drive Bearing Assembly 2" Bore (Prior to 2011)
	614-0005-S	2	Split Center Main Drive Bearing Assembly 2.38" Bore (SN 0995208 & Later)
	601-0001-68-1	AR	2.06 ID x 3.995 OD x 4" Nylon Bearing (Prior to 2011)
	614-0005-1	AR	2.43 ID x 3.995 OD x 4" Nylon Bearing (2011 Model Year & Later)
4	25-8200	AR	9100 Rear Apron Tightener Block Assembly
5	25-8201	2	Outer Main Apron Tightener Adjustment Rod
6	35-0031	1	1/2" x 1/2" x 6" Key (Prior to 2011 Model Year)
	35-0033	1	5/8" x 7/16" x 5-3/4" Key (2011 Model Year Through SN 1695247)
	135-6363-5.44-1	1	5/8" x 5/8" x 5-7/16" Key 1045 (SN 1695248 & Later)
7	601-0001-65	1	Drive Shaft Cap Washer
8	35-0008	AR	1/2" x 1/2" x 2" Key (Prior to 2011 Model Year)
	35-0034	AR	5/8" x 7/16" x 2" Key 1045 (2011 Model Year Through SN 1695247)
	135-6363-2-1	AR	5/8" x 5/8" x 2" Key 1045 (SN 1695248 & Later)
9	601-0001-83	1	Torque Arm Bushing
10	601-0001-49	1	Torque Plate
11	601-0001-52	AR	Spacer Sleeve-Outer
12	601-0001-62	AR	Inner Main Apron Tightener Adjustment Rod
13	601-0001-69	1	2" Main Apron Bearing-Right Rear Outer (Prior to 2011)
	614-0006	1	2.4" ID Rear Drive Shaft Nylon Bearing (2011 & Later)
13A	14-0050-1	1	2.06" ID Rear Drive Shaft Bearing (Prior to 2011 Model Year)
	614-0006-1	1	2.43" ID Rear Drive Shaft Bearing (2011 Model Year Through SN 1895202)
	614-0006-5	1	2.41" ID Rear Drive Shaft Bearing (SN 1895203 & Later)
14	619-0005	1	RT800 Gearbox 2" Bore (Prior to 2011 Model Year)
	619-0012	1	RT800 Gearbox 2.375" Bore (2011 Model Year & Later)
15	623-0001-1	2	Main Apron Idler Shaft (2-Apron) (Prior to SN 0995225)
	601-0004-33	3	Main Apron Idler Shaft (3-Apron) (SN 0995225 & Later)
16	601-0001-71-FP	1	9520/24 2" Stress Proof Shaft-2 Apron (Prior to SN 0995225)
	601-0004-71-FP	1	9520/24 2" Shaft-Three Apron (SN 0995225 to 2011)
	601-0061	1	2-Apron Drive Shaft Assembly Update To 2.375" (Option)
	601-0004-71-FP	1	9530 2" Rear Drive Shaft-Three Apron (Prior to 2011)
	623-0009	1	2.375" Drive Shaft-Three Apron (2011 Model Year & Later)
17	601-0001-70	1	2" Left Rear Main Drive Support Bearing (Prior to 2011)
	614-0004	1	2.375" Left Rear Main Drive Support Bearing (2011 & Later)

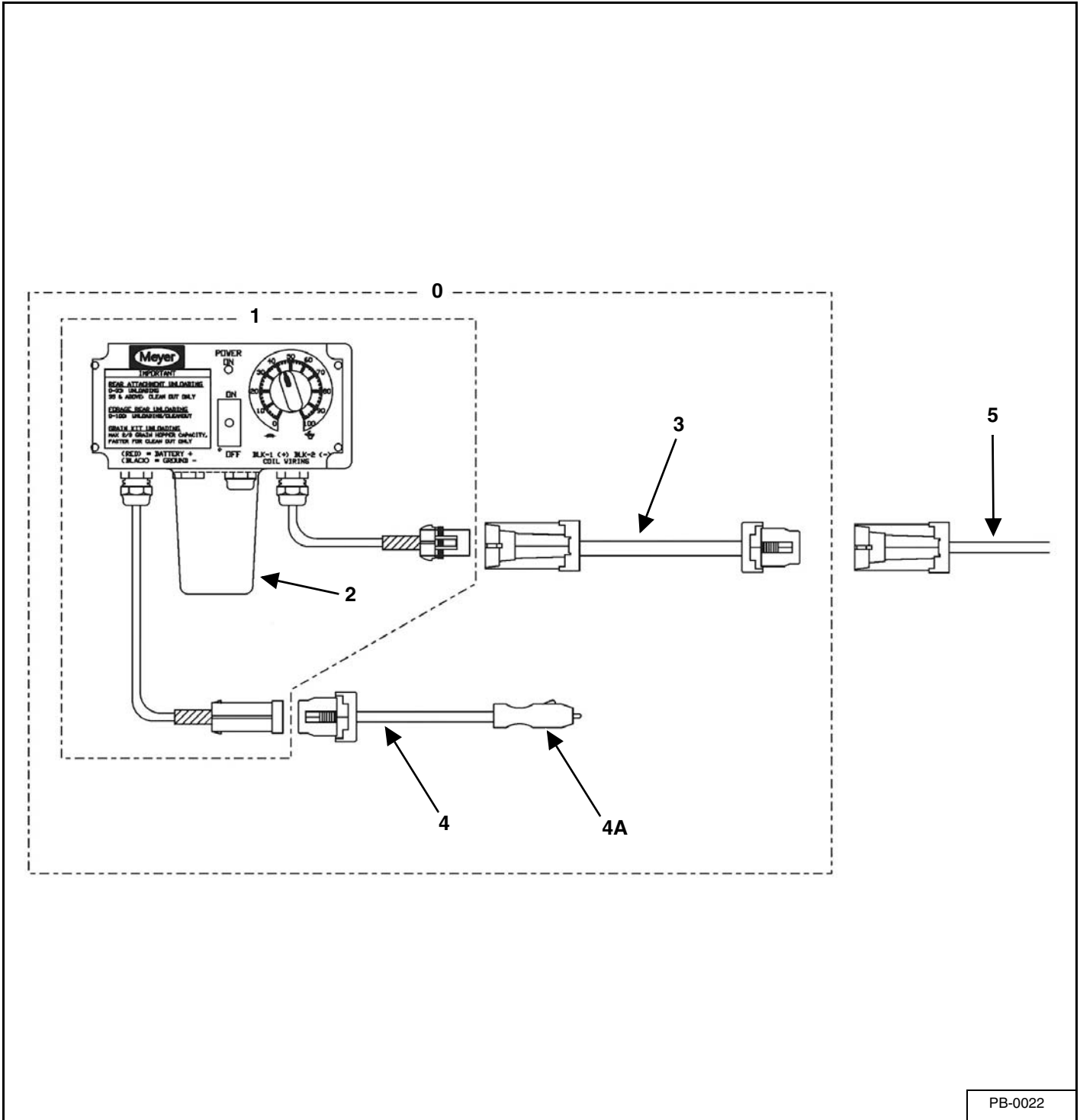
APRON DRIVE (CONT'D)



PB-0001A

KEY	PART NUMBER	QTY	DESCRIPTION
17A	601-0001-70-1	1	2.06 ID x 2.75 OD x 4.00 Nylon Bushing (Prior to 2011 Model Year)
	614-0004-1	1	2.40 ID x 2.75 OD x 4.0 Nylon Bushing (2011 Model Year & Later)
18	633-0009		2" Main Drive Shaft Seal (Prior to 2011 Model Year)
	633-0023	1	2.38" Main Drive Shaft Seal (2011 Model Year & Later)
19	155-2000-9.6-SS-1	1	9500 Rear Hydraulic Motor 9.6 Cu. In. With Speed Sensor
	655-0001-SS-3	1	Speed Sensor For The Hyd Motor With Speed Sensor
	655-0001-SS-4	1	Cable For The Hyd Motor With Speed Sensor
20	611-0003-CH	AR	667K Link W/ Channel Slat Assembly (2-Apron) (Prior to SN 0995225 With 667K Chain)
	611-0003-D-CH	AR	667XH Link/Channel Slat Assembly (2-Apron) (Prior to SN 0995225 With 667XH Chain)
	611-0008	AR	667K Link W/Slat Assembly (3-Apron) (SN 0995225 - 1295216 With 667K Type Chain)
	611-0008-D	AR	667XH Link/Slat Assembly (3-Apron) (SN1295216 & Later With 667XH Chain)
21	611-0015-D	3	9516 Main Apron Assembly W/Slats 667XH 176 Link, 20 slat (3-Apron Style) (SN 0995225 & Later)
	611-0012-D-CH	2	9520 Main Apron Assembly W/Channel Slats 667XH 218 Link, 31 Slat (2-Apron Style) (Prior to SN 0995225)
	611-0009-D	3	9520 Main Apron Assembly W/Slats 667XH 218 Link, 31 Slat (3-Apron Style) (SN 0995225 & Later)
	611-0013-D-CH	2	9524 Main Apron Assembly W/Channel Slats 667XH 261 Link, 37 Slat (2-Apron Style) (Prior to SN 0995225)
	611-0010-D	3	9524 Main Apron Assembly W/Slats 667XH 261 Link, 37 Slat (3-Apron Style) (SN 0995225 & Later)
	611-0011-D	3	9530 Main Apron Assembly W/Slats 667XH 324 Link, 46 Slat (3-Apron Style) (SN 0995221 & Later)
22	11-0160-1-2	AR	667K Link With Connector Pins (Prior To SN 1295216 With 667K Chain)
	11-0107-2-D	AR	667XH Link With Connector Pins (SN 1295216 & Later With 667XH Chain)
23	11-0107-6	AR	Rivet, 7/16 x 1-1/8"
24	611-0003-HD-2	AR	Boxed Slat (2-Apron) (Prior to SN 0995225)
	611-0003-1	AR	Slat (3-Apron) (SN 0995225 & Later)
25	11-0160-1-1	AR	667K Link & Tab Weldment With Connector Pins (Prior to SN 1295216 With 667K Chain)
	11-0107-3-D	AR	667XH Link & Tab Weldment With Connector Pins (SN 1295216 & Later With 667XH Chain)
26	921-0008	1	2" Set Collar (Prior to 2011 Model Year)
	921-0009	1	2.375" Set Collar (2011 Model Year & Later)
27	43-0028	1	2" Spacer (Prior To 2011 Model Year)
	633-0022	1	2.395" Spacer (2011 Model Year & Later)
28	633-0008	1	32.5" Grease Line Assembly
29	633-0007	1	66" Grease Line Assembly
30	633-0012	1	93" Grease Line Assembly
31	601-0004-6	1	2.375" Rear Drive Shaft-3 Apron, Complete With Bearings, Sprockets & Keys
32	135-0810M-44.75M-1	1	8 x 10 x 44.75 MM Hardened Key
33	633-0011	1	2" Drive Shaft Spacer Washer (Prior to 2011 Model Year)
	633-0024	1	2.38" Drive Shaft Spacer Washer (2011 Model Year & Later)
34	633-0010	1	2" Drive Shaft Spacer Washer (Prior to 2011 Model Year)
	633-0021	1	2.38" Drive Shaft Spacer Washer (2011 Model Year & Later)
35	808-2-3-10	1	2" Drive Shaft Spacer Washer (Prior to 2011 Model Year)
	633-0025	1	2.38" Drive Shaft Spacer Washer (2011 Model Year & Later)
36	601-0053	1	Left Bearing Mount (Welded on Spreader)

APRON CONTROL BOX ASSEMBLY



PB-0022

KEY	PART NUMBER	QTY	DESCRIPTION
0	656-0012	1	Apron Control Box Assembly With Harnesses & Mounting Bracket
	656-0012-TR	1	Truck Mount Apron Control Box Assembly With Harnesses & Mounting Bracket
1	656-0012-WMB	1	Apron Control Box W/Bracket, No Harnesses
	56-0121-1-6	1	Replacement Fuse 1.5A 250V AC
2	56-0088-1	1	Control Box Mounting Bracket
3	656-0002-4	1	Flow Control Harness to Control Box
	656-0002-TR-1	1	Truck Mount Flow Control Harness to Control Box
4	656-0002-3	1	Auxiliary Power
4A	56-0145	1	Auxiliary Power Plug - 12v
5	656-0007	1	9516 Chassis Flow Control Harness
	656-0003	1	9520 Chassis Flow Control Harness
	656-0004	1	9524 Chassis Flow Control Harness
	656-0005	1	9530 Chassis Flow Control Harness

EXPELLER GEAR REDUCER

S100:

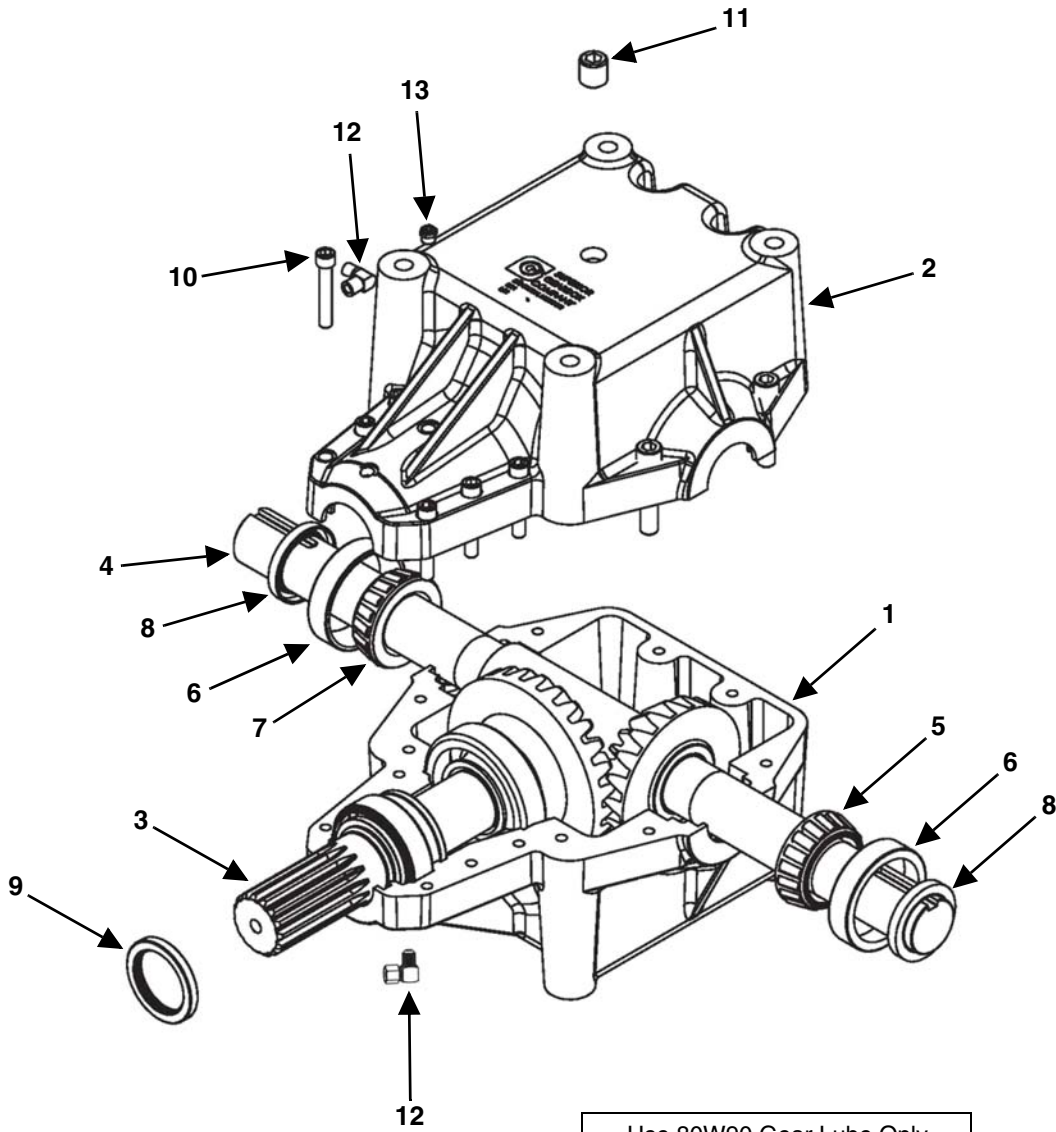
S108001, 002, S109001, 002, 003, S110001 - LEFT EXPELLER

S109004, S110002 & LATER - LEFT & RIGHT EXPELLER

S200:

S208001-S210037 - LEFT EXPELLER

S210038 & LATER - LEFT & RIGHT EXPELLER

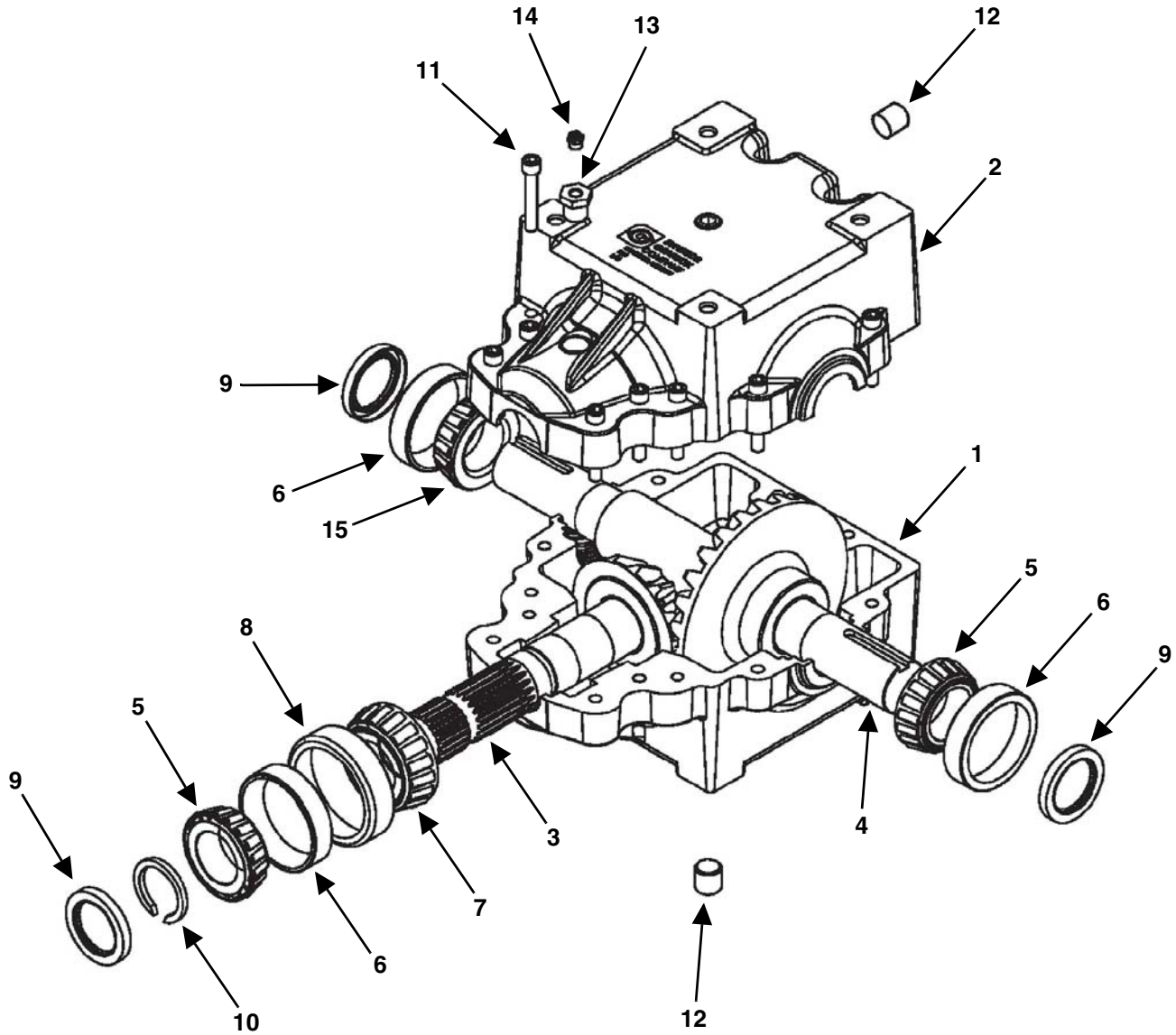


Use 80W90 Gear Lube Only
Do Not Use Grease for Lubricant

PB-0003

KEY	PART NUMBER	QTY	DESCRIPTION
0	619-0006		Expeller Gear Reducer (1.35:1 Ratio) (Prior to 09 SNs)
	619-0009		Expeller Gear Reducer (1.857:1 Ratio) (09 SNs & Later)
1	619-0006-1		Casting, Machined (Tapped Holes)
2	619-0006-2		Casting, Machined (Through Holes)
3	619-0006-3		Pinion Shaft Gear Assembly 1.35:1 (Prior to 09 SNs)
	619-0009-1		Pinion Shaft Gear Assembly 1.857:1 (09 SNs & Later)
4	619-0006-4		Cross Shaft Gear Assembly 1.35:1 (Prior to 09 SNs)
	619-0009-2		Cross Shaft Gear Assembly 1.857:1 (09 SNs & Later)
5	19-0029-7		Bearing Cone 1.75"
6	19-0029-8		Bearing Cup
7	19-0029-16		Bearing Cone
8	19-0029-9		Seal 1-3/4"
9	19-0024-13		2" Shaft Seal
10	19-0016-11		Bolt, 3/8-16 x 2-1/4: SHCS
11	19-0016-5		Plug 1/2" NPT
12	30-0015		1/4 x 90° Grease Line Fitting
13	19-0002-17		5 PSI Vent Plug

CENTER EXPELLER GEAR REDUCER



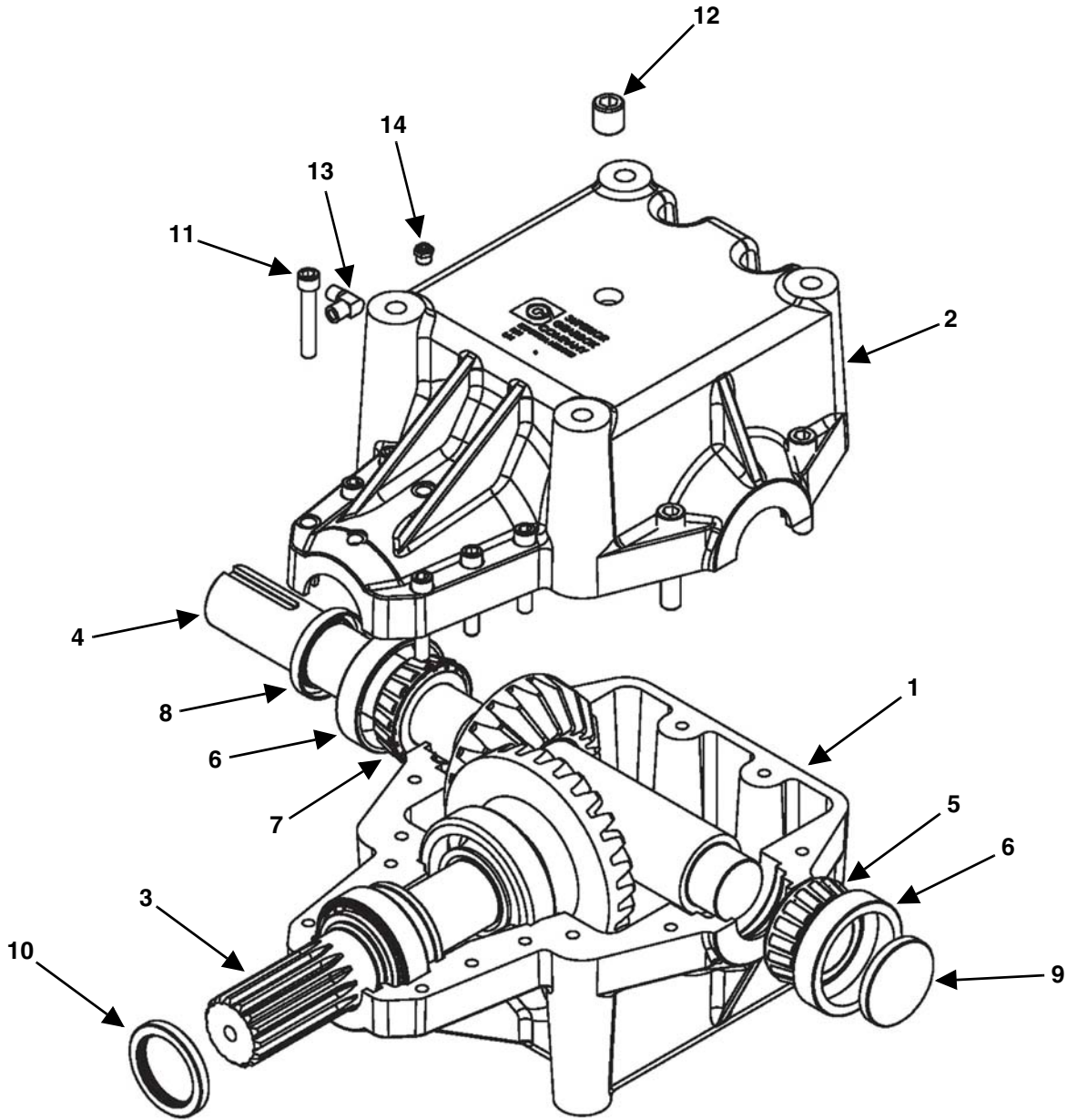
Use 80W90 Gear Lube Only
Do Not Use Grease for Lubricant

PB-0004

KEY	PART NUMBER	QTY	DESCRIPTION
0	619-0007		Center Gear Reducer (1.857:1 Ratio) (Prior to 09 SNs)
	619-0010		Center Gear Reducer (1.35:1 Ratio) (09 SNs & Later)
1	619-0007-1		Casting, Machined (Tapped Hole) 1.857:1 (Prior to 09 SNs)
	619-0010-1		Casting, Machined (Tapped Hole) 1.35:1 (09 SNs & Later)
2	619-0007-2		Casting, Machined (Through Holes) 1.857:1 (Prior to 09 SNs)
	619-0010-2		Casting, Machined (Through Holes) 1.35:1 (09 SNs & Later)
3	619-0007-3		Pinion Shaft Gear Assembly 1.857:1 (Prior to 09 SNs)
	619-0010-3		Pinion Shaft Gear Assembly 1.35:1 (09 SNs & Later)
4	619-0007-4		Cross Shaft Gear Assembly 1.857:1 (Prior to 09 SNs)
	619-0010-4		Cross Shaft Gear Assembly 1.35:1 (09 SNs Later)
5	19-0029-7		Bearing Cone 1.750"
6	19-0029-8		Bearing Cup
7	19-0029-5		Bearing Cone
8	19-0029-6		Bearing Cup
9	19-0029-9		Seal 1-3/4"
10	19-0029-11		Retaining Ring 1.750"
11	19-0016-11		Bolt, 3/8-16 x 2-1/4" SHCS
12	19-0016-5		Plug 1/2" NPT
13	19-0024-17		Bushing 1/2" to 1/8" NPT
14	19-0002-17		5 PSI Vent Plug
15	19-0029-16		Bearing Cone

EXPELLER GEAR REDUCER

S108001, 002, S109001, 002, 003, S110001 - RIGHT EXPPELLER
S208001-S210037 - RIGHT EXPPELLER
S210038 & LATER - (SEE PAGE 20.)

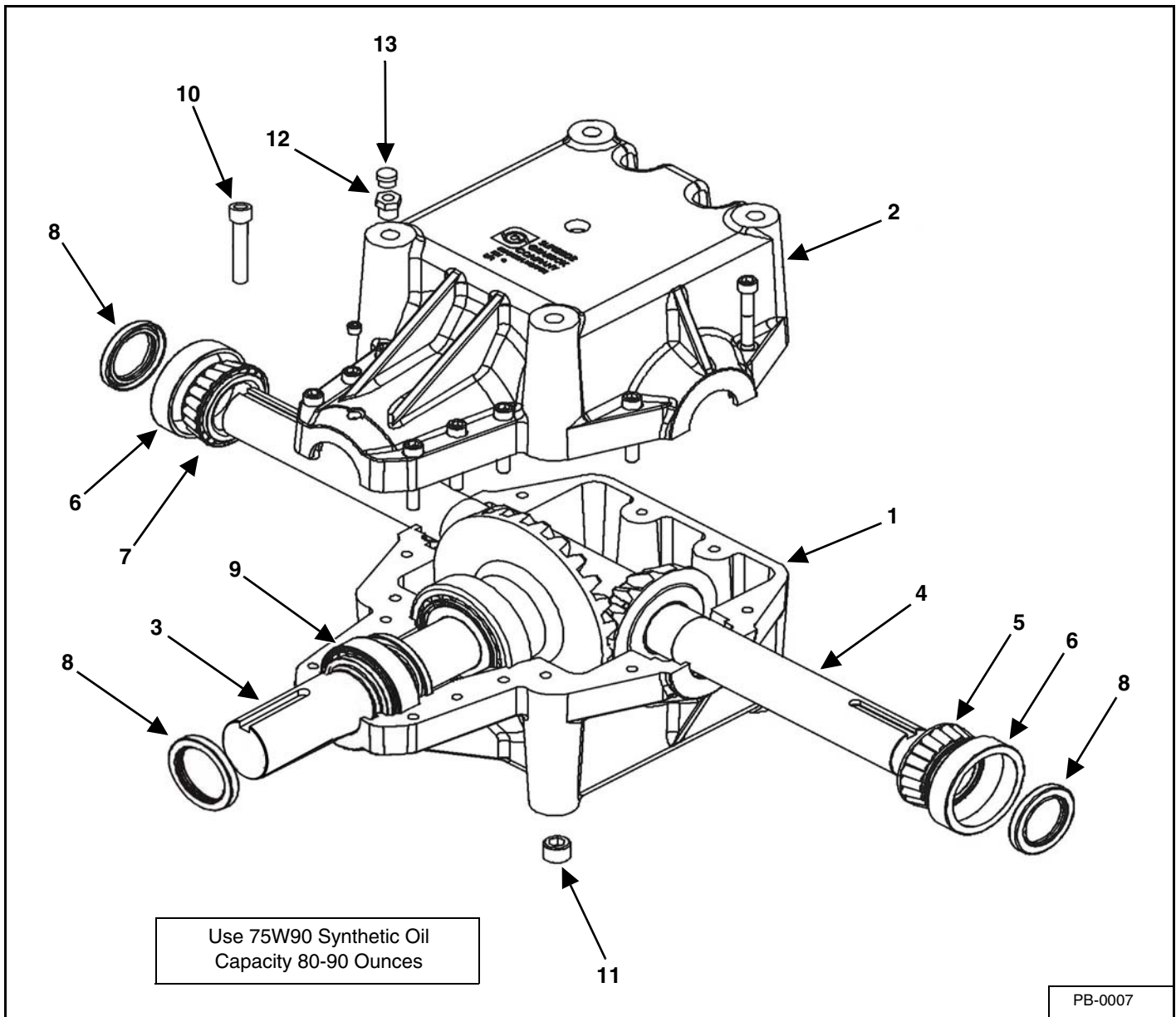


Use 80W90 Gear Lube Only
Do Not Use Grease for Lubricant

PB-0005

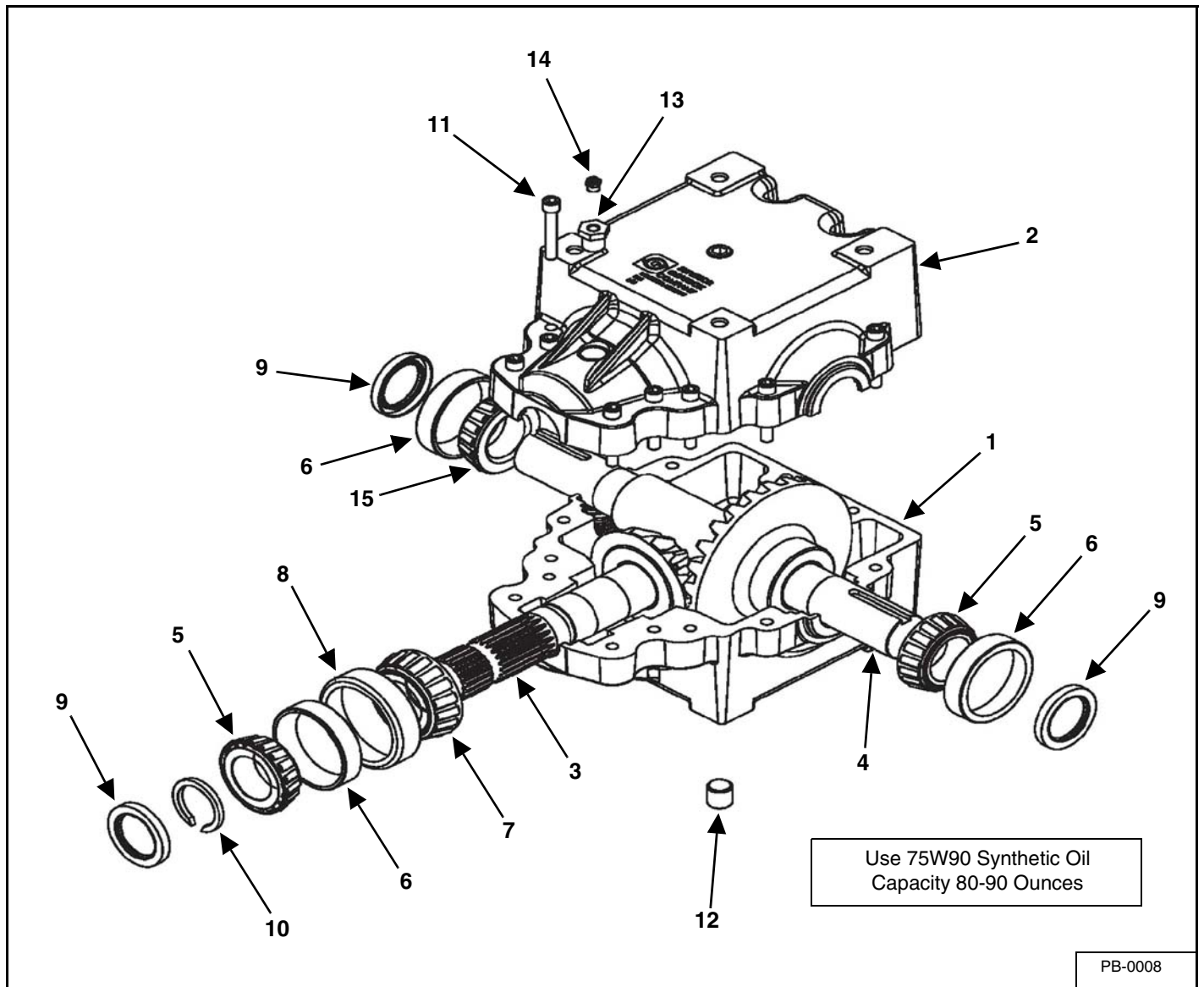
KEY	PART NUMBER	QTY	DESCRIPTION
0	619-0008		Right Expeller Gear Reducer (1.35:1 Ratio) (Prior to 09 SNs)
	619-0011		Right Expeller Gear Reducer (1.857:1 Ratio) (09 SNs & Later)
1	619-0006-1		Casting, Machined (Tapped Holes)
2	619-0006-2		Casting, Machined (Through Holes)
3	619-0006-3		Pinion Shaft Gear Assembly 1.35:1 (Prior to 09 SNs)
	619-0009-1		Pinion Shaft Gear Assembly 1.857:1 (09 SNs & Later)
4	619-0008-1		Cross Shaft Gear Assembly 1.35:1 (Prior to 09 SNs)
	619-0011-1		Cross Shaft Gear Assembly 1.857:1 (09 SNs & Later)
5	19-0029-7		Bearing Cone 1-3/4"
6	19-0029-8		Bearing Cup
7	19-0029-16		Bearing Cone
8	19-0029-9		Seal 1-3/4"
9	19-0029-10		End Cap
10	19-0024-13		2" Shaft Seal
11	19-0016-11		Bolt, 3/8-16 x 2-1/4: SHCS
12	19-0016-5		Plug 1/2" NPT
13	30-0015		1/4 x 90° Grease Line Fitting
14	19-0002-17		5 PSI Vent Plug

19-0140 LOWER GEARBOX, TRUCK



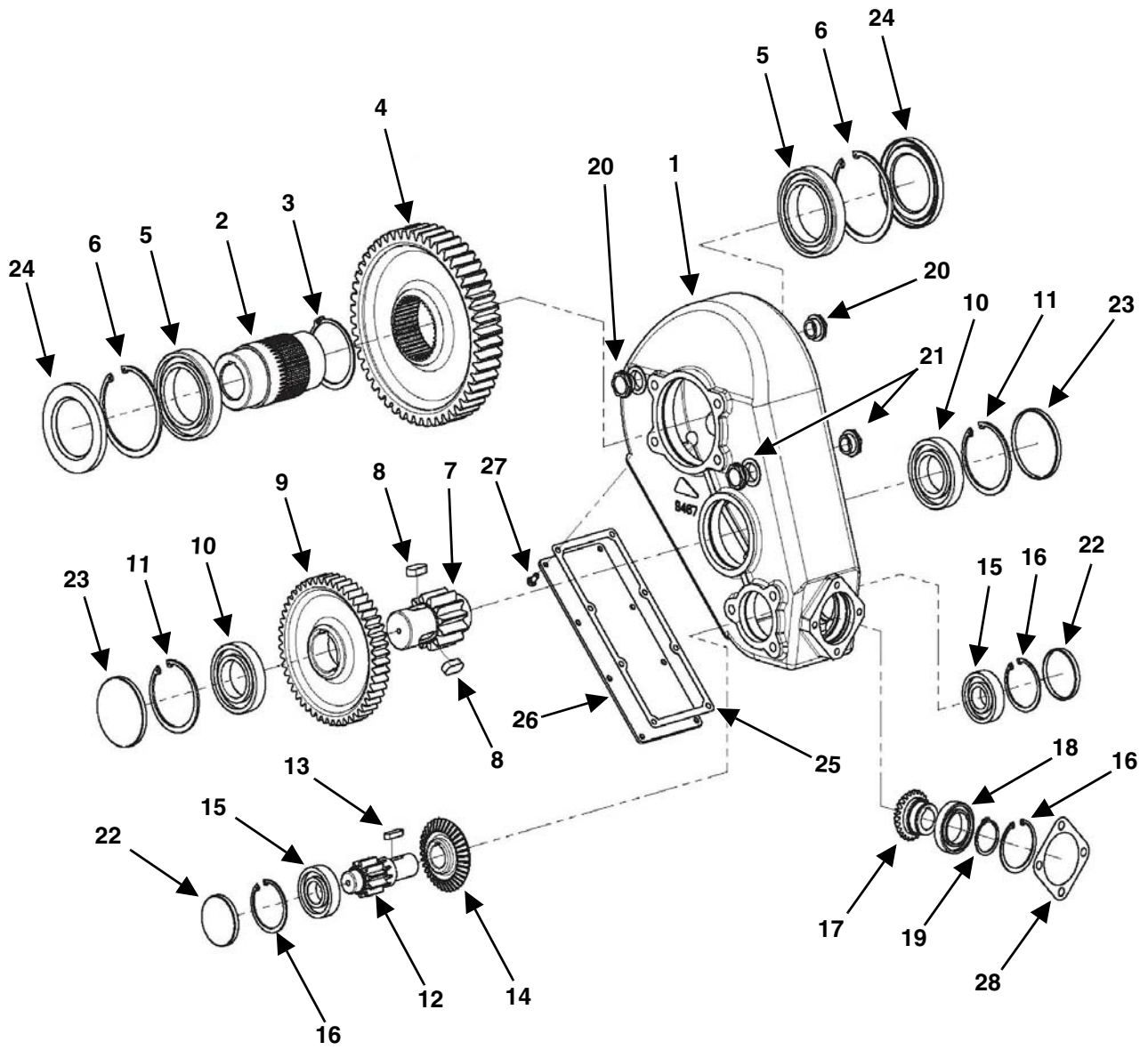
KEY	PART NUMBER	QTY	DESCRIPTION
1	619-0010-1		Casting, Machined (Tapped Hole) 1.35:1
2	619-0010-2		Casting, Machined (Through Holes) 1.35:1
3	19-0140-1-ASSY		Pinion Shaft Gear W/ Bearings, Cups, Seal, Retaining Ring Assembly
4	619-0010-4		Cross Shaft Gear Assembly 1.35:1
5	19-0029-7		Bearing Cone 1.750"
6	19-0029-8		Bearing Cup
7	19-0029-16		Bearing Cone
8	19-0029-9		Seal 1-3/4"
9	19-0029-11		Retaining Ring 1.750"
10	19-0016-11		Bolt, 3/8-16 x 2-1/4" SHCS
11	19-0016-5		Plug 1/2" NPT
12	19-0024-17		Bushing 1/2" to 1/8" NPT
13	19-0002-17		5 PSI Vent Plug

619-0010-SYN UPPER GEARBOX, TRUCK



KEY	PART NUMBER	QTY	DESCRIPTION
1	619-0010-1		Casting, Machined (Tapped Hole) 1.35:1
2	619-0010-2		Casting, Machined (Through Holes) 1.35:1
3	619-0010-3		Pinion Shaft Gear Assembly 1.35:1
4	619-0010-4		Cross Shaft Gear Assembly 1.35:1
5	19-0029-7		Bearing Cone 1.750"
6	19-0029-8		Bearing Cup
7	19-0029-5		Bearing Cone
8	19-0029-6		Bearing Cup
9	19-0029-9		Seal 1-3/4"
10	19-0029-11		Retaining Ring 1.750"
11	19-0016-11		Bolt, 3/8-16 x 2-1/4" SHCS
12	19-0016-5		Plug 1/2" NPT
13	19-0024-17		Bushing 1/2" to 1/8" NPT
14	19-0002-17		5 PSI Vent Plug
15	19-0029-16		Bearing Cone

AUGER DRIVE GEARBOX



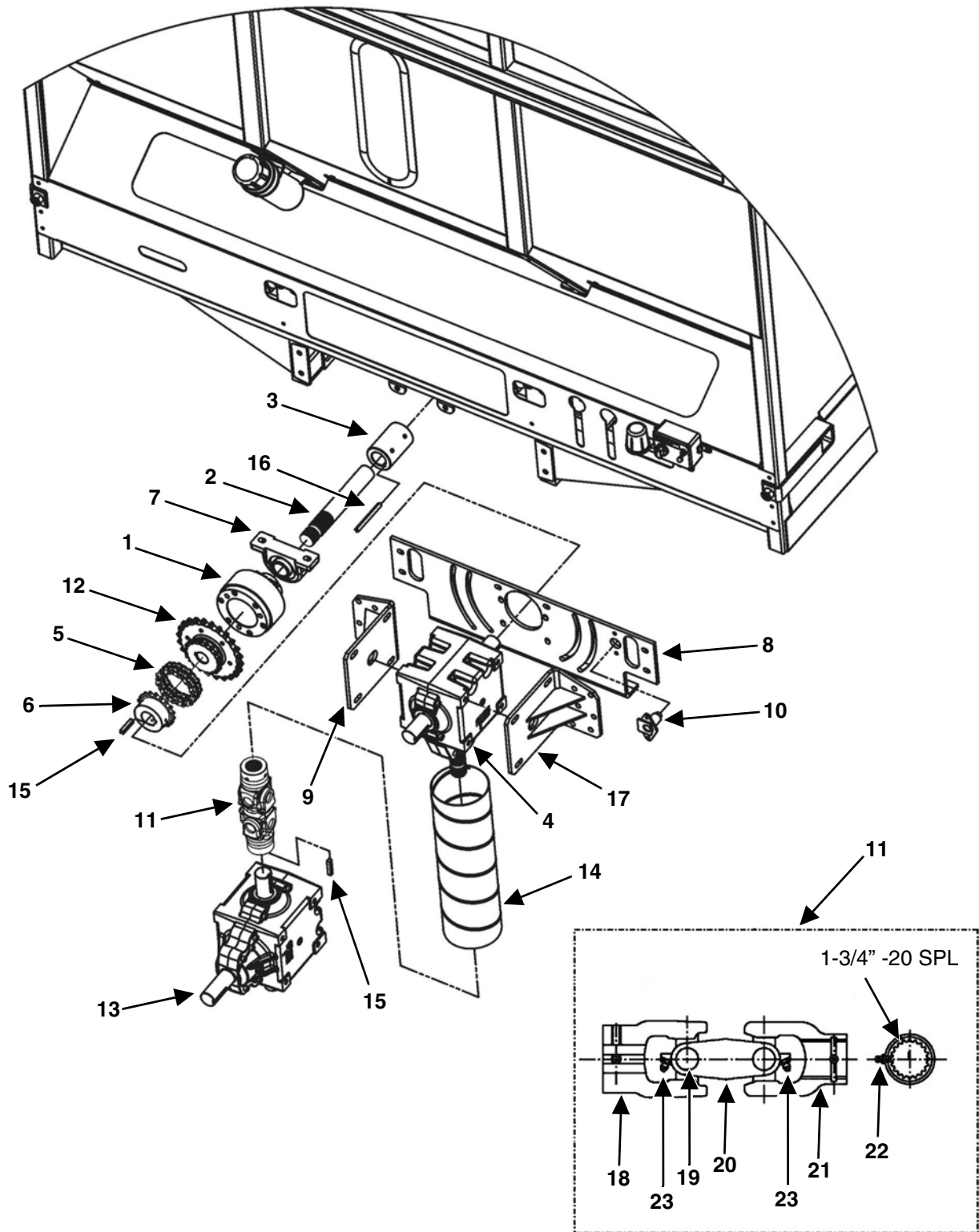
Use SAE 90 EP

NOTE: The seal for the hydraulic motor (Key 28) should be installed dry or with light oil. The hydraulic motor mounting bolts should be torqued to 63 ft-lbs (or 85 N-m).

PB-0002

KEY	PART NUMBER	QTY	DESCRIPTION
0	619-0005		RT800 Gearbox 2" Bore (Prior to 2011 Model Year)
	619-0012		RT800 Gearbox 2.375" Bore (2011 Model Year & Later)
1	619-0001-1		Box/Housing
2	619-0005-1		Hub/Hollow Bore Sleeve 2.000" (Use W/619-0005 Gearbox)
	619-0012-1		Hub/Hollow Bore Sleeve 2.375" (Use W/619-0012 Gearbox)
3	619-0001-3		Snap Ring
4	619-0001-4		Cog Wheel/Gear
5	619-0001-5		Bearing
6	619-0001-6		Snap Ring
7	619-0001-7		Gear
8	619-0001-8		Key 18 x 11 x 40 MM
9	619-0001-9		Cog Wheel/Gear 50 MM
10	619-0001-10		Bearing
11	619-0001-11		Snap Ring
12	619-0001-12		Gear/Shaft Assembly
13	619-0001-13		Key 10 x 8 x 40
14	619-0001-14		Bevel Gear
15	619-0001-15		Bearing
16	619-0001-16		Snap Ring
17	619-0001-17		Gear
18	619-0012-2		Bearing
19	619-0001-19		Snap Ring
20	619-0001-20		Plug, Fill
21	619-0001-21		Plug, Sight
22	619-0001-22		Cap 80 MM
23	619-0001-23		Cap 110 MM
24	619-0001-24		Seal - Double Lip
25	619-0001-25		Cover Gasket
26	619-0001-26		Cover
27	619-0001-27		Cover Bolt M8 x 16-8g
28	619-0001-28		Input Gasket

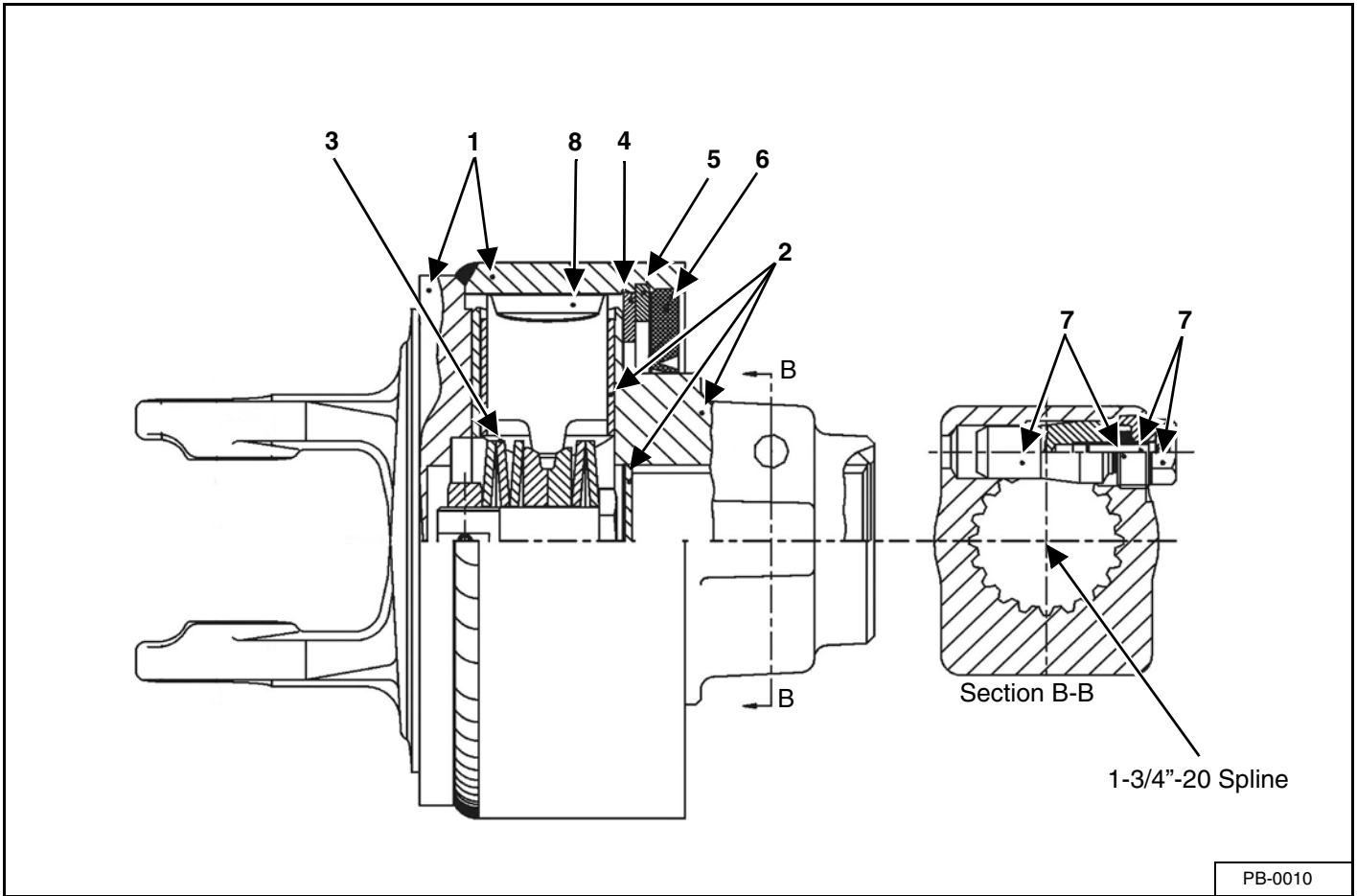
TRUCK MOUNT GEARBOX DRIVE SYSTEM



PB-0006

KEY	PART NUMBER	QTY	DESCRIPTION
1	918-0223-1	1	Cutout Clutch
2	623-0003	1	9516/9520/9530 Truck Mount Front Adapter Shaft 12"
	623-0007	1	9524 Truck Mount Front Adapter Shaft
3	937-0005-OS	1	Coupling
4	619-0010-SYN	1	Gearbox W/ Synthetic Oil 1.35:1
5	111-0060-18-CC	1	Coupling Chain Connector Pin & Snap Plate
6	937-0010-1	1	1-3/4" Bore Chain Coupler
7	614-0001	1	1-3/4" Pillow Block Bearing
8	625-8000-2	1	Truck Mount Gearbox Frame Plate
9	625-8000-3	1	Right Gearbox Mounting Bracket
10	56-0004	1	4-Way Socket
11	618-0006	1	Double Yoke 1-3/4-20 x1-3/4" Round, 3/8" Key
12	910-0098	1	Truck Mount Sprocket Weldment
13	19-0140-AS	1	1.35-1 Gearbox
	19-0002-17	1	5 PSI Vent Plug
	30-0020	1	1/8" Street Elbow
	30-0008	1	1/8" x 1-1/2" Nipple
	30-0009	1	1/8" x 3/4" Coupler
14	49-0032	1	6" Hose
15	935-0001	1	3/8" x 3/8" x 2" Hardened Key
16	35-0022	1	3/8" x 3/8" x 4-1/2" Hardened Key
17	625-8000-4	1	Left Gearbox Mounting Bracket
18	618-0002-1	1	Yoke 1-3/4" 3/8" Keyway
19	918-0208-2-1	2	Cross & Bearing Kit
20	618-0006-1	1	Double Yoke
21	618-0005-1	1	Yoke 1-3/4"-20 Spline
22	618-0005-1-1	2	Grease Zerk In Yoke
23	918-0208-1-5-1	2	Grease Zerk In Cross & Bearing Kit

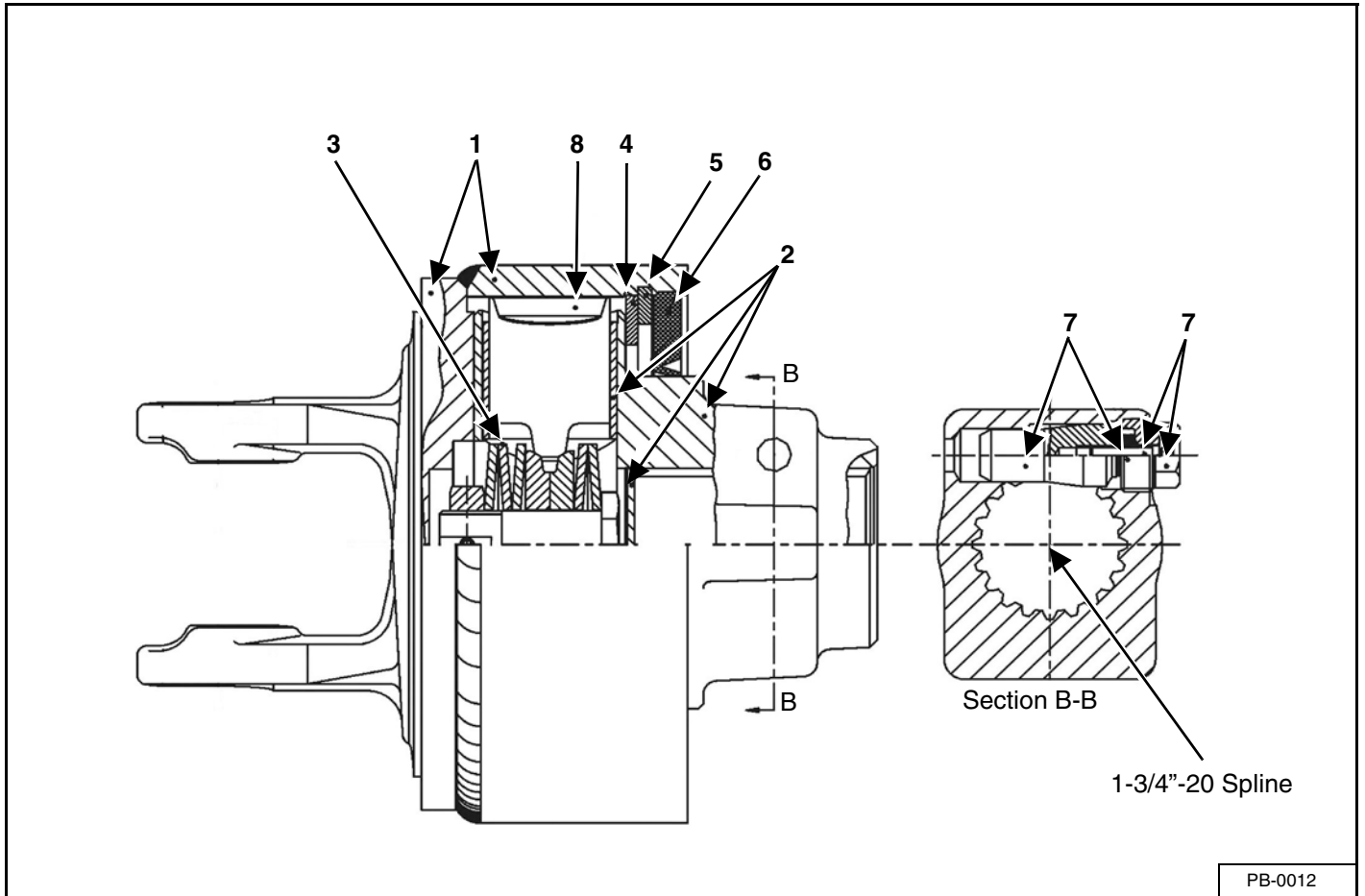
CUTOUT CLUTCH 918-0410-2-1



PB-0010

KEY	PART NUMBER	QTY	DESCRIPTION
1	918-0308-2-2-1	1	Housing
2	618-0003-2-1	1	Hub
3	918-0308-2-2-3	1	Spring Pack
4	918-0208-2-3-5	1	Washer
5	918-0208-2-3-6	1	Retaining Ring
6	918-0208-2-3-7	1	Sealing Ring
7	918-0410-2-1-1	1	Clamp Cone Locking Pin
8	918-0308-2-2-4	2	Cam
NS	918-0208-2-3-9	2	Bushing-In Item #2
NS	918-0208-2-3-11	1	Shim Kit

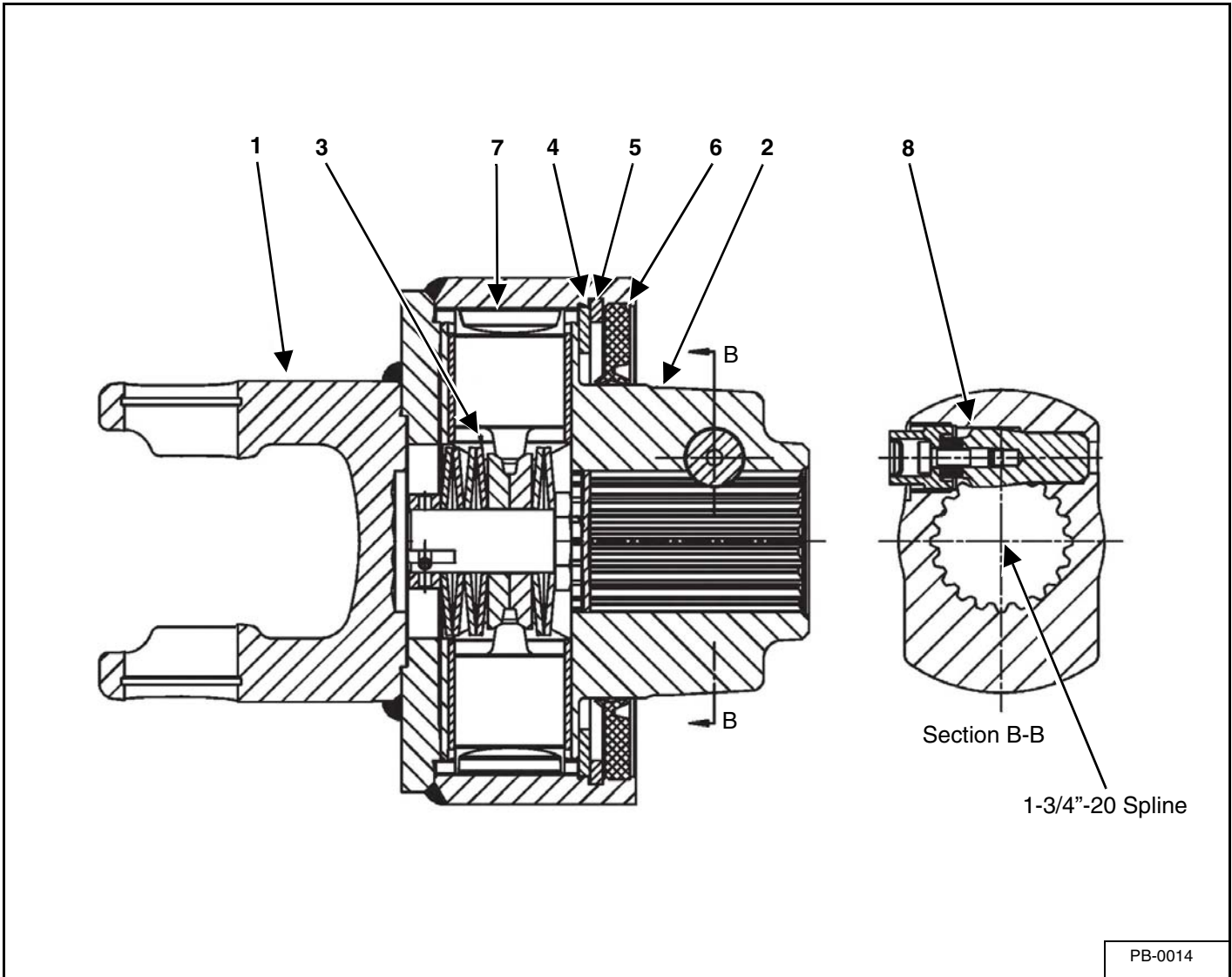
CUTOUT CLUTCH 618-0102-2-2



PB-0012

KEY	PART NUMBER	QTY	DESCRIPTION
1	618-0102-2-2-2	1	Housing
2	618-0003-2-1	1	Hub
3	618-0102-2-2-1	1	Spring Pack
4	918-0208-2-3-5	1	Washer
5	918-0208-2-3-6	1	Retaining Ring
6	918-0208-2-3-7	1	Sealing Ring
7	918-0410-2-1-1	2	Clamp Cone Locking Pin
8	918-0308-2-2-4	2	Cam
NS	918-0208-2-3-9	2	Bushing-In Item #2
NS	918-0208-2-3-11	1	Shim Kit

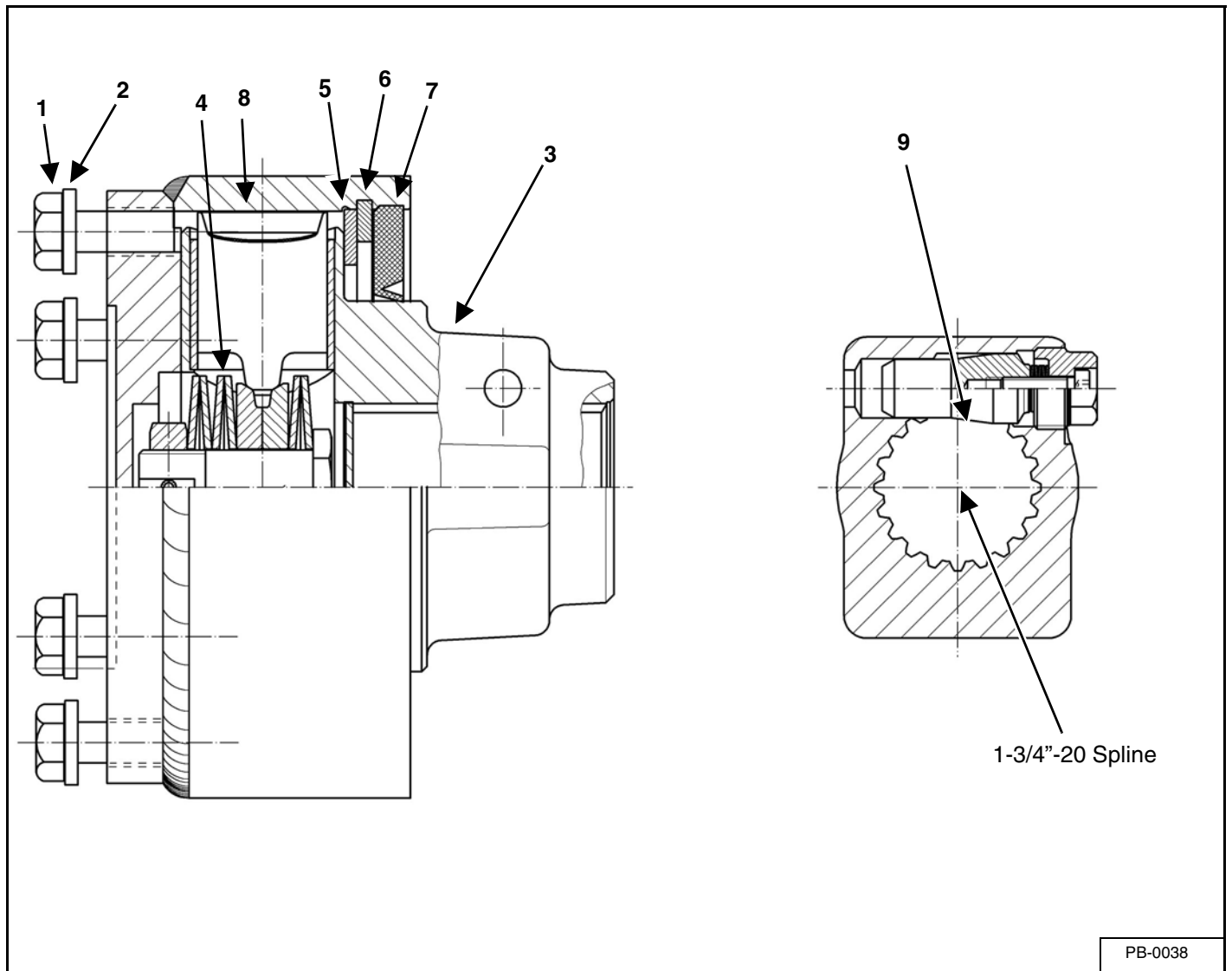
CUTOUT CLUTCH 618-0202-2-3



PB-0014

KEY	PART NUMBER	QTY	DESCRIPTION
1	618-0202-2-3-1	1	Housing
2	618-0003-2-1	1	Hub
3	618-0102-2-2-1	1	Spring Pack
4	918-0208-2-3-5	1	Washer
5	918-0208-2-3-6	1	Retaining Ring
6	918-0208-2-3-7	1	Sealing Ring
7	918-0308-2-2-4	2	Cam
8	918-0410-2-1-1	1	Clamp Cone Assembly
NS	918-0312-1-1-2	2	Bushing - In Item 2

CUTOUT CLUTCH 918-0223-1

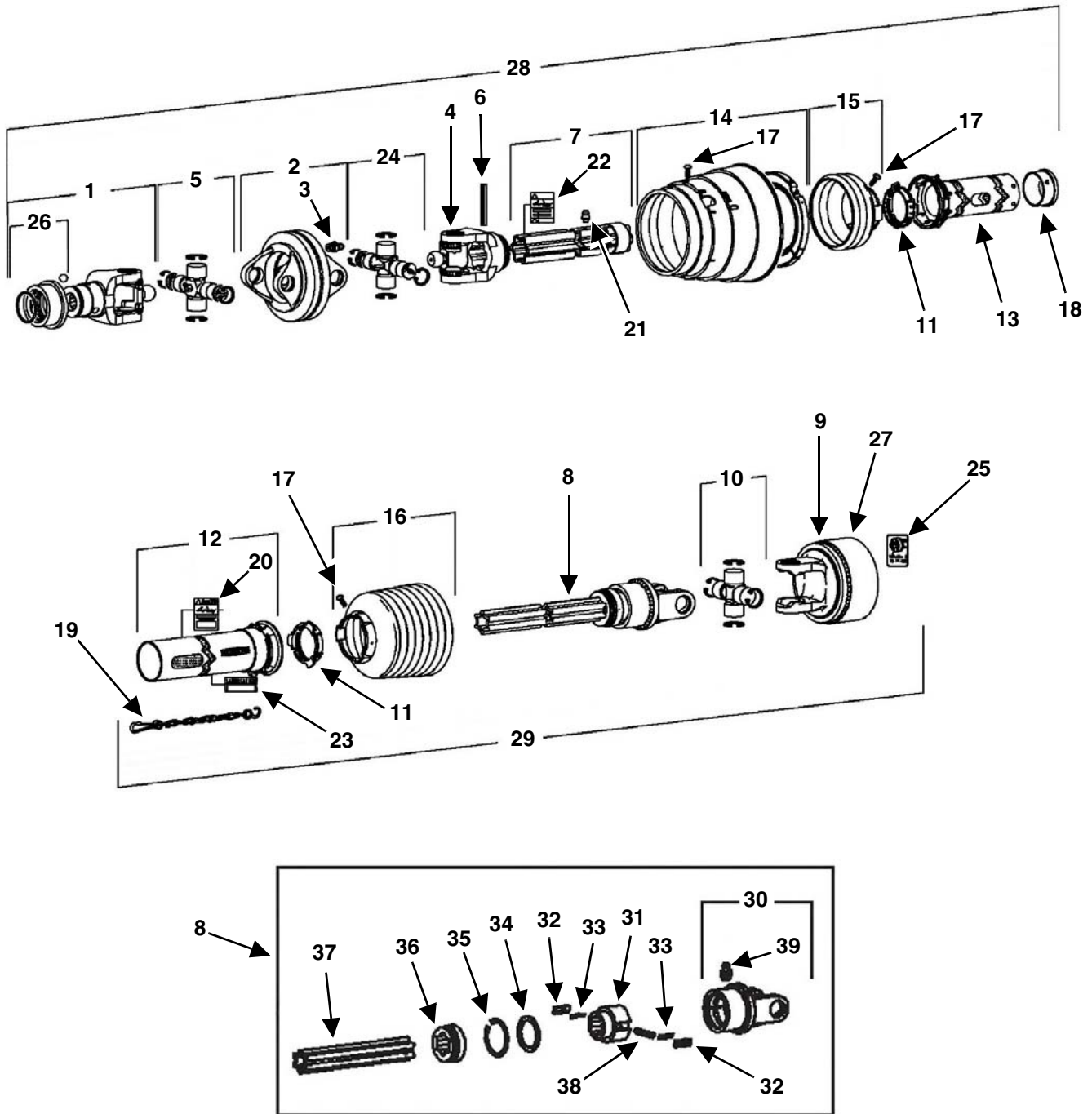


PB-0038

KEY	PART NUMBER	QTY	DESCRIPTION
1	918-0220-3	6	M12 x 30mm Bolt
2	918-0220-4	6	A12 Lock Washer
3	618-0003-2-1	1	Hub
4	618-0102-2-2-1	1	Spring Pack
5	918-0208-2-3-5	1	Washer
6	918-0208-2-3-6	1	Retaining Ring
7	918-0208-2-3-7	1	Sealing Ring
8	918-0308-2-2-4	2	Cam
9	918-0410-2-1-1	1	Clamp Cone Assembly
NS	918-0312-1-1-2	2	Bushing - In Item 2

PTO DRIVESHAFT, FRONT 918-0410

PRIOR TO 2011 MODEL YEAR



PB-0009

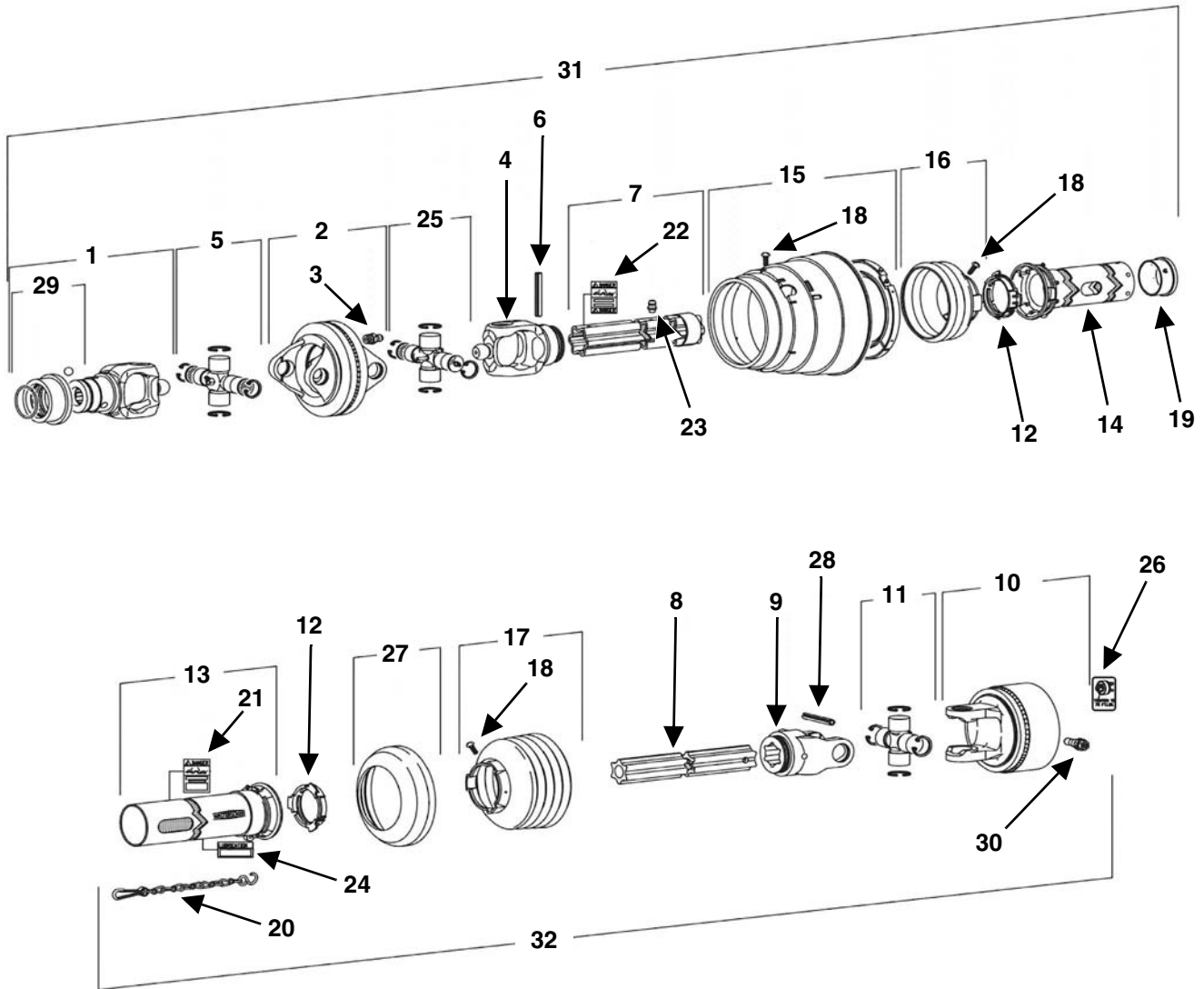
KEY	PART NUMBER	QTY	DESCRIPTION
1	918-0210-1-1		Yoke 1-3/4 20 Splined Assembly
2	918-0208-1-3		Double Yoke
3	918-0208-1-2		Grease Zerk In Item 2 & 8
4	918-0308-1-1		Inboard Yoke
5	918-0208-1-5		Cross and Bearing Kit
6	918-0308-1-5		Spring Pin 10 x 75 mm
7	918-0308-1-2		Profile S5 and Sleeve Welded Assembly
8	918-0308-2-1		Overrunning Clutch & S4LGA Profile Assembly
8A	918-0308-2-1-9		Overrunning Clutch Assembly
9	918-0410-2-1		Cutout Clutch
10	918-0208-2-1		Cross And Bearing Kit
11	918-0208-2-4		Bearing Ring SC25
12	918-0308-2-3		Outer Shield Tube Oval
13	918-0308-2-4		Inner Shield Tube Round
14	918-0308-1-3		CV Cone & Bearing Assembly
15	918-0308-1-4		Shield Cone 3-Rib
16	918-0308-2-5		Shield Cone 8-Rib
17	918-0208-2-9		Screw-In Item 14, 15 & 16
18	918-0208-1-11		Support Bearing
19	918-0208-2-7		Safety Chain
20	918-0208-2-8		Decal Outer-In Item 12
21	918-0208-1-10		Decal Inner-In Item 7
22	918-0208-1-12		Zerk-In Item 7
23	918-0308-2-6		Lubrication Decal
24	918-0208-1-13		Cross And Bearing Kit
25	918-0208-2-10		Decal-K64
26	918-0210-1-1-1		Assembly Collar Kit (Inc. Ring, Collar & Balls)
27	918-0410-2-1-1		Clamp Cone Locking Pin
28	918-0310-1		1-3/4 20 Spline Tractor Half Assembly
29	918-0410-2		1000 RPM Implement 1/2 Assembly
30	918-0308-2-1-1-5		Clutch Housing
31	918-0308-2-1-10		Hub
32	18-0119-1-1-2		Key
33	18-0119-1-1-1		Leaf Spring
34	918-0308-2-1-3		Supporting Ring
35	18-0119-1-1-6		Retaining Ring
36	918-0308-2-1-11		Bearing Ring
37	918-0308-2-1-8		Profile - S4LGA 760
38	918-0308-2-1-12		Spring Pin, 10 x 55
39	918-0208-1-2		Grease Zerk

2400 SERIES FRONT PTO DRIVE SHAFT 618-0102

1-3/4" 20 SPLINE WITHOUT OVERRUNNING CLUTCH

9516, 9520 & 9524 MODELS: 2011 MODEL YEAR THROUGH 1395249

9530 MODELS: 1195201 THROUGH 1195244

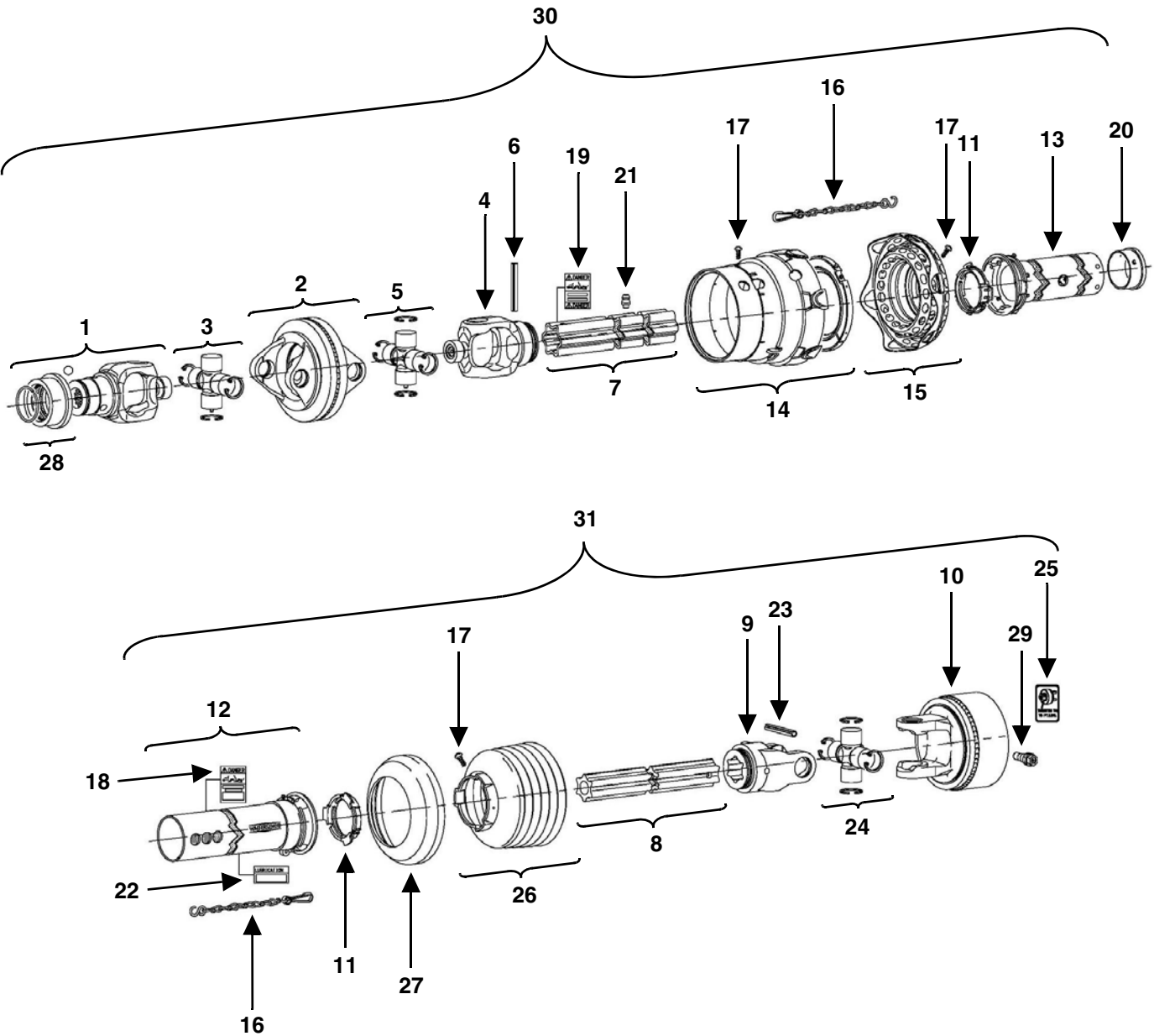


PB-0011

KEY	PART NUMBER	QTY	DESCRIPTION
0	618-0102		2400 Series Front PTO Drive Shaft (Not Available) See 618-0202
1	918-0210-1-1		Yoke 1-3/4" 20 Splined Assembly
2	918-0208-1-3		Double Yoke
3	918-0208-1-2		Grease Zerk In Item 2
4	918-0308-1-1		Inboard Yoke S5
5	918-0208-1-5		Cross And Bearing Kit
6	918-0308-1-5		Spring Pin 10x75mm
7	618-0102-1-1		Profile & SLV WA-35GL
8	618-0102-2-1		Inner Profile S4GA
9	618-0007-2		Inboard Yoke S4
10	618-0102-2-2		Cut-Out Clutch
11	918-0208-2-1		Cross And Bearing Kit
12	918-0208-2-4		Bearing Ring SC25
13	618-0102-2-3		Guard Tube Outer
14	618-0102-1-2		Guard Tube Inner
15	918-0308-1-3		CV Guard & Bearing Assembly
16	918-0308-1-4		Guard Cone 3 Rib
17	18-0117-1-4		Guard Cone 5 Rib
18	918-0208-2-9		Screw - In Items 15, 16 & 17
19	918-0208-1-11		Support Bearing
20	918-0208-2-7		Restraint Chain
21	918-0208-2-8		Decal Outer - In Item 13
22	918-0208-1-10		Decal Inner - In Item 7
23	918-0208-1-12		Zerk - In Item 7
24	918-0208-2-6		Lubrication Decal
25	918-0208-1-13		Cross And Bearing Kit
26	918-0208-2-10		Decal - K64
27	918-0308-2-5-1		Reinforcing Collar
28	918-0208-1-6		Spring Pin 10 x 80 mm
29	918-0210-1-1-1		ASG Collar Kit - In Item 1
30	918-0410-2-1-1		Clamp Cone Lock Assembly In Item 10
31	618-0202-1		2500 Series Tractor Half Shaft
32	618-0102-2		Implement Half Shaft

2500 SERIES FRONT PTO DRIVE SHAFT 618-0202

1-3/4" 20 SPLINE WITHOUT OVERRUNNING CLUTCH
9516, 9520 & 9524 MODELS: 1395250 & LATER
9530 MODELS: 1195245 & LATER

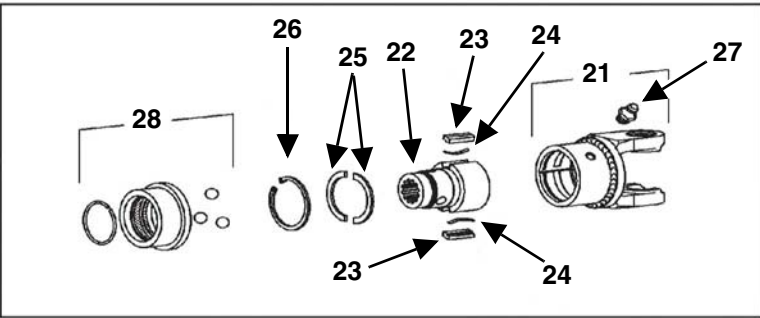
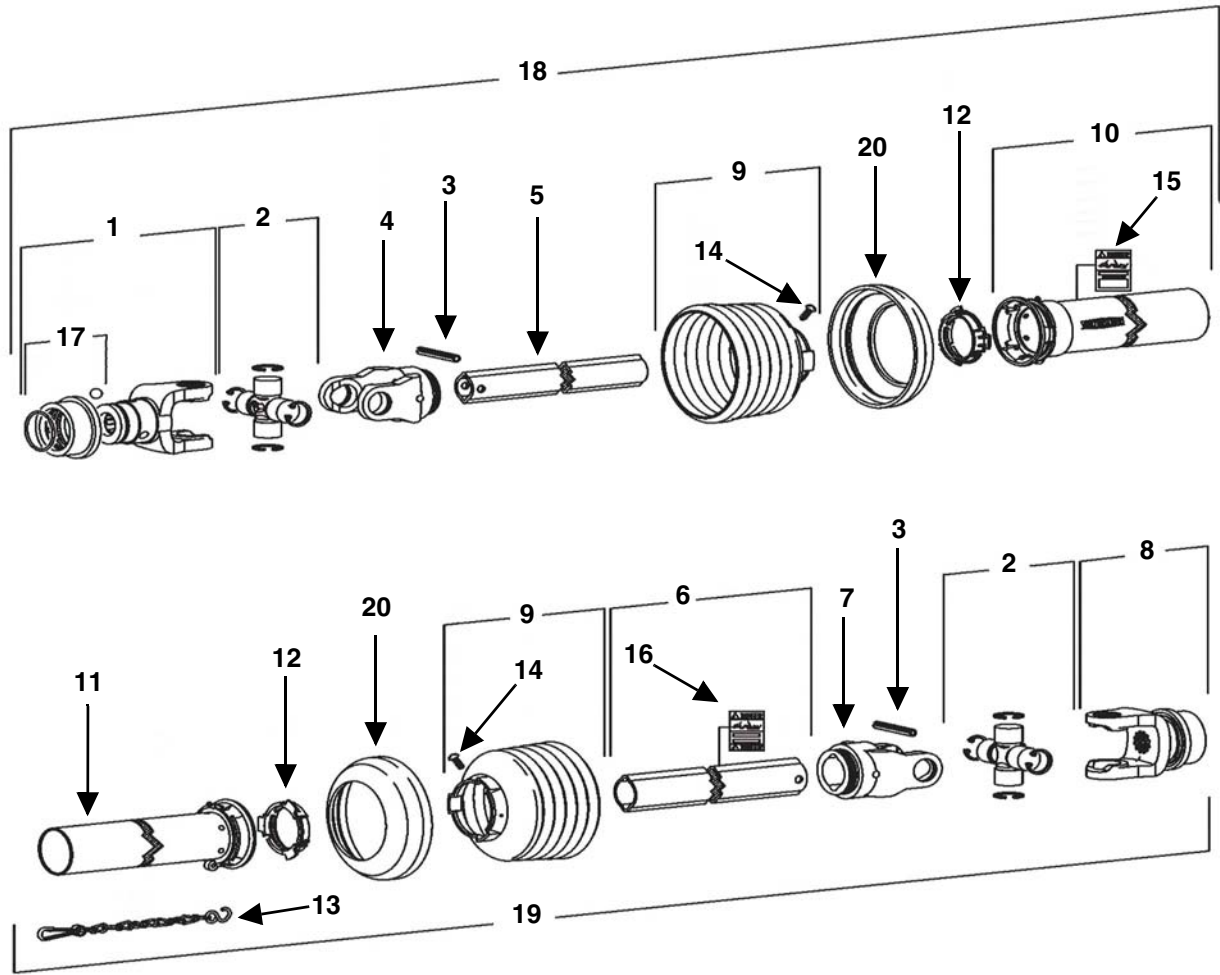


PB-0013A

KEY	PART NUMBER	QTY	DESCRIPTION
1	618-0202-1-1		Yoke 1-3/4" 20 Spline
2	618-0202-1-2		Double Yoke
3	618-0202-1-3		Cross & Bearing Kit
4	618-0202-1-4		Inboard Yoke S5
5	618-0202-1-5		Cross & Bearing Kit
6	918-0308-1-5		Spring Pin, 10 x 75
7	618-0202-1-6		Outer Profile S5GL
8	618-0202-2-1		Inner Profile S4GA
9	618-0202-2-2		Inboard Yoke S4
10	618-0202-2-3		Cut-Out Clutch
11	918-0208-2-4		Bearing Ring SC25
12	618-0202-2-4		Guard Tube Outer
13	618-0202-1-7		Guard Tube Inner
14	618-0202-1-8		CV Guard & Bearing Assembly (Prior to SN 1795244)
	618-0202-1-11		CV Guard & Bearing Assembly (SN 1795244 & Later)
15	618-0202-1-9		Guard Cone 4 Rib (Prior to SN 1795244)
	918-0212-1-5		Flex Net & Guard Assembly (SN 1795244 & Later)
16	918-0208-2-7		Restraint Chain
17	918-0208-2-9		Screw (In Items 14 & 15)
18	918-0208-2-8		Decal Outer (In Item 12)
19	918-0208-1-10		Decal Inner (In Item 7)
20	618-0202-1-10		Support Bearing
21	918-0208-1-12		Zerk (In Item 7)
22	618-0202-2-9		Lubrication Decal
23	618-0202-2-5		Spring Pin, 10 x 90
24	618-0202-2-6		Cross & Bearing Kit
25	918-0208-2-10		Decal
26	618-0202-2-7		Guard Cone 6 Rib
27	618-0202-2-8		Reinforcing Collar
28	918-0210-1-1-1		ASG Collar Kit (In Item 1)
29	918-0410-2-1-1		Clamp Cone Lock (In Item 10)
30	618-0202-1		PTO Tractor Half
31	618-0202-2		PTO Implement Half

TRUCK MOUNT, REAR DRIVELINE 618-0004

PRIOR TO 2011 MODEL YEAR

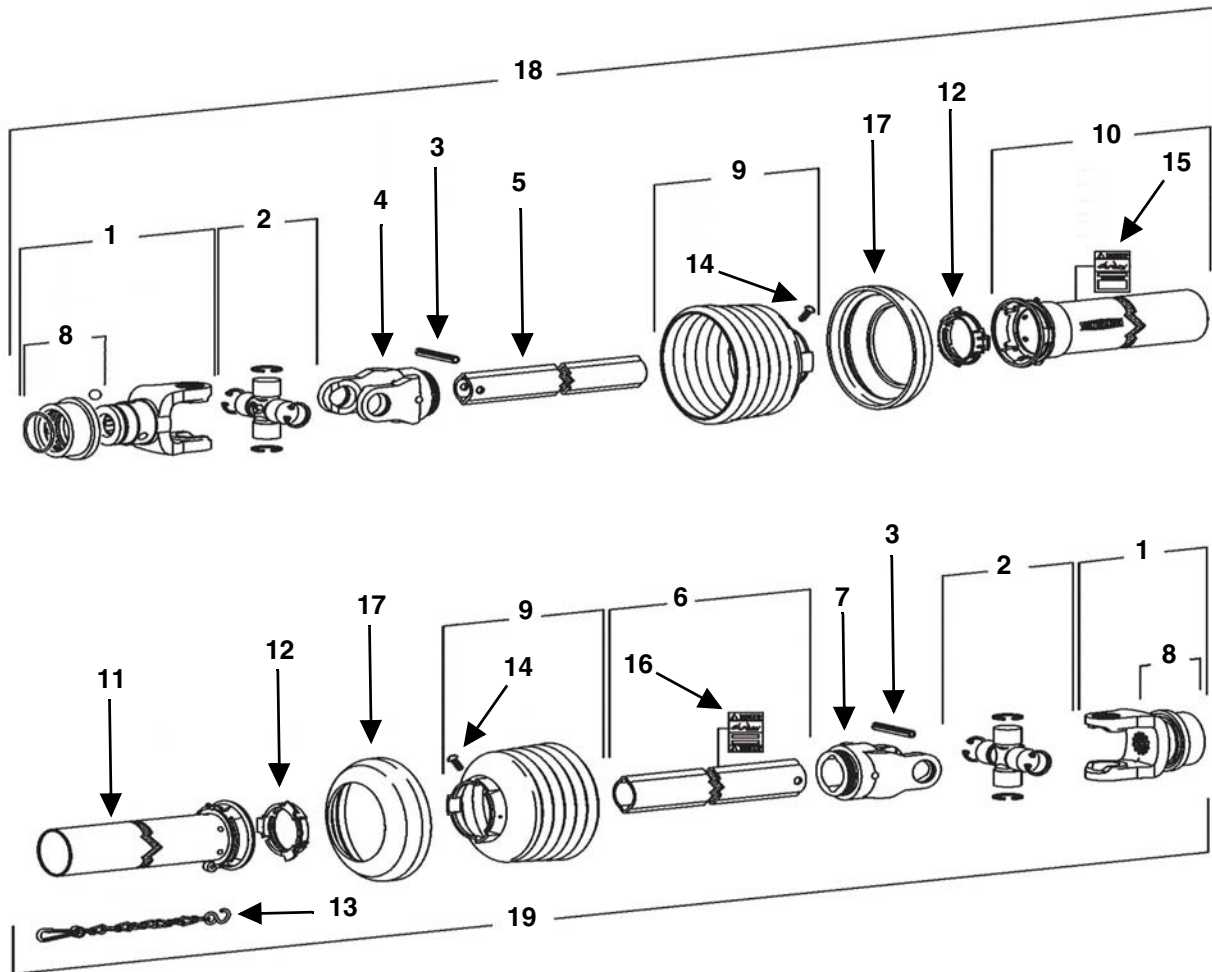


PB-0015

KEY	PART NUMBER	QTY	DESCRIPTION
1	618-0001-1-1		1-3/4" 20 Spline Yoke Assembly
2	918-0208-2-1		Cross & Bearing Kit
3	918-0208-1-6		Spring Pin 10 x 80 mm
4	618-0001-1-2		Inboard Yoke
5	618-0001-1-3		Inner Profile
6	618-0001-2-1		Outer Profile
7	618-0001-2-2		Inboard Yoke
8	618-0004-1		Overrunning Clutch
9	618-0001-2-4		Shield Cone 6-Rib
10	618-0001-1-4		Outer Shield Tube Oval
11	618-0001-2-3		Inner Shield Tube Round
12	918-0208-2-4		Bearing Ring
13	918-0208-2-7		Safety Chain
14	918-0208-2-9		Screw-In Item 9
15	918-0208-2-8		Decal Outer
16	918-0208-1-10		Decal Inner
17	918-0210-1-1-1		ASG Collar Kit
18	618-0001-1		Male 1/2 Shaft
19	618-0004-2		Female 1/2 Shaft
20	918-0308-2-5-1		Reinforcing Collar
21	918-0308-2-1-1-5		Clutch Housing RH
22	618-0004-1-2		Hub
23	18-0119-1-1-2		Key
24	18-0119-1-1-1		Leaf Spring
25	618-0004-1-3		Support Ring
26	18-0119-1-1-6		Retaining Ring
27	918-0208-1-2		Zerk
28	918-0210-1-1-1		ASG Collar Kit

REAR DRIVELINE 618-0001

1-3/4" 20 SPLINE
PRIOR TO 2011 MODEL YEAR



PB-0016

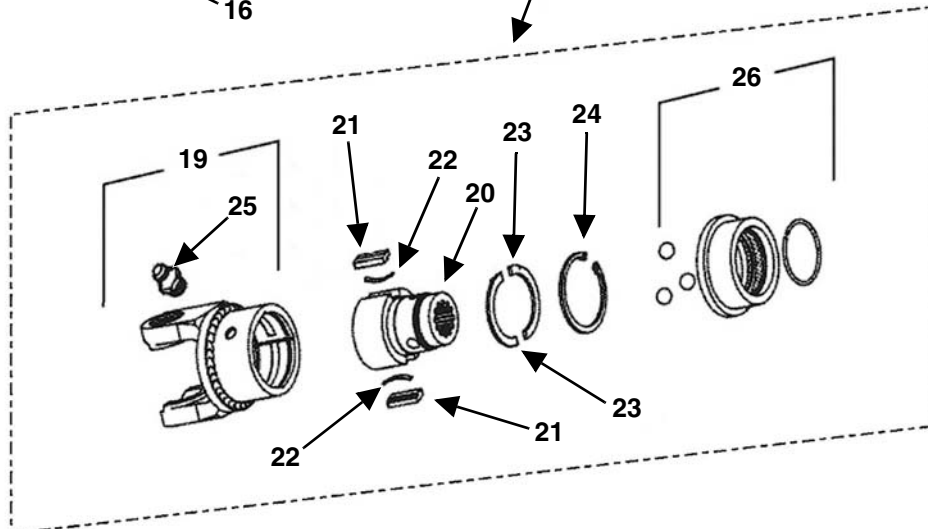
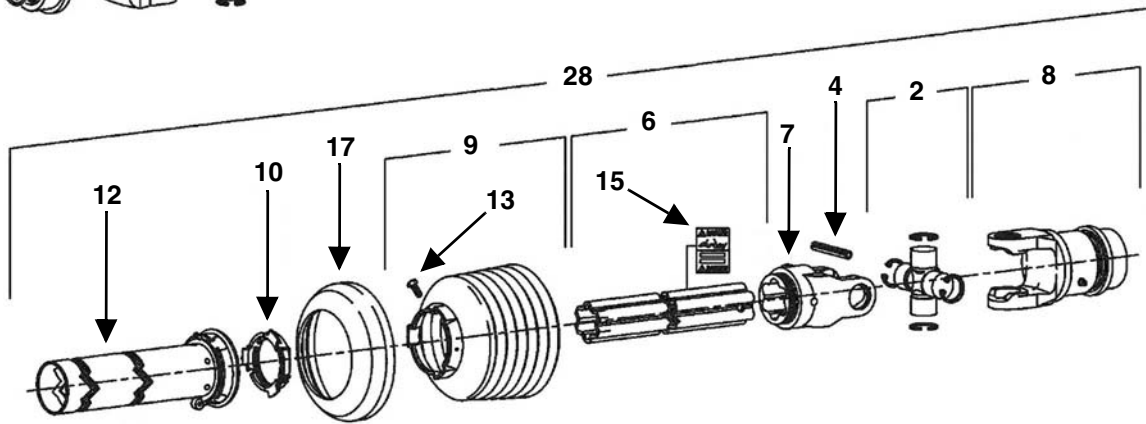
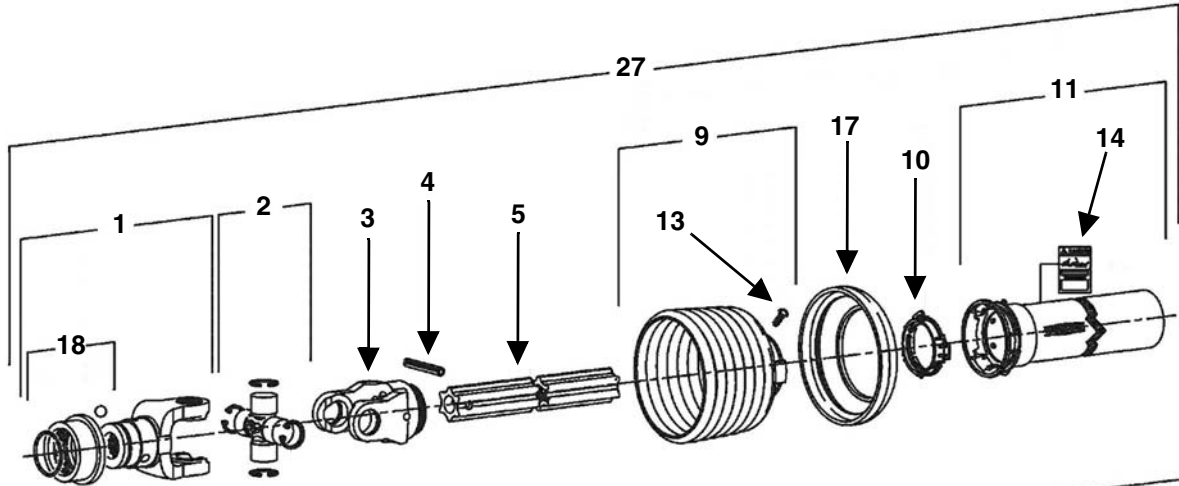
KEY	PART NUMBER	QTY	DESCRIPTION
1	618-0001-1-1		1-3/4" 20 Spline ASG Yoke
2	918-0208-2-1		Cross & Bearing Kit
3	918-0208-1-6		Spring Pin, 10 x 80 mm
4	618-0001-1-2		Inboard Yoke 1b
5	618-0001-1-3		Inner Profile 1b
6	618-0001-2-1		Outer Profile 2a
7	618-0001-2-2		Inboard Yoke 2a
8	918-0210-1-1-1		ASG Collar Kit
9	618-0001-2-4		Guard Cone 6 Rib
10	618-0001-1-4		Guard Tube Outer
11	618-0001-2-3		Guard Tube Inner
12	918-0208-2-4		Bearing Ring SC25
13	918-0208-2-7		Restraint Chain
14	918-0208-2-9		Screw-In Item 9
15	918-0208-2-8		Decal Outer
16	918-0208-1-10		Decal Inner
17	918-0308-2-5-1		Reinforcing Collar
18	618-0001-1		Tractor Half
19	618-0001-2		Implement Half

2400 SERIES REAR PTO DRIVE SHAFT 618-0101

1-3/4" 20 SPLINE WITH OVERRUNNING CLUTCH

9516, 9520 & 9524 MODELS: 2011 MODEL YEAR THROUGH 1395249

9530 MODELS: 1195201 THROUGH 1195244

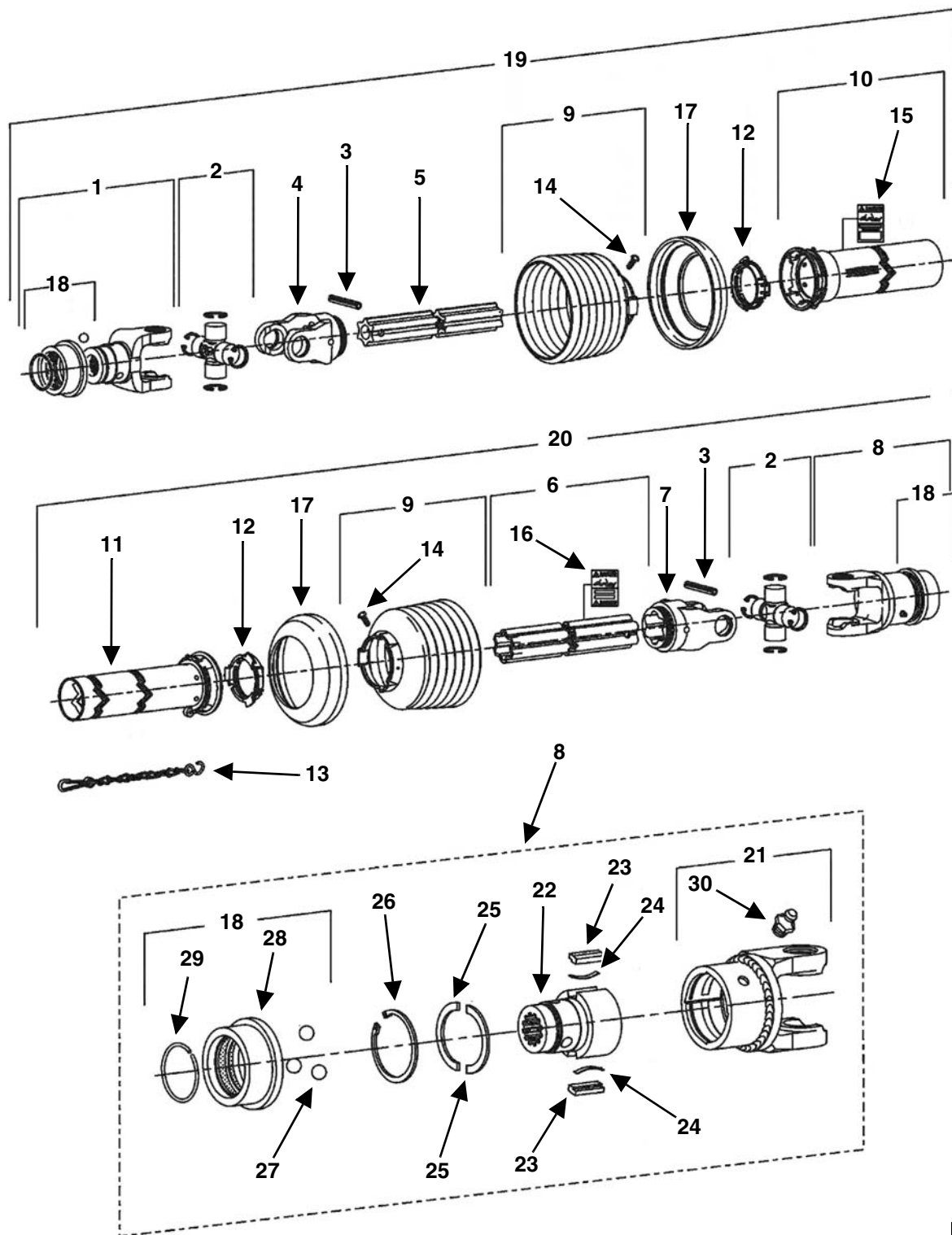


PB-0017

KEY	PART NUMBER	QTY	DESCRIPTION
1	618-0001-1-1		1-3/4" 20 Spline ASG Yoke
2	918-0208-2-1		Cross & Bearing Kit
3	618-0007-2		Inboard Yoke S4
4	918-0208-1-6		Spring Pin, 10 x 80 mm
5	618-0101-1-1		Inner Profile S4LGA
6	618-0101-2-1		Outer Profile S5G
7	618-0101-2-2		Inboard Yoke S5
8	618-0004-1		Overrunning Clutch
9	618-0001-2-4		Shield Cone 6-Rib Black
10	918-0208-2-4		Bearing Ring SC25
11	618-0001-1-4		Outer Shield Tube
12	618-0001-2-3		Inner Shield Tube
13	918-0208-2-9		Screw
14	918-0208-2-8		Decal Outer
15	918-0208-1-10		Decal Inner
16	918-0208-2-7		Safety Restraint Chain
17	918-0308-2-5-1		Reinforcing Collar
18	918-0210-1-1-1		ASG Collar Kit
19	918-0308-2-1-1-5		Clutch Housing RH
20	618-0004-1-2		Hub
21	18-0119-1-1-2		Key
22	18-0119-1-1-1		Leaf Spring
23	618-0004-1-3		Supporting Ring
24	18-0119-1-1-6		Retaining Ring
25	918-0208-1-2		Grease Zerk
26	918-0210-1-1-1		ASG Collar Kit
27	618-0101-1		Tractor Half
28	618-0101-2		Implement Half

2500 SERIES REAR PTO DRIVE SHAFT 618-0201

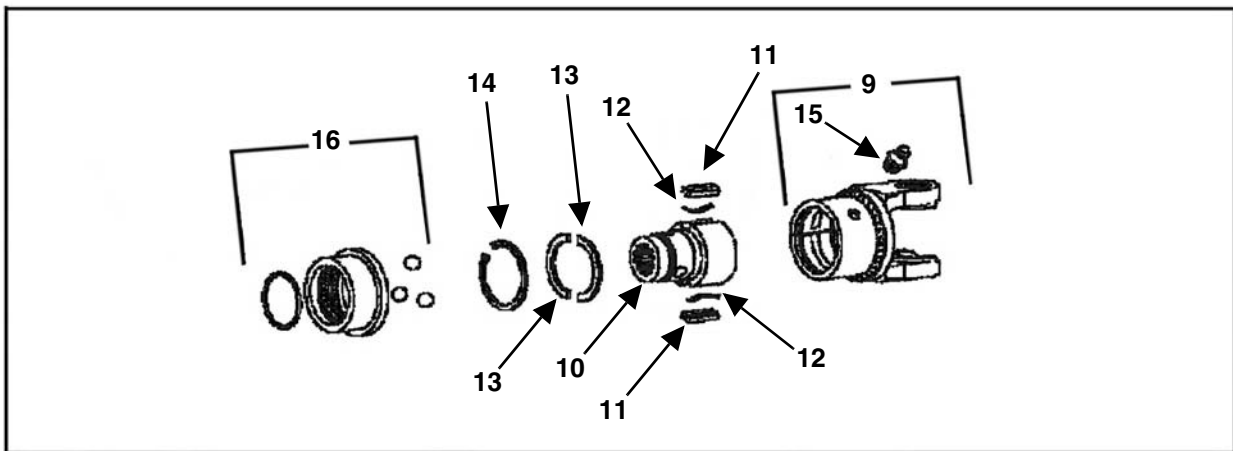
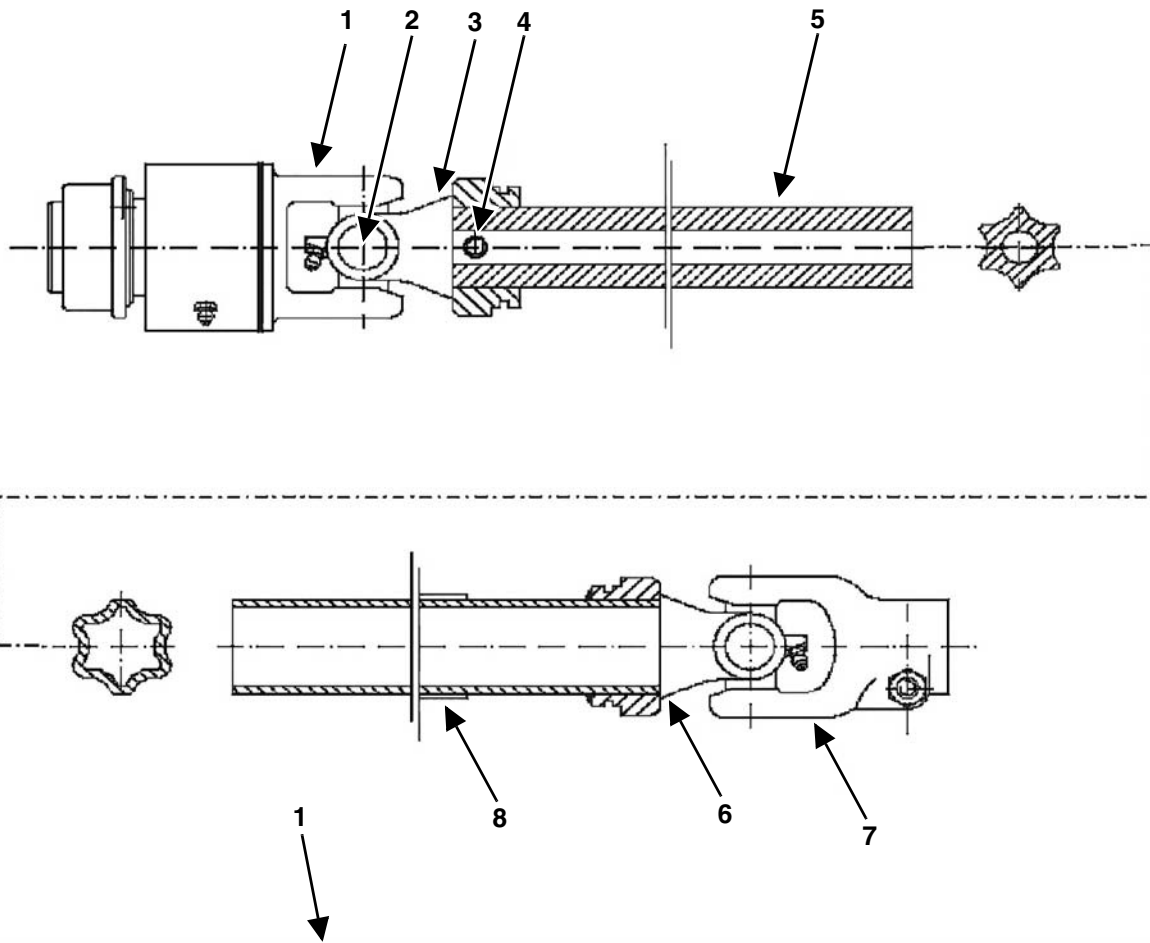
1-3/4"-20 SPLINE WITH OVERRUNNING CLUTCH
 9516, 9520 & 9524 MODELS: 1395250 & LATER
 9530 MODELS: 1195245 AND LATER



PB-0018

KEY	PART NUMBER	QTY	DESCRIPTION
1	618-0201-1-1	1	Yoke 1-3/4"-20 Spline ASG
2	618-0201-1-2	2	Cross & Bearing Kit
3	618-0202-2-5	2	Spring Pin, 10 x 90
4	618-0202-2-2	1	Inboard Yoke S4
5	618-0201-1-3	1	Inner Profile S4GA
6	618-0201-2-1	1	Outer Profile S5G
7	618-0201-2-2	1	Inboard Yoke S5
8	618-0201-2-3	1	Overrunning Clutch
9	618-0201-2-4	2	Guard Cone 7 Rib
10	618-0201-1-4	1	Guard Tube Outer
11	618-0201-1-5	1	Guard Tube Inner
12	918-0208-2-4	2	Bearing Ring SC25
13	918-0208-2-7	1	Restraint Chain
14	918-0208-2-9	2	Screw (In Item 9)
15	918-0208-2-8	1	Decal Outer (In Item 10)
16	918-0208-1-10	1	Decal Inner (In Item 6)
17	618-0202-2-8	2	Reinforcing Collar
18	918-0210-1-1-1	1	ASG Collar Kit (In Item 1 & 8)
19	618-0201-1	1	PTO Tractor Half
20	618-0201-2	1	PTO Implement Half
21	618-0201-2-3-1	1	Clutch Housing
22	618-0004-1-2	1	Hub
23	18-0119-1-1-2	2	Key
24	18-0119-1-1-1	2	Leaf Spring
25	618-0004-1-3	2	Supporting Ring
26	18-0119-1-1-6	1	Retaining Ring
27	618-0004-1-4	3	Ball
28	618-0004-1-1	1	ASG Collar - C Size
29	618-0004-1-5	1	Snap Ring
30	918-0208-1-2	1	Zerk (In Item 21)

PTO S300 SECONDARY (REAR) DRIVELINE 618-0007

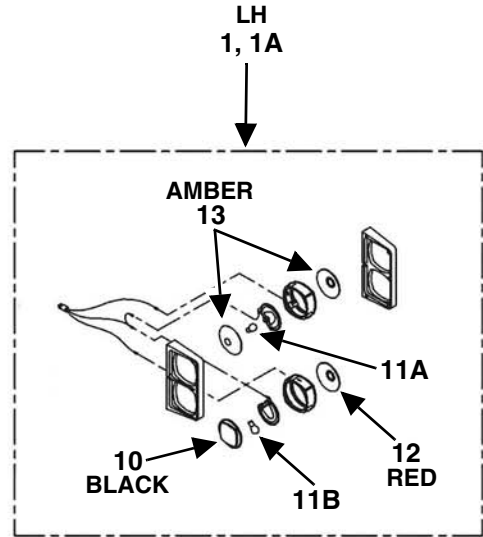
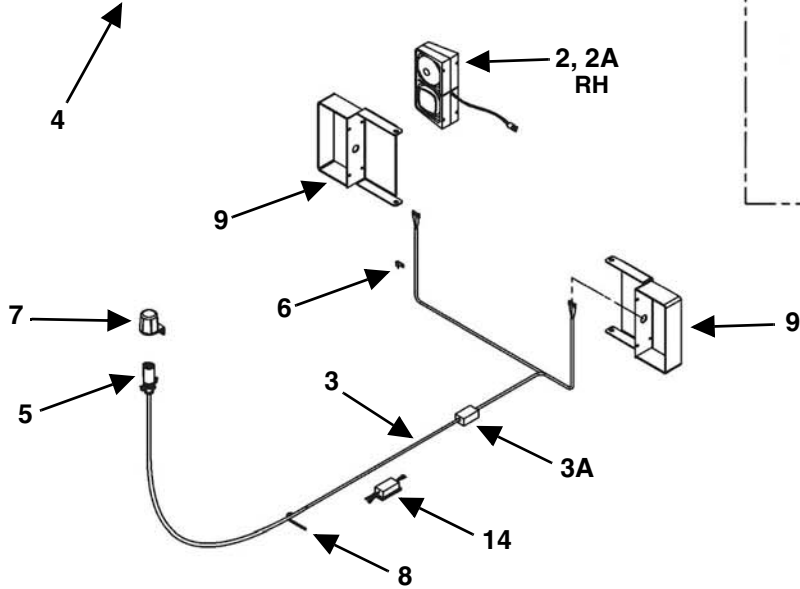


PB-0019

KEY	PART NUMBER	QTY	DESCRIPTION
1	618-0004-1	1	Overrunning Clutch
2	918-0208-2-1	2	Cross & Bearing Kit
3	618-0007-2	1	Inboard Yoke S4
4	918-0208-1-6	1	Spring Pin, 10 x 75
5	618-0007-3	1	Inner Profile S4
6	618-0007-4	1	Inboard Yoke & S5 Profile W.A.
7	618-0007-5	1	Yoke 1 3/4"-20 SPL IC
8	618-0007-6	1	Reduced Decal - In Item 6
9	618-0004-1-1	1	Clutch Housing RH
10	618-0004-1-2	1	Hub
11	18-0119-1-1-2	2	Key
12	18-0119-1-1-1	2	Leaf Spring
13	618-0004-1-3	1	Supporting Ring
14	18-0119-1-1-6	1	Retaining Ring
15	918-0208-1-2	1	Grease Zerk
16	918-0210-1-1-1	1	ASG Collar Kit

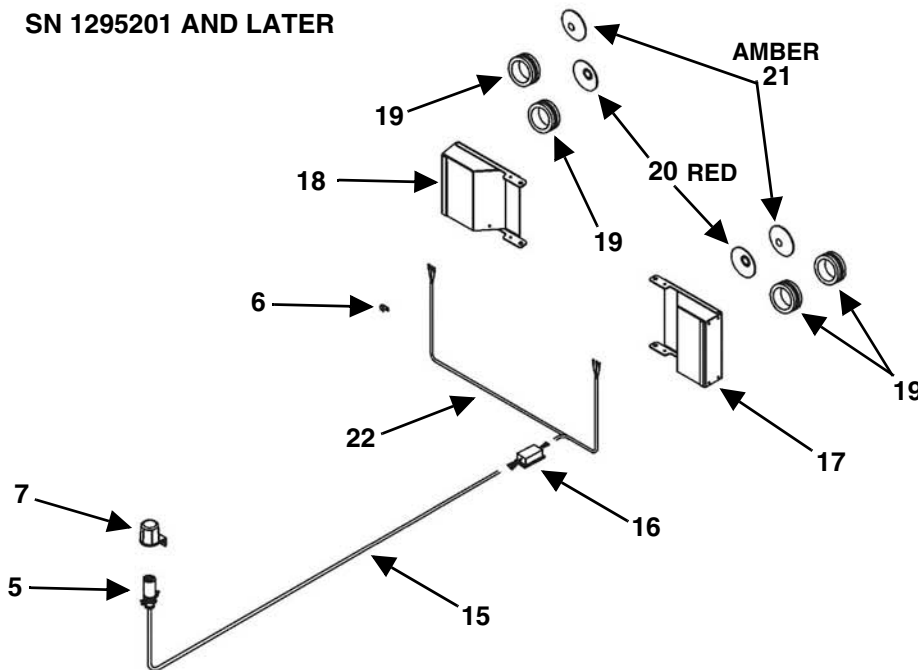
LIGHTS

PRIOR TO SN 1295201



TRUCK MOUNTS USE RED LENSES IN BOTH TOP AND BOTTOM REAR FACING POSITIONS

SN 1295201 AND LATER

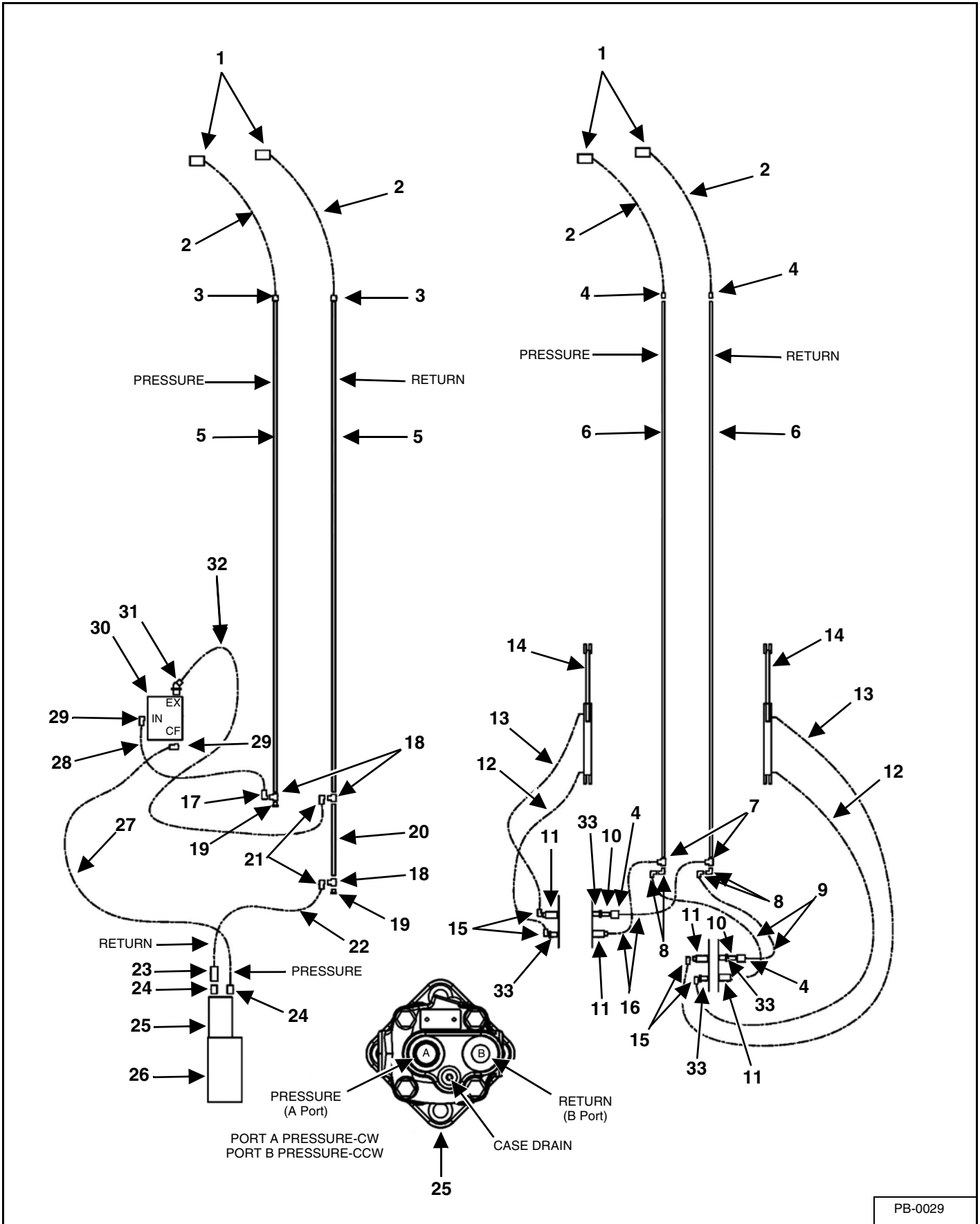


TRUCK MOUNTS USE RED LAMPS IN BOTH TOP AND BOTTOM POSITIONS

PB-0035

KEY	PART NUMBER	QTY	DESCRIPTION
1	56-0030	1	Dual Light LH W/4-Plug
1A	56-0030-TR	1	Truck Mount Dual Light LH W/4-Prong
2	56-0031	1	Dual Light RH W/4-Plug
2A	56-0031-TR	1	Truck Mount Dual Light RH W/4-Prong
3	56-0032	1	Ag Light Harness W/Module
3A	56-0032-1	AR	Replacement Module W/Pigtails & Instructions
4	46-0001-62	1	Caution Tail Light Decal
5	56-0005-4	1	7-Contact Plug End Only
6	56-0008	2	Harness Frame Clip
7	56-0009	1	7-Way "Stor-A-Way" Plug Holder
8	65-0006-5	AR	Nylon Tie Strap
9	625-0016	2	Right/Left Light Mount Bracket
10	56-0001-3	2	Bezel Blank, Black (Fit Inside Housing)
	56-0030-3	2	Bezel Blank, Black (Fit Over Housing)
11A	56-0001-5	1	#1156 Single Filament Bulb
11B	56-0001-4	1	#1157 Dual Filament Bulb
12	56-0001-2	2	Red Lens (Fit Inside Housing)
	56-0030-2	2	Red Lens (Fit Over Housing)
13	56-0001-1	2	Amber Lens (Fit Inside Housing)
	56-0030-1	2	Amber Lens (Fit Over Housing)
14	56-0028	1	Tail Light Converter (Truck Mount Only)
15	56-0105	1	9520 LED Light Cord W/7-Pin Ag Plug & 6-Pin Connector
	56-0106	1	9524 LED Light Cord W/7-Pin Ag Plug & 6-Pin Connector
	56-0107	1	9530 LED Light Cord W/7-Pin Ag Plug & 6-Pin Connector
16	56-0084	1	LED Ag Enhancer Module (Trailer Mounts Only)
17	925-0013-1	1	LH LED Light Mount Bracket
18	925-0016-1	1	RH LED Light Mount Bracket
19	56-0092	4	4" Round Grommet
20	56-0090	2/4	4" Red Stop/Tail/Turn LED Lamp
21	56-0091	2/0	4" Amber Turn/Warning Lamp
22	56-0130	1	LED Light Y-Harness Less Module With Plugs

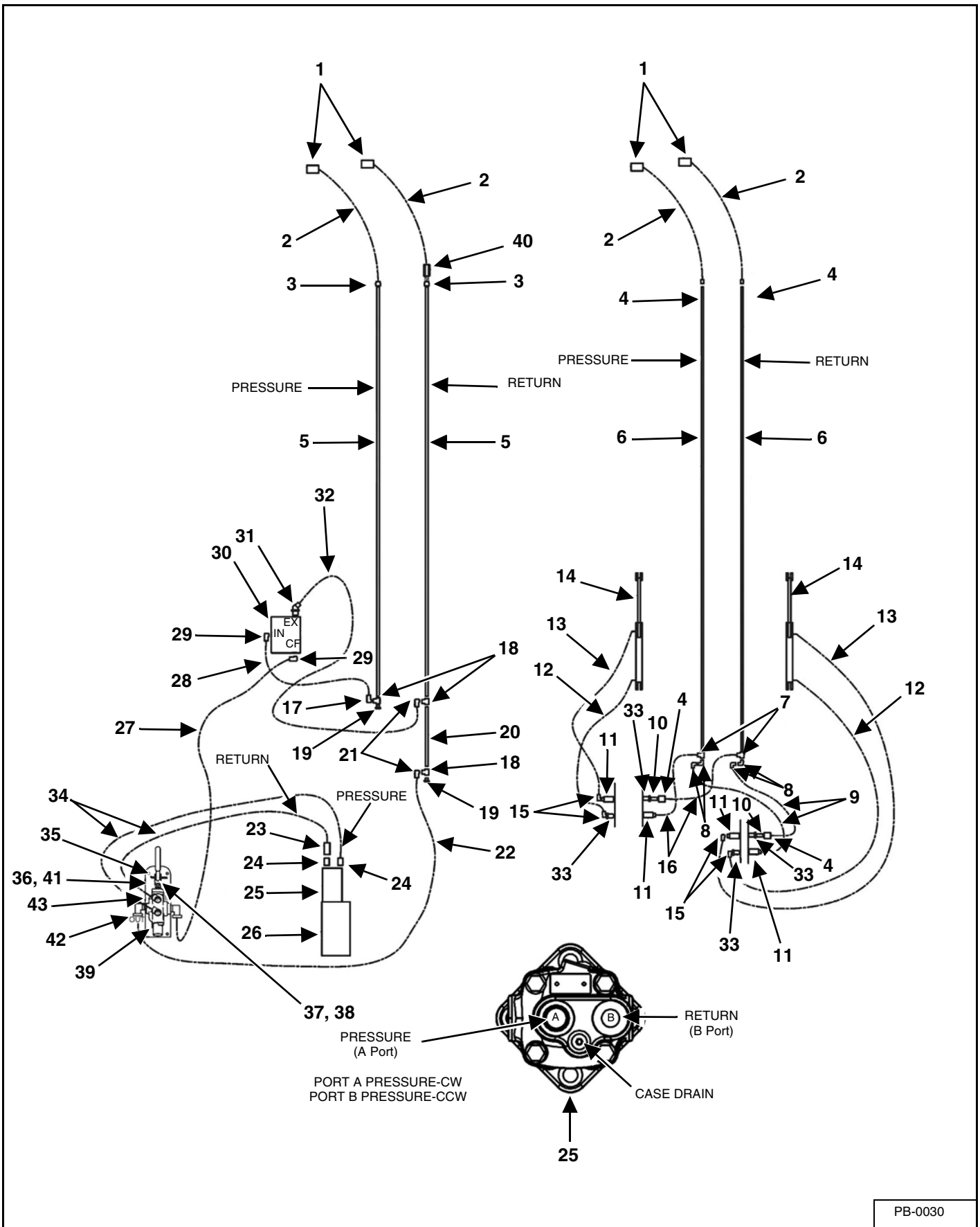
SLIDE END GATE WITHOUT REVERSE OPTION APRON FEATURE



PB-0029

KEY	PART NUMBER	QTY	DESCRIPTION
1	55-0013	4	1/2" Male Pioneer Coupling Ends (Trailer Mount)
2	55-0072	4	1/2" x 144" Hose (Trailer Mount)
3	55-0039	2	3/4" x 1/2" Reducer (Trailer Mount)
	55-0030	2	3/4" Black Coupler (Truck Mount)
4	155-5000-08-08	4	1/2" Black Coupler
5	55-0024	2	3/4" SCH 40 x 185" Pipe (9520)
	55-0020	2	3/4" SCH 40 x 233" Pipe (9524 & 9530)
	655-0016	2	3/4" SCH 40 x 72" Pipe (9530)
	55-0030	2	3/4" Black Coupler (9530)
6	55-0023	2	1/2" SCH 40 x 207" Pipe (9520)
	55-0074	2	1/2" SCH 40 x 24" Pipe (9524)
	55-0021	2	1/2" SCH 40 x 231" Pipe (9524 & 9530)
	155-5000-08-08	2	1/2" Black Coupler (9524 & 9530)
	655-0017	2	1/2" SCH 40 x 96" Pipe (9530)
7	55-0011	2	1/2" Black Tee
8	55-0004	4	1/2" 90° Street Elbow
9	55-0078	2	1/2" x 60" Hose (Truck Mount)
	55-0078	2	1/2" x 60" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0028	2	1/2" x 57" Hose (SN 1095201 & Later) (Trailer Mount)
10	55-0065	2	1/2" Hydraulic Nipple
11	55-0035	4	Tip, Female
12	955-3810	2	3/8" x 30" Hose
13	955-3825	2	3/8" x 56" Hose (42" Cylinder)
	655-0022	2	3/8" x 68" Hose (54" Cylinder)
14	655-0005-W	2	Cylinder, 2 x 42"
	655-0007	2	Cylinder, 2 x 54"
15	55-0092	4	1/2" Male x 3/8" Female 90° Street Elbow
16	655-0010	2	1/2" x 88" Hose (Truck Mount)
	655-0010	2	1/2" x 88" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0024	2	1/2" x 95" Hose (SN 1095201 & Later) (Trailer Mount)
17	55-0129	1	Swivel Fitting, 3/4" Male x 3/4" Female 90°
18	55-0079	3	3/4" Black Tee
19	55-0081	2	3/4" Steel Plug
20	655-0008	1	3/4" SCH 40 x 24" Pipe
21	55-0082	2	3/4" 90° Street Elbow
22	55-0049	1	3/4" x 65" Hose (Truck Mount)
	55-0049	1	3/4" x 65" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0023	1	3/4" x 54" Hose (Trailer Mounts - SN 1095201 & Later)
23	55-0007-B	1	3/4" Check Valve
24	55-0048	2	Adapter, 59-10-12
25	655-0001-9.6	1	Rear Hydraulic Motor 9.6 Cu. In.
	155-2000-9.6-SS-1	1	Rear Hydraulic Motor 9.6 Cu. In. Speed Sensor Ready
	55-0088-KIT	1	Seal Kit
26	619-0005	1	Gearbox (See Separate Listing)
27	655-0023	1	3/4" x 54" Hose (Truck) Trailer Mounts - Prior to SN1095201)
	655-0025	1	3/4" x 48" Hose (Trailer Mounts - SN 1095201 & Later)
28	655-0012	1	3/4" x 20" Hose
29	955-3708	2	Adapter, 6805-12-12
30	955-3727-1	1	Flow Control Valve
31	655-0020	1	Adapter, 65-12-12
32	655-0011	1	3/4" x 12-1/2" Hose
33	55-0013	4	1/2" Male Pioneer Coupling Ends

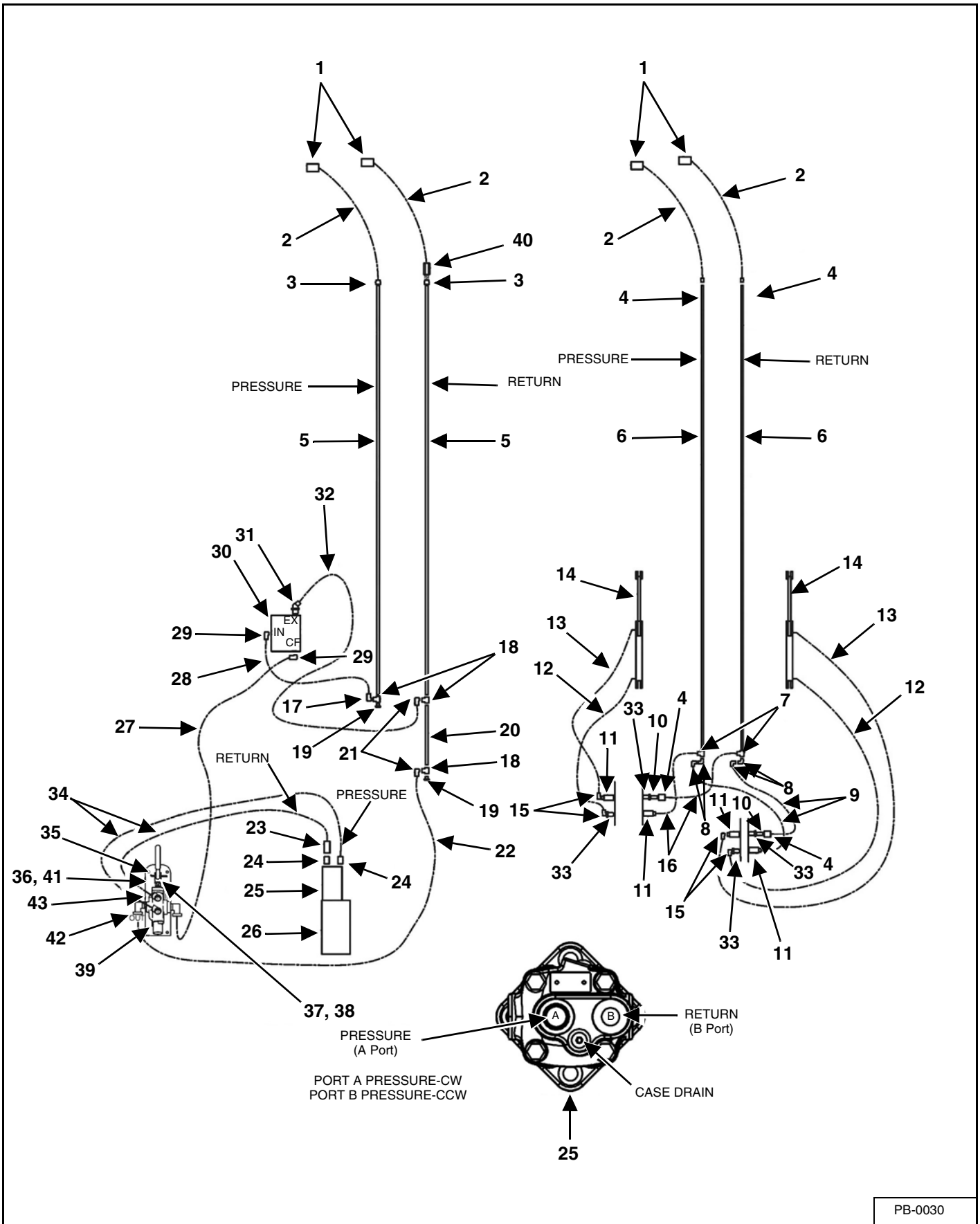
SLIDE END GATE WITH REVERSE APRON FEATURE



PB-0030

KEY	PART NUMBER	QTY	DESCRIPTION
1	55-0013	4	1/2" Male Pioneer Coupling Ends (Trailer Mount)
2	55-0072	4	1/2" x 144" Hose (Trailer Mount)
3	55-0039	2	3/4" x 1/2" Reducer (Trailer Mount)
4	55-0030	2	3/4" Black Coupler (Truck Mount)
	55-0006	4	1/2" Black Coupler
5	55-0060	2	3/4" SCH 40 x 137" Pipe (9516)
	55-0024	2	3/4" SCH 40 x 185" Pipe (9520)
	55-0020	2	3/4" SCH 40 x 233" Pipe (9524 & 9530)
	655-0016	2	3/4" SCH 40 x 72" Pipe (9530)
	55-0030	2	3/4" Black Coupler (9530)
6	55-0063	2	1/2" SCH 40 x 159" Pipe (9516)
	55-0023	2	1/2" SCH 40 x 207" Pipe (9520)
	55-0074	2	1/2" SCH 40 x 24" Pipe (9524)
	55-0021	2	1/2" SCH 40 x 231" Pipe (9524 & 9530)
	55-0006	2	1/2" Black Coupler (9524 & 9530)
	655-0017	2	1/2" SCH 40 x 96" Pipe (9530)
7	55-0011	2	1/2" Black Tee
8	55-0004	4	1/2" 90° Street Elbow
9	55-0078	2	1/2" x 60" Hose (Truck Mount)
	55-0078	2	1/2" x 60" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0028	2	1/2" x 57" Hose (SN 1095201 & Later) (Trailer Mount)
10	55-0065	2	1/2" Hydraulic Nipple
11	55-0035	4	Tip, Female
12	955-3810	2	3/8" x 33" Hose
13	955-3825	2	3/8" x 56" Hose (42" Cylinder)
	655-0022	2	3/8" x 68" Hose (54" Cylinder)
14	655-0005-W	2	Cylinder, 2 x 42" (SN S108001, S108002, & S109001)
	655-0007	2	Cylinder, 2 x 54" (SN S109001 & Later)
15	55-0092	4	1/2" Male X 3/8" Female 90° Street Elbow
16	655-0010	2	1/2" x 88" Hose (Truck Mount)
	655-0010	2	1/2" x 88" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0024	2	1/2" x 95" Hose (SN 1095201 & Later) (Trailer Mount)
17	55-0129	1	Swivel Fitting, 3/4" Male x 3/4" Female 90°
18	55-0079	3	3/4" Black Tee
19	55-0081	2	3/4" Steel Plug
20	655-0008	1	3/4" SCH 40 x 24" Pipe
21	55-0082	2	3/4" 90° Street Elbow

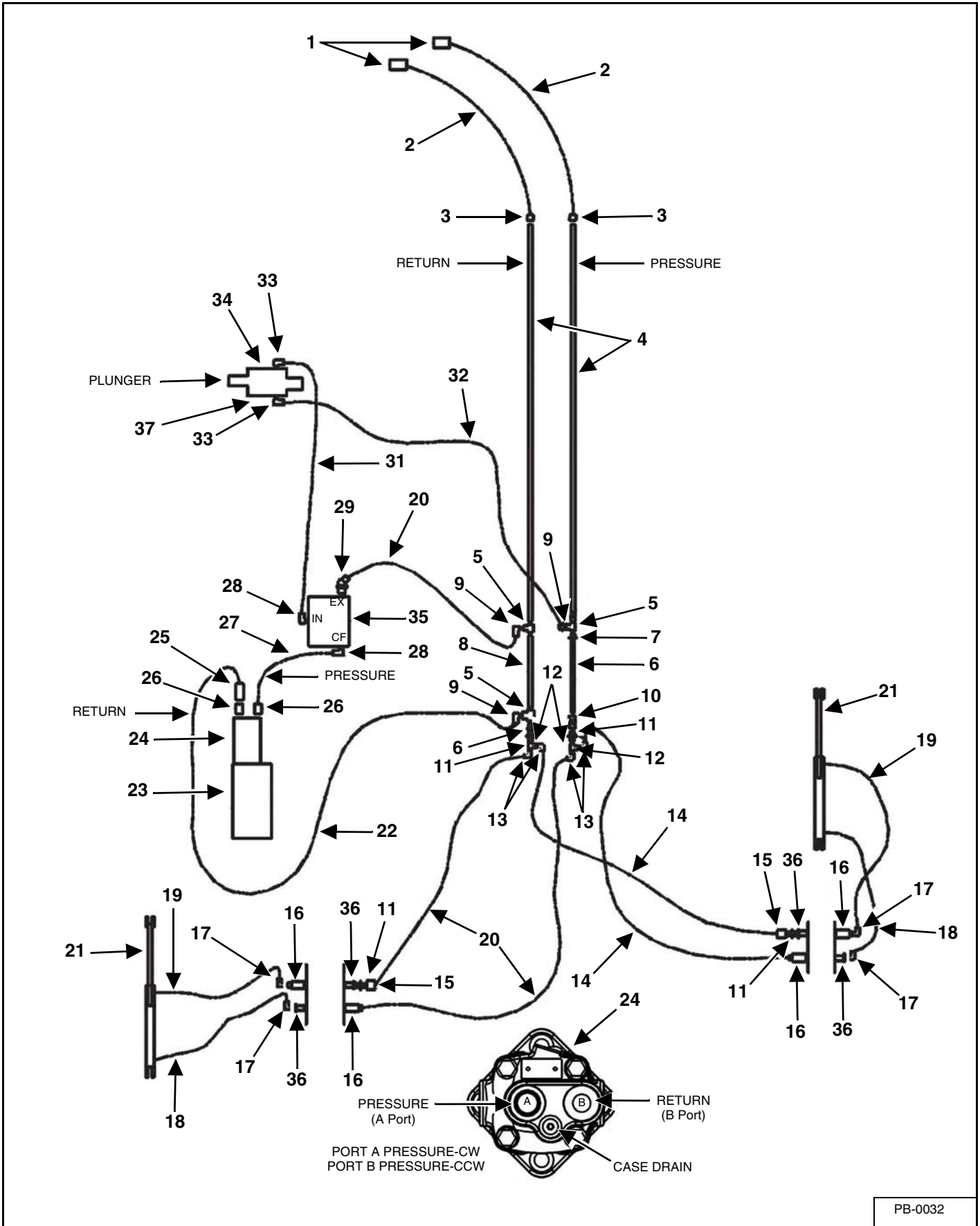
SLIDE END GATE WITH REVERSE APRON FEATURE (CONT'D)



PB-0030

KEY	PART NUMBER	QTY	DESCRIPTION
22	55-0049	1	3/4" x 65" Hose (Truck Mounts) (Trailer Mounts - Prior to SN 1095201)
	655-0023	1	3/4" x 54" Hose (Truck Mounts) (Trailer Mounts - SN 1095201 & Later)
23	655-0031	1	3/4" Check Valve W/Reverse Flow .050
24	55-0048	2	Adapter, 59-10-12
25	655-0001-9.6	1	Rear Hydraulic Motor 9.6 Cu. In.
	155-2000-9.6-SS-1	1	Rear Hydraulic Motor 9.6 Cu. In. Speed Sensor Ready
	655-0001-SS-3	1	Speed Sensor
	655-0001-SS-4	1	Speed Sensor Cable Only
26	619-0005	1	Gearbox (See Separate Listing)
27	655-0023	1	3/4" x 54" Hose (Truck Mounts) (Trailer Mounts - Prior to SN1095201)
	655-0025	1	3/4" x 48" Hose (Trailer Mounts - SN 1095201 & Later)
28	655-0012	1	3/4" x 20" Hose
29	955-3708	2	Adapter, 6805-12-12
30	955-3727-1	1	Flow Control Valve
31	655-0020	1	Adapter, 65-12-12
32	655-0011	1	3/4" x 12-1/2" Hose
33	55-0013	4	1/2" Male Pioneer Coupling Ends
34	55-0029	2	3/4" x 36" Hose (Prior to SN 1695232)
	155-12R17-36-1	2	3/4" x 36" Hose (SN 1695232 & Later)
35	75-0205-9	1	7/32" x 2" Cotter Pin
36	655-0030-1	1	Handle Stop Trip With Bolt & Nut
	9500-RA-HSUK	1	Reverse Apron Handle Stop Update Kit
37	851-2520-1Z	1	1/4" x 1" Machine Bolt
38	810-2520-Z	1	1/4" Spin Lock Nut
39	655-0030	1	4-Way Tandem Center Valve (Prior to SN 1495240)
	155-DCV-SD14-1	1	4-Way Tandem Center Valve (SN 1495240 Through SN 1695232)
	655-0030-SAE	1	4-Way Tandem Center Valve SAE 12 Ports (SN 1695233 & Later)
40	55-0007-B	1	3/4" Check Valve
41	25-8227-1	1	Handle Stop Mount Block (SN 1495240 Through SN 1695232)
42	55-0129	2	Swivel Fitting, 3/4" Male x 3/4" Female 90° (Prior to SN 1495240)
	155-6901-12-12	2	3/4" 90° Elbow (SN 1495240 & Later)
43	55-0082	2	3/4" 90° Street Elbow (Prior to SN 1495240)
	155-6901-12-12	2	3/4" 90° Elbow (SN 1495240 Through SN 1695232)

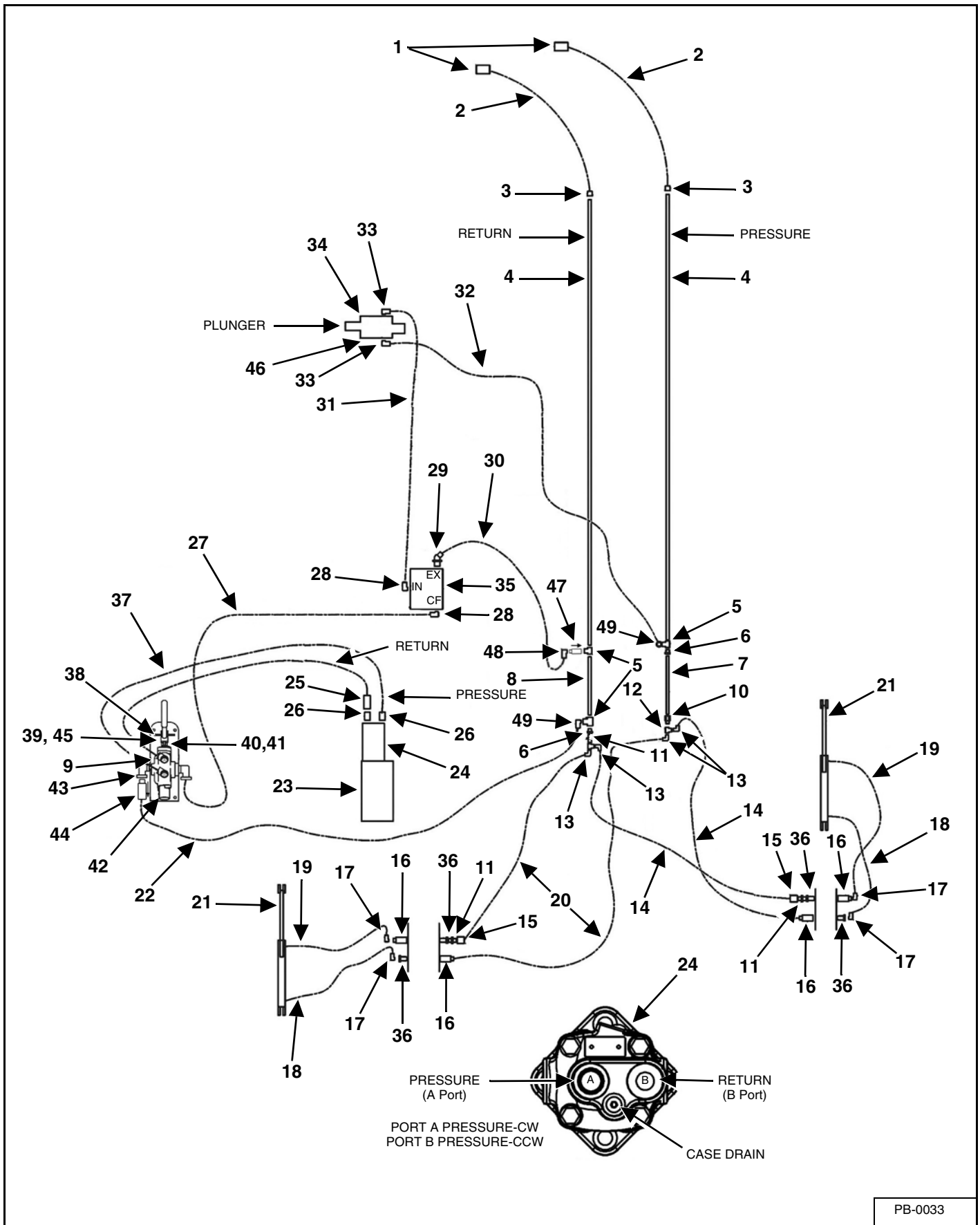
SWING ARM END GATE WITHOUT REVERSE APRON FEATURE



PB-0032

KEY	PART NUMBER	QTY	DESCRIPTION
1	55-0013	2	1/2" Male Pioneer Coupling Ends (Trailer Mount)
2	55-0072	2	1/2" x 144" Hose (Trailer Mount)
3	55-0039	2	3/4" x 1/2" Reducer (Trailer Mount)
	55-0030	2	3/4" Black Coupler (Truck Mount)
4	55-0024	2	3/4" SCH 40 x 185" Pipe (9520)
	55-0020	2	3/4" SCH 40 x 233" Pipe (9524 & 9530)
	655-0016	2	3/4" SCH 40 x 72" Pipe (9530)
	55-0030	2	3/4" Black Coupler (9530)
5	55-0079	3	3/4" Black Tee
6	55-0044	2	3/4" x 1/2" Reducer
7	655-0009	1	1/2" SCH 40 x 21" Pipe
8	655-0008	1	3/4" SCH 40 x 24" Pipe
9	55-0082	3	3/4" 90° Street Elbow
10	655-0032	1	1/2" Orificed Restrictor
11	55-0065	3	1/2" Hydraulic Nipple
12	55-0011	2	1/2" Black Tee
13	55-0004	4	1/2" 90° Street Elbow
14	655-0010	2	1/2" x 88" Hose (Truck Mount)
	655-0010	2	1/2" x 88" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0024	2	1/2" x 95" Hose (SN 1095201 & Later) (Trailer Mount)
15	55-0006	2	1/2" Black Coupler
16	55-0035	4	Tip, Female
17	55-0092	4	1/2" Male x 3/8" Female 90° Street Elbow
18	155-06R17-33-1	2	3/8" x 30" Hose
19	955-3825	2	3/8" x 56" Hose
20	655-0015-6	2	1/2" x 62" Hose (Truck Mount) (Trailer Mounts - Prior to SN 1095201)
	655-0028	2	1/2" x 57" Hose (SN 1095201 & Later) (Trailer Mount)
21	655-0003	2	Cylinder, 2 x 24"
22	55-0049	1	3/4" x 65" Hose (Truck Mount)
	55-0049	1	3/4" x 65" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0023	1	3/4" x 54" Hose (Trailer Mounts - SN 1095201 & Later)
23	619-0005	1	Gearbox (See Separate Listing)
24	655-0001-9.6	1	Rear Hydraulic Motor 9.6 Cu. In.
	155-2000-9.6-SS-1	1	Rear Hydraulic Motor 9.6 Cu. In. Speed Sensor Ready
	55-0088-KIT	1	Seal Kit
25	55-0007-B	1	3/4" Check Valve
26	55-0048	2	Adapter, 59-10-12
27	655-0023	1	3/4" x 54" Hose (Truck Mounts) (Trailer Mounts - Prior to SN 1095201)
	655-0025	1	3/4" x 48" Hose (Trailer Mounts - SN 1095201 & Later)
28	955-3708	2	Adapter, 6805-12-12
29	655-0020	1	Adapter, 65-12-12
30	655-0011	1	3/4" x 12-1/2" Hose
31	655-0015-7	1	3/4" x 100" Hose (Truck Mount)
	655-0015-7	1	3/4" x 100" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0026	1	3/4" x 90" Hose (SN 1095201 & Later) (Trailer Mount)
32	655-0015-8	1	3/4" x 80" Hose (Truck Mount)
33	655-0015-1	2	Elbow, 64-10-12
34	655-0004	1	Control Valve
	655-0004-1-1	1	O-Ring Seal
	655-0004-1-2	1	Wiper Seal
35	955-3727-1	1	Flow Control Valve
36	55-0013	4	1/2" Male Pioneer Coupling Ends
37	155-6408-10	1	#10 SAE ORB Plug

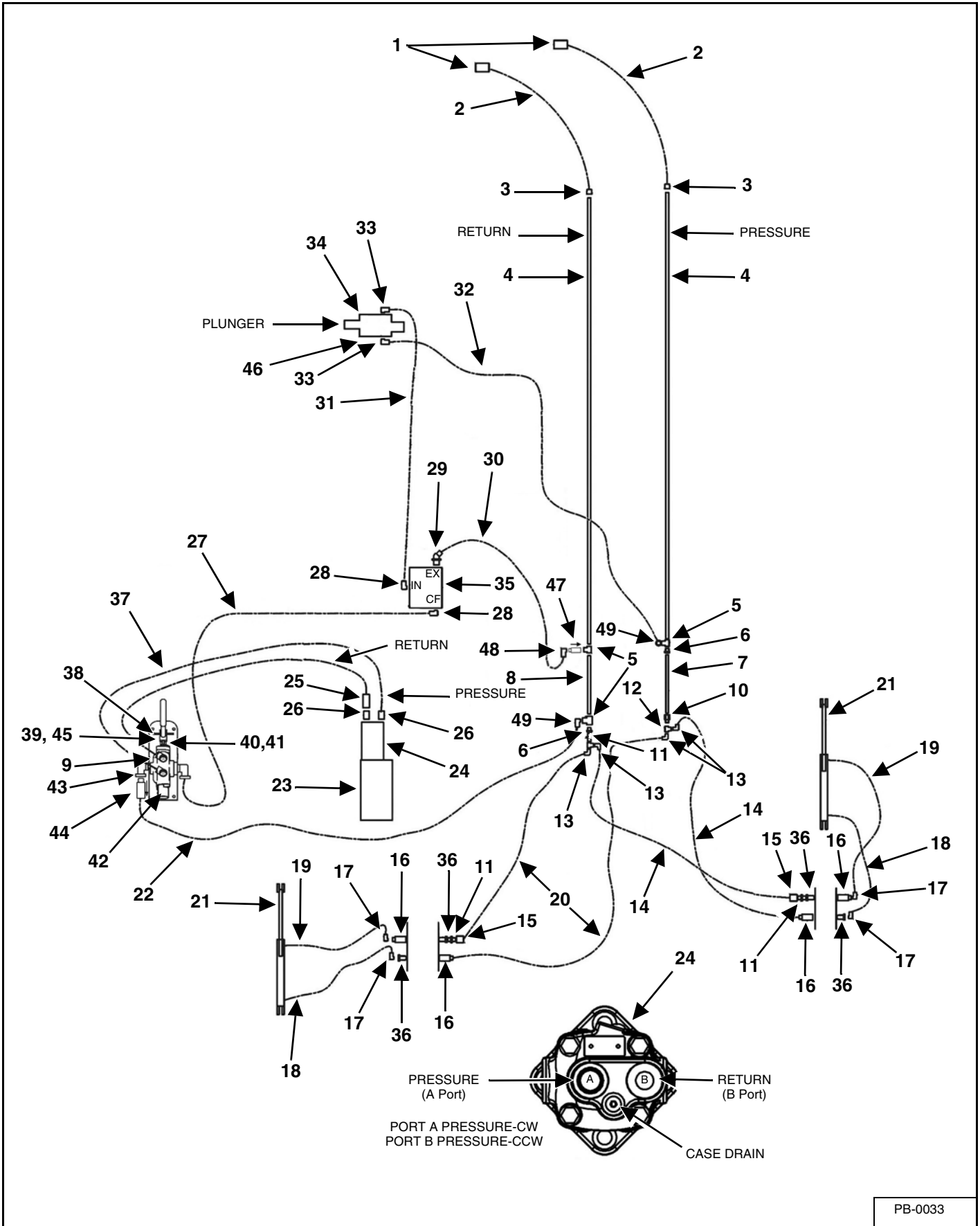
SWING ARM END GATE WITH REVERSE APRON FEATURE



PB-0033

KEY	PART NUMBER	QTY	DESCRIPTION
1	55-0013	2	1/2" Male Pioneer Coupling Ends (Trailer Mount)
2	55-0072	2	1/2" x 144" Hose (Trailer Mount)
3	55-0039	2	3/4" x 1/2" Reducer (Trailer Mount)
	55-0030	2	3/4" Black Coupler (Truck Mount)
4	55-0060	2	3/4" SCH 40 x 137" Pipe (9516)
	55-0024	2	3/4" SCH 40 x 185" Pipe (9520)
	55-0020	2	3/4" SCH 40 x 233" Pipe (9524 & 9530)
	655-0016	2	3/4" SCH 40 x 72" Pipe (9530)
	55-0030	2	3/4" Black Coupler (9530)
5	55-0079	3	3/4" Black Tee
6	55-0044	2	3/4" x 1/2" Reducer
7	655-0009	1	1/2" SCH 40 x 21" Pipe
8	655-0008	1	3/4" SCH 40 x 24" Pipe
9	55-0082	2	3/4" 90° Street Elbow (Prior to SN 1495240)
	155-6901-12-12	2	3/4" 90° Hydraulic Adapter (SN 1495240 Through SN 1695323)
10	655-0032	1	1/2" Orificed Restrictor
11	55-0065	3	1/2" Hydraulic Nipple
12	55-0011	2	1/2" Black Tee
13	55-0004	4	1/2" 90° Street Elbow
14	655-0010	2	1/2" x 88" Hose (Truck Mount)
	655-0010	2	1/2" x 88" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0024	2	1/2" x 95" Hose (SN 1095201 & Later) (Trailer Mount)
15	55-0006	2	1/2" Black Coupler
16	55-0035	4	Tip, Female
17	55-0092	4	1/2" Male x 3/8" Female 90° Street Elbow
18	955-3810	2	3/8" x 33" Hose
19	955-3825	2	3/8" x 56" Hose
20	655-0015-6	2	1/2" x 62" Hose (Truck) (Trailer Mounts - Prior to SN 1095201)
	655-0028	2	1/2" x 57" Hose (SN 1095201 & Later) (Trailer Mount)
21	655-0003	2	Cylinder, 2 x 24"
22	55-0049	1	3/4" x 65" Hose (Truck Mount)
	55-0049	1	3/4" x 65" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0023	1	3/4" x 54" Hose (Trailer Mounts - SN 1095201 & Later)
23	619-0005	1	Gearbox (See Separate Listing)
24	655-0001-9.6	1	9500 Rear Hydraulic Motor 9.6 Cu. In.
	155-2000-9.6-SS-1	1	9500 Rear Hydraulic Motor 9.6 Cu. In. With Speed Sensor (Optional)
	655-0001-SS-3	1	Speed Sensor
	655-0001-SS-4	1	Speed Sensor Cable Only
25	655-0031	1	3/4" Check Valve W/Reverse Flow .050
26	55-0048	2	Adapter, 59-10-12
27	655-0023	1	3/4" x 54" Hose (Truck) (Trailer Mounts - Prior to SN 1095201)
	655-0025	1	3/4" x 48" Hose (Trailer Mounts - SN 1095201 & Later)
28	955-3708	2	Adapter, 6805-12-12
29	655-0020	1	Adapter, 65-12-12
30	655-0011	1	3/4" x 12-1/2" Hose

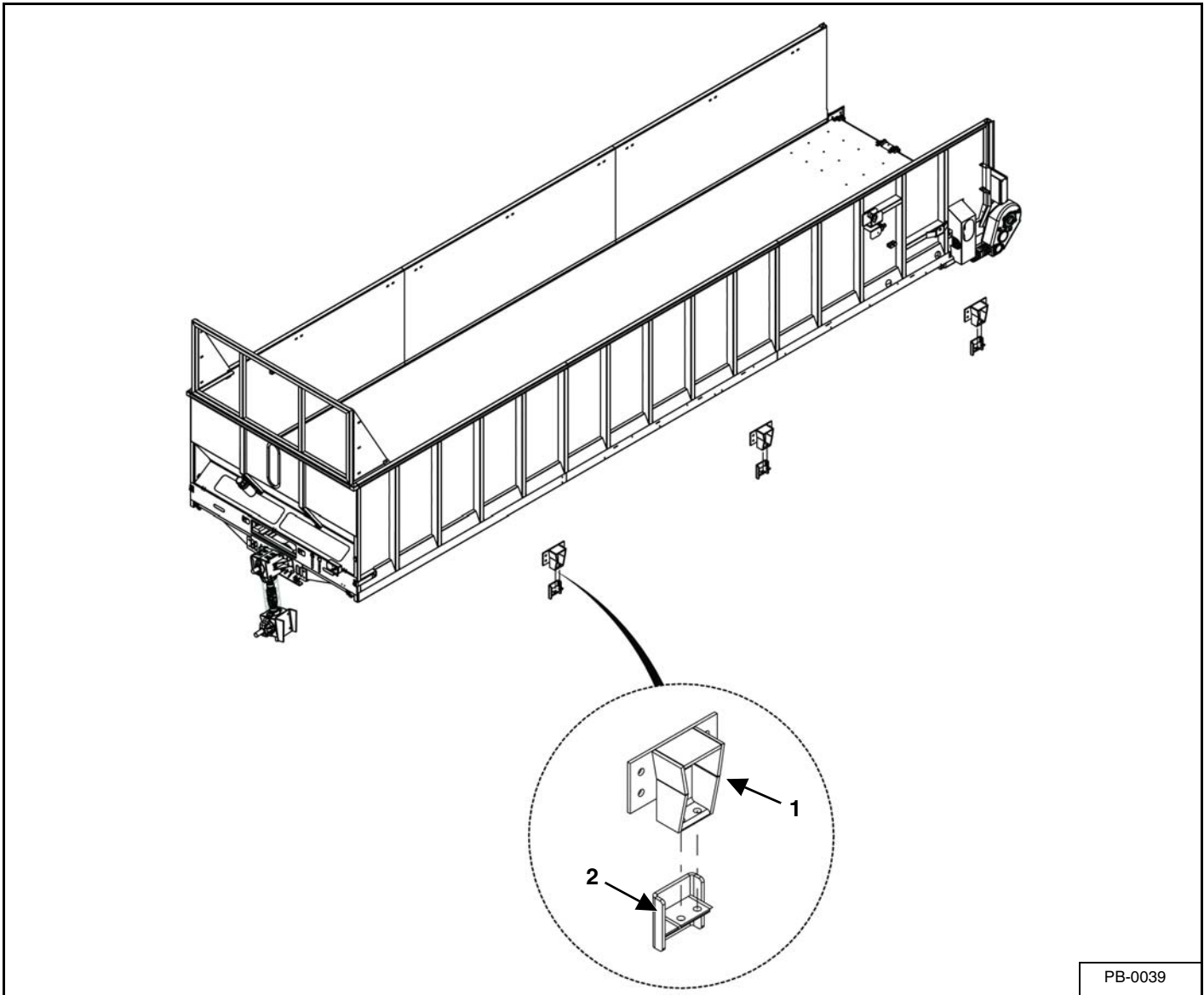
SWING ARM END GATE WITH REVERSE APRON FEATURE (CONT'D)



PB-0033

KEY	PART NUMBER	QTY	DESCRIPTION
31	655-0015-7	1	3/4" x 100" Hose (Truck Mount)
	655-0015-7	1	3/4" x 100" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0026	1	3/4" x 90" Hose (SN 1095201 & Later) (Trailer Mount)
32	655-0015-8	1	3/4" x 80" Hose (Truck Mount)
	655-0015-8	1	3/4" x 80" Hose (Prior to SN 1095201) (Trailer Mount)
	655-0027	1	3/4" x 73" Hose (SN 1095201 & Later) (Trailer Mount)
33	655-0015-1	2	Elbow, 64-10-12
34	655-0004	1	Control Valve
	655-0004-1-1	1	O-Ring Seal
	655-0004-1-2	1	Wiper Seal
35	955-3727-1	1	Flow Control Valve
36	55-0013	4	1/2" Male Pioneer Coupling Ends
37	55-0029	2	3/4" x 36" Hose (Prior to SN 1695233)
	155-12R17-36-1	2	3/4" x 36" Hose (SN 1695233 & Later)
38	75-0205-9	1	7/32" x 2" Cotter Pin
39	655-0030-1	1	Handle Stop Trip With Bolt & Nut
	9500-RA-HSUK	1	Reverse Apron Handle Stop Update Kit
40	851-2520-1Z	1	1/4" x 1" Machine Bolt
41	810-2520-Z	1	1/4" Spin Lock Nut
42	655-0030	1	4-Way Tandem Center Valve (Prior to SN 1495240)
	155-DCV-SD14-1	1	4-Way Tandem Center Valve (SN 1495240 Through SN 1695232)
	655-0030-SAE	1	4-Way Tandem Center Valve SAE 12 Ports (SN 1695233 & Later)
43	55-0129	2	90° Swivel Elbow (Prior to SN 1495240)
	155-6901-12-12	2	3/4" 90° Hydraulic Adapter (SN 1495240 & Later)
44	55-0007-B	1	3/4" Check Valve
45	25-8227-1	1	Handle Stop Mount Block (SN 1495240 Through SN 1695232)
46	155-6408-10	1	#10 SAE ORB Plug
47	155-CV-1906P	1	3/4" Check Valve (SN 1595214 & Later)
48	55-0082	1	3/4" 90° Street Elbow (Prior to SN 1595214)
	55-0027	1	3/4" 90° Elbow (SN 1595214 & Later)
49	55-0082	2	3/4" 90° Street Elbow

TRUCK MOUNTS



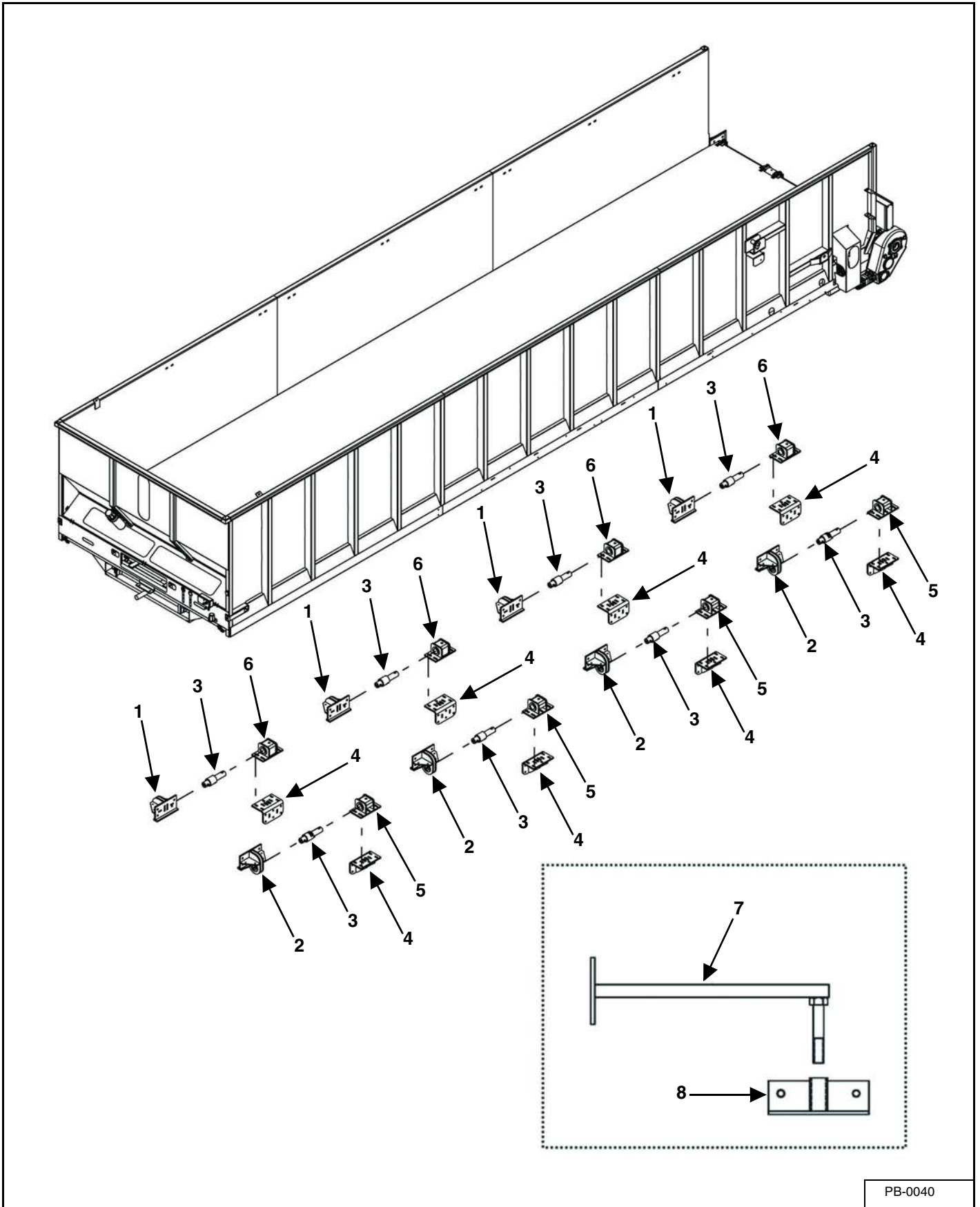
PB-0039

KEY	PART NUMBER	QTY	DESCRIPTION
0	9500-TMK-NF	1	9516/9520/9524 Truck Mount Kit Without Fenders
	9500-TMK	1	9516/9520/9524 Truck Mount Kit With Fenders
	9500-TMK-30	1	9530 Truck Mount Kit With Fenders
1	625-8001	6/6/6/8	9516/9520/9524/9530 Spring Load Mount Spreader Bracket
2	901-8861	6/6/6/8	9516/9520/9524/9530 Spring Load Mount Truck Bracket
NS	625-8001-1	6/6/6/8	9516/9520/9524/9530 3/8" Spacer Plate Mount to Spreader Frame
NS	625-8001-1-.125	6/6/6/8	9516/9520/9524/9530 1/8" Spacer Plate Mount to Spreader Frame
NS	625-8001-1-.25	6/6/6/8	9516/9520/9524/9530 1/4" Spacer Plate Mount to Spreader Frame
NS	805-0075-Z	50/50/50/68	9516/9520/9524/9530 3/4" Flat Washer
NS	844-7516	8/8/8/12	9516/9520/9524/9530 3/4-16 Flange Top Lock Nut
NS	881-7510-2.25Z	34/34/34/44	9516/9520/9524/9530 3/4-10 x 2-1/4" Mount to Spreader Frame Bolt
NS	881-7510-2.75Z	12/12/12/16	9516/9520/9524/9530 3/4-10 x 2-3/4" Mount to Truck Frame Bolt
NS	881-7516-7Z	8/8/8/12	9516/9520/9524/9530 3/4-16 x 7" Spring Bolt (Not Used on Front Mounts)
NS	885-7510-Z	46/46/46/60	9516/9520/9524/9530 3/4-10 Nylon Lock Nut
NS	929-0004	8/8/8/12	9516/9520/9524/9530 Spring (Not Used on Front Mounts)

4.0 OPTIONAL EQUIPMENT

DESCRIPTION	PAGE #
Truck Weigh Bar Mount System	See Page 68
Highway Light Package	See Page 97
Attachment S-100	See Page 72 & 76
Attachment S-200	See Page 82
Attachment S-300	See Page 88
Attachment S-400	See Page 92
Silage Kit Extensions	See Page 70
Rear Swing Arm Gate	See Page 96
S100 / S200 Disc	See Page 86
Rear Gate Delay	See Page 98

TRUCK WEIGH BAR MOUNT SYSTEM

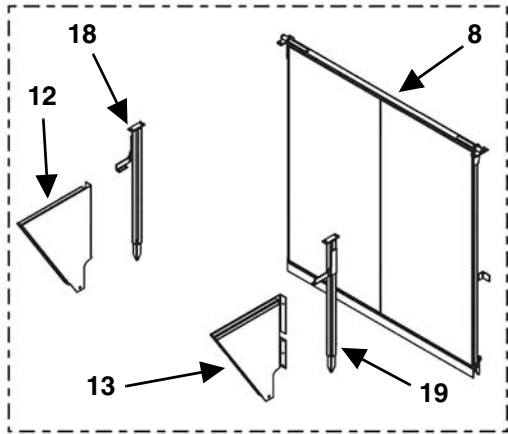


PB-0040

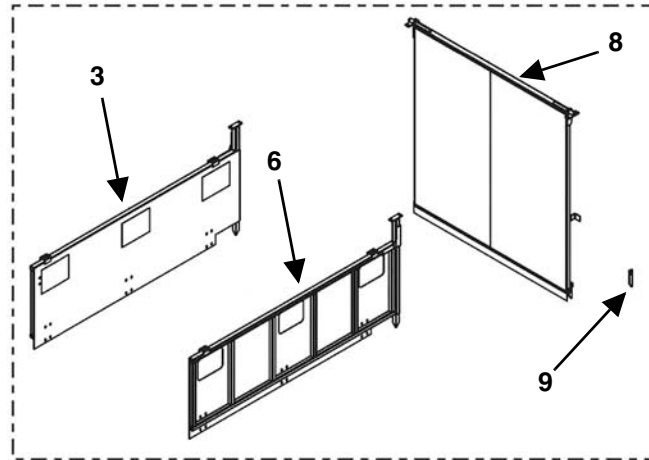
KEY	PART NUMBER	QTY	DESCRIPTION
1	25-0450-3	3/3/3/4	9516/9520/9524/9530 Right Spreader Body To Weigh Bar Mount
2	25-0451-2	3/3/3/4	9516/9520/9524/9530 Left Spreader Body To Weigh Bar Mount
3	58-0040	6/6/6/8	9516/9520/9524/9530 Weigh Bar
4	25-0450-1	6/6/6/8	9516/9520/9524/9530 Truck Frame To Weigh Bar Mount System
5	25-0451-1	3/3/3/4	9516/9520/9524/9530 Left Weigh Bar To Truck Frame Mount
6	25-0450-2	3/3/3/4	9516/9520/9524/9530 Right Weigh Bar To Truck Frame Mount
7	25-0302	1	Scale Monitor Mount Bracket Weldment
8	25-0303	1	Scale Monitor Mount Angle Weldment

9500 SILAGE KIT EXTENSIONS

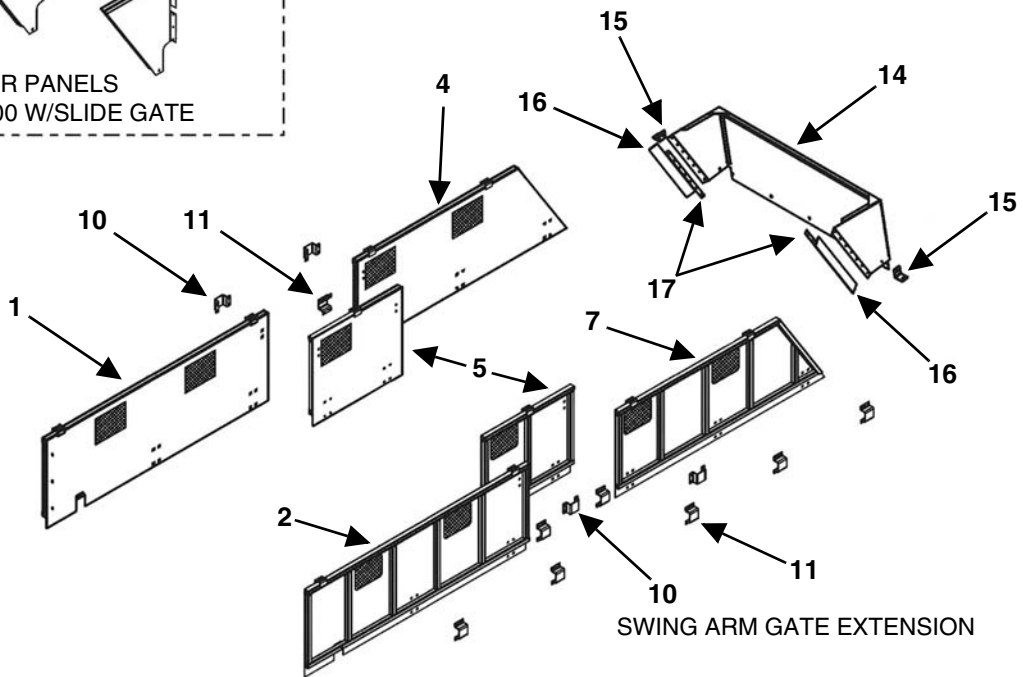
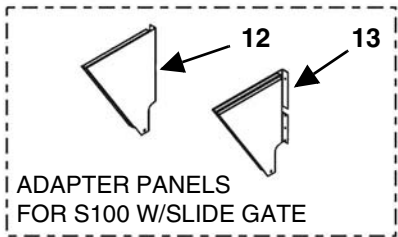
OPTIONAL TOP PIVOT GATE WITH ADAPTER PANELS



TOP PIVOT GATE EXTENSION



OPTIONAL W/S100 ATTACHMENT FOR POULTRY ONLY



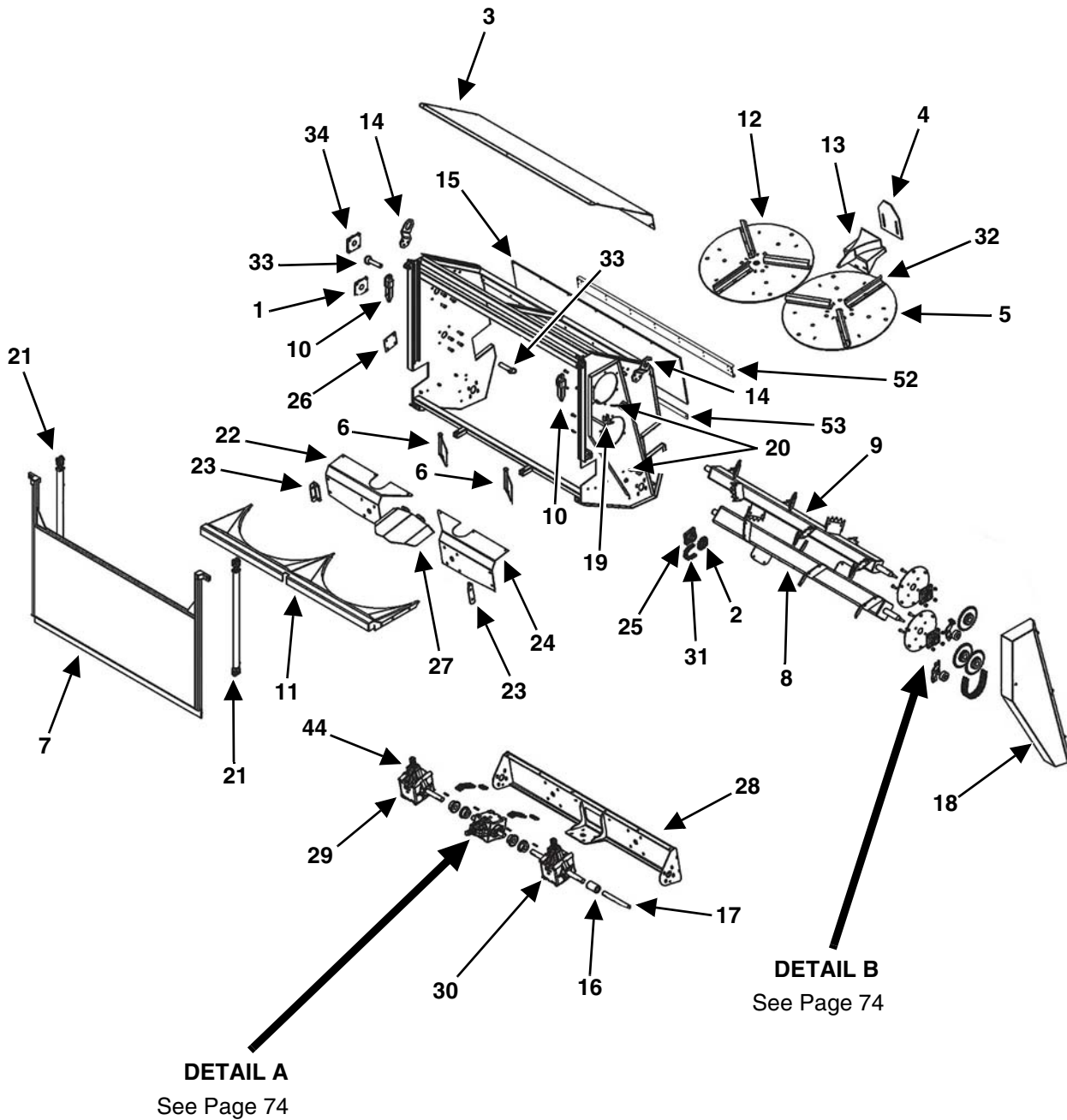
KEY	PART NUMBER	QTY	DESCRIPTION
1	601-0010	1	Right Front Extension (9520/9524/9530)
2	601-0011	1	Left Front Extension (9520/9524/9530)
3	601-0013	1	S100 Right Rear Extension (9520/9524/9530)
4	601-0020	1	S200 Right Rear Extension (9520/9524/9530)
5	601-0025	1	9524 Right Center Extension
	601-0017	1	9524 Left Center Extension
	601-0012	2	9530 Center Extension-Not Shown
6	601-0014	1	S100 Left Rear Extension (9520/9524/9530)
7	601-0021	1	S200 Left Rear Extension (9520/9524/9530)
8	601-0015	1	S100 Extension Rear Gate Assembly Complete
9	100-8012-7	4	Backgate Latch Catch
10	601-0016	AR	Vertical Extension Bracket
11	601-0018	AR	Horizontal Extension Bracket
12	601-0026	1	S200 Right Rear Extension Filler (9520/9524/9530)
13	601-0027	1	S200 Left Rear Extension Filler (9520/9524/9530)
14	601-0022	1	Gate Top Extension (Swing Arm Style Only) (Includes 16 & 17)
15	601-0023	2	Bracket
16	601-0022-3	2	Belt Strip
17	601-0022-2	2	Clamp Strip
18	601-0028	1	Right Rear Gate Mounting Post Assembly
19	601-0029	1	Left Rear Gate Mounting Post Assembly

Do not load, transport or unload manure, grain or other dense products with the height extension installed. Height extensions intended for transport of silage and light commodities only! Weight capacity overloading will result.

S100 ATTACHMENT (EARLIER MODELS)

PARTS PAGE FOR THE FOLLOWING ONLY: S108001, S108002,
S109001, S109002, S109003, S110001

FOR LATER MODELS (SEE PAGE 76.)



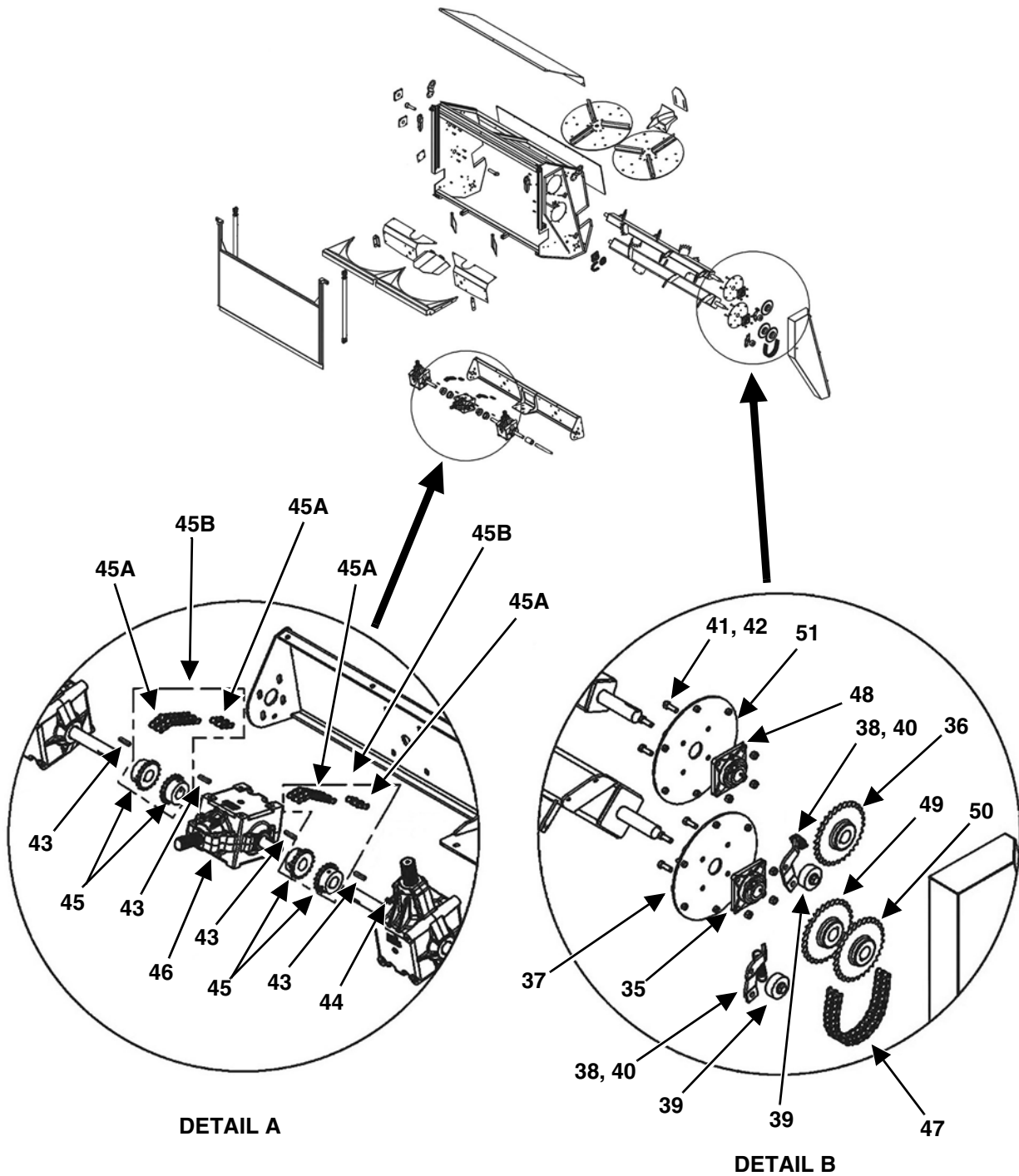
PB-0024

KEY	PART NUMBER	QTY	DESCRIPTION
1	914-3815	1	2" 4-Bolt Bearing
2	610-0002	1	80B15 1-3/4" Bore Sprocket (S108001, S108002, S109001, S109002, S109003, S110001)
3	624-0003	1	Top Rear Deflector
4	625-0117	1	Rear Center Deflector
5	See Page 86	1	Left Disc Assembly
6	632-0001	2	3/4" x 5-3/4" Snap Pin
7	625-0003	1	Vertical Gate Assembly
8	625-0121-15-1	1	7" Cross Beater Less Teeth (S108001, S108002, S109001)
	625-0121-16-1	1	5" Cross Beater Less Teeth (S109002, S109003, S110001)
8A	625-0004-10	18	7" Cross Beater Teeth Only (S108001, S1080002, S109001)
	625-0005-10	18	5" Cross Beater Teeth Only (S109002, S109003, S110001)
	850-5013-1.5Z	AR	1/2"-13 x 1-1/2" Carriage Bolt (Teeth Bolts)
	815-5013-Z	AR	1/2" Nylon Insert Locknut
	850-5013-1.5Z	AR	1/2"-13 x 1-1/2" Carriage Bolt (Teeth Bolts)
	815-5013-Z	AR	1/2" Nylon Insert Locknut
9	625-0121-16-1	1	5" Cross Beater Less Teeth (S108002, S108003, S109001)
	625 0120-7	1	3" Cross Beater Less Teeth (S109002, S109003, S110001)
9A	625-0005-10	18	5" Cross Beater Teeth Only (S108001, S1080002, S109001)
	625-0120-7-2	12	3" Cross Beater Teeth Only (S109002, S109003, S110001)
	880-5013-1.5Z	AR	1/2"-13 x 1-1/2" Carriage Bolt (Teeth Bolts)
	815-5013-Z	AR	1/2" Nylon Insert Locknut
10	625-0006	2	Stake Welded Assembly
11	625-0007	1	Expeller Deflector Welded Assembly
12	See Page 86	1	Right Disc Assembly W/3 Paddles
13	625-0116-10	1	Center Material Guide Deflector
14	625-0110	2	Lifting Eye
15	625-0111	1	Rear Flap Deflector
16	937-0005-OS	1	Shaft Coupler 1-3/4" Bore
17	623-0006	1	Intermediate Shaft 13-1/2"
18	625-0112	1	Chain Enclosure
19	823-0003	1	Lynch Pin
20	933-3804	2	Tightener Eyebolt
21	655-0005-W	2	2 x 42" Cylinder
22	625-0116-17	1	Right Gearbox Front Plate
23	625-0002-20	2	Gearbox Support Angle
24	625-0116-16	1	Left Gearbox Front Plate
25	914-3818	1	1-3/4" 4-Bolt Bearing
26	625-0014-3	1	Cover Plate (S108001, S108002, S109001 Only)
27	625-0116-13	1	PTO Rear Shield
28	625-0116-1-8-1	1	Gearbox Mounting Plate Welded Assembly
29	619-0008	1	Right Expeller Gearbox (Prior to 09 SNs) 1.35:1
	619-0011	1	Right Expeller Gearbox (S109002) 1.857:1
	619-0009	2	Right/Left Expeller Gearbox (S109003, S110001)1.857:1
30	619-0006	1	Left Expeller Gearbox (Prior To 09 SNs)
	619-0009	1	Left Expeller Gearbox (09 SNs & Later) 1.857:1
31	611-0024	1	#80-104 Roller Chain
32	601-0002-2	6/12	Spinner Paddle
33	625-0026	2	Stake Pin Welded Assembly
34	914-3815	1	2" 4-Bolt Bearing (S108001, S108002, S109001)
	914-3602	1	1-1/2" 4-Bolt Bearing (S109002, S109003, S110001)

S100 ATTACHMENT (EARLIER MODELS) (CONT'D)

**PARTS PAGE FOR THE FOLLOWING ONLY: S108001, S108002,
S109001, S109002, S109003, S110001**

FOR LATER MODELS (SEE PAGE 76.)



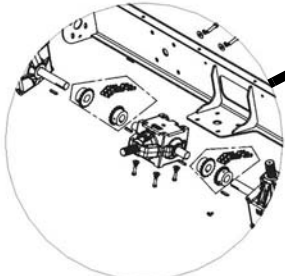
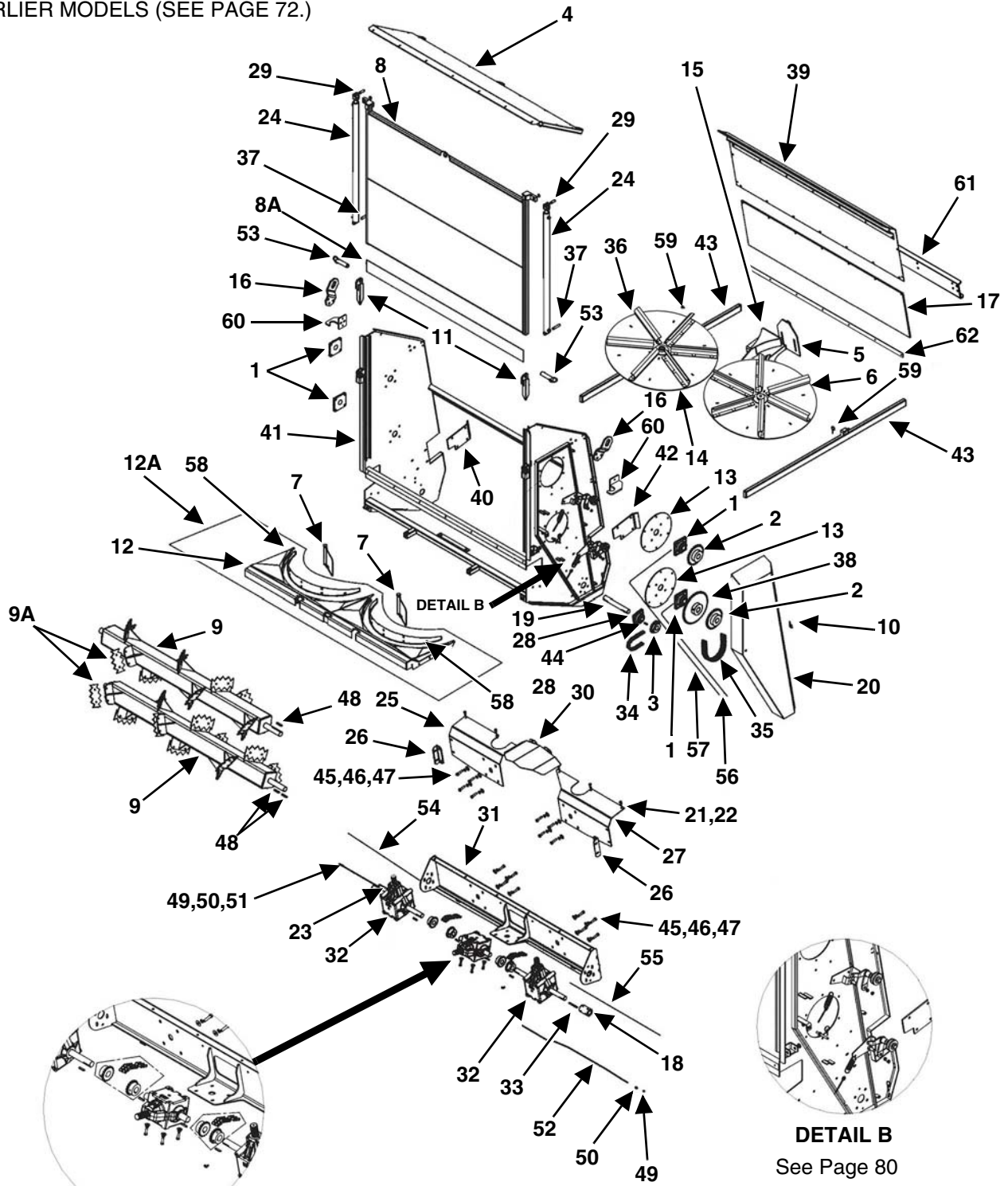
PB0024B

KEY	PART NUMBER	QTY	DESCRIPTION
35	914-3815	1	2" 4-Bolt Bearing
36	610-0005	1	80B42 2" Bore Sprocket (S108001, S108002, S109001)
	910-0077	1	80B28 1-1/2" Bore Sprocket (S109002, S109003, S110001)
37	625-0008	1	Cross Beater Bearing Plate (S108001, S108002, S109001)
38	625-0109	2	Pivot Tensioner Arm (S108001, S108002, S109001)
	625-0017-9	2	Pivot Tensioner Arm (S109002, S109003, S110001)
39	625-0017-4	2	1-3/8" Nylon Roller Assembly W/Bolt
40	929-0003	2	Tightener Spring
41	851-5013-1.5Z	16	1/2"-13 x 1-1/2" Grade 5 M.B.
42	810-5013-Z	16	1/2"-13 Spin Locknut
43	935-0001	4	3/8" x 3/8" x 2" Hardened Key
44	30-0015	2	1/4" x 90° Elbow
45	937-0010-1	4	60-18-1-3/4" Chain Coupler 3/8" Keyway
45A	111-0060-18-CC	2	Coupling Chain Connector Pin & Snap Plate
45B	937-0010	2	1-3/4" Chain Coupler Assembly Complete W/Keys
46	619-0007	1	Center Gearbox (Prior to 09 SNs) 1.857:1
	619-0010	1	Center Gearbox (09 SNs & Later) 1.35:1
47	611-0023	1	#80-88 Roller Chain (S108001, S108002, S109001)
	911-0018	1	#80-73 Roller Chain (S109002, S109003, S110001)
48	914-3815	1	2" 4-Bolt Bearing (S108001, S108002, S109001)
	914-3602	1	1-1/2" 4-Bolt Bearing (S109002, S109003, S110001)
49	610-0005	1	80B42 2" Bore Sprocket (S108001, S108002, S109001, S109002, S109003, S110001)
50	610-0005	1	80B42 2" Bore Sprocket (S108001, S108002, S109001)
	910-0050	1	80B26 2" Bore Sprocket (S109002, S109003, S110001)
51	625-0008	1	Cross Beater Bearing Plate (S108001, S108002, S109001)
	625-0008-1	2	Cross Beater Bearing Plate (S109002, S109003, S110001)
52	625-0131-1	1	Formed Channel
	S-100-BDW	1	Belting Deflector Weight Update Package (Prior to SN S115009)
53	625-0131-2	1	Backer Strip
	850-3816-1.75Z	7	3/8-16 x 1-3/4" Carriage Bolt
	815-3816-Z	7	3/8-16 Nylon Locknut

S100 ATTACHMENT (LATER MODELS)

PARTS PAGE FOR THE FOLLOWING ONLY:
S109004, S110002 & LATER

FOR EARLIER MODELS (SEE PAGE 72.)



DETAIL A
See Page 80



DETAIL B
See Page 80

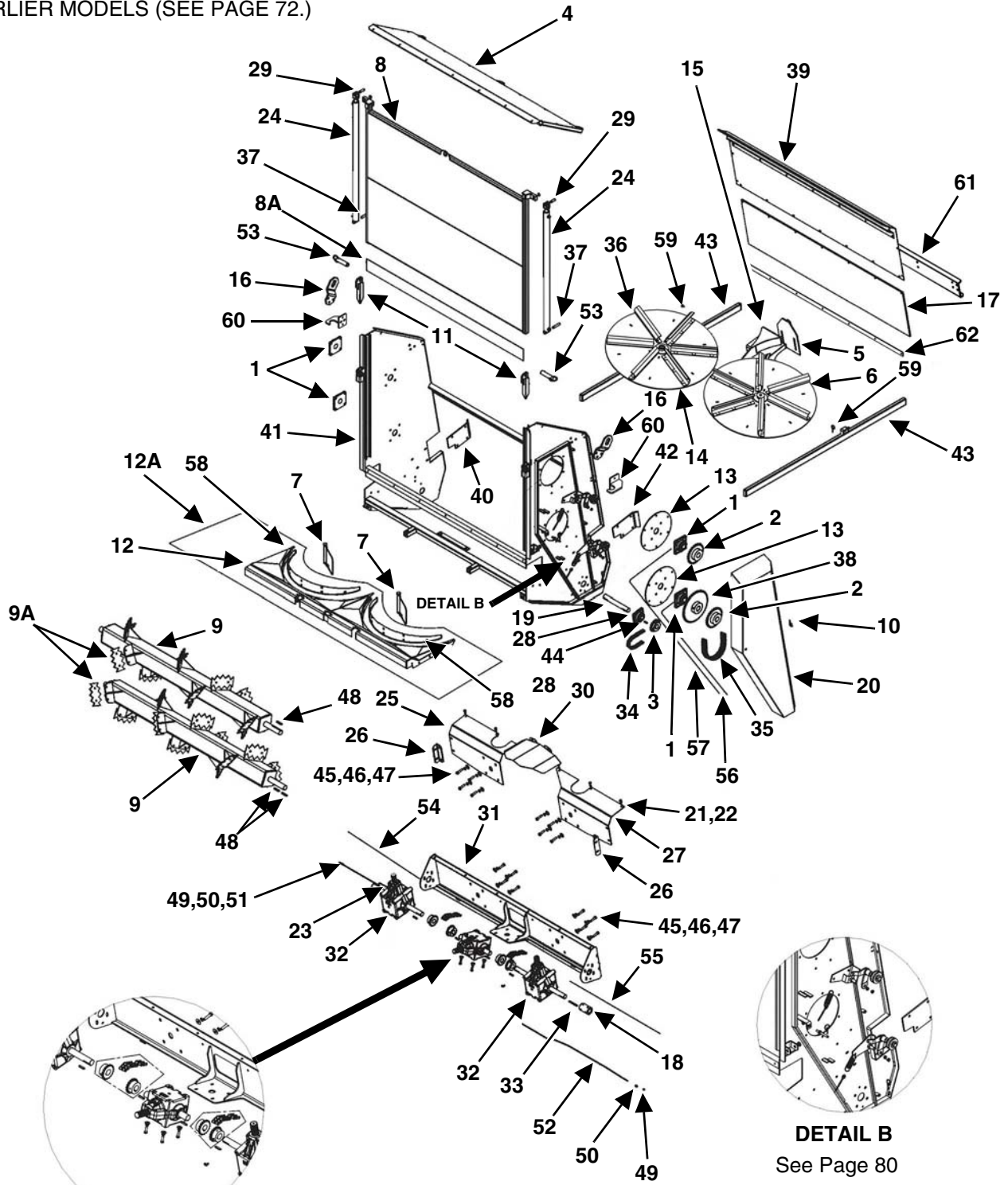
PB-0025B

KEY	PART NUMBER	QTY	DESCRIPTION
1	914-3815	4	2" 4-Bolt Ductile, Triple Lip Seal Bearing
2	910-0050	1	80B26 Sprocket, 2" Bore, 1/2" Keyway
	35-0008	1	1/2"x 1/2"x 2" Key
3	610-0002	1	80B15 Sprocket, 1-3/4" Bore, 3/8" Keyway
4	625-0017-7	1	Top Deflector Panel
5	625-0117	1	Rear Deflector Welded Assembly (Prior to SN S119001)
6	See Page 86	1	Left Disc Assembly W/3 Paddles
7	632-0001	2	3/4" x 5-3/4" Snap Pin
8	625-0018	1	Vertical Gate Assembly W/Belting
8A	625-0003-11	1	Gate Belting Seal
9	625-0121-15-1	2	Cross Beater Welded Assembly
	625-0121-15-2	8	Beater Seal Protectors (SN S110014 & Later)
9A	625-0004-10	12/18	Upper Cross Beater Short Teeth
	S100-LLBT-K	1	Lower Cross Beater Long Teeth Kit (Prior to SN S119001)
	625-0004-10-SP	12/18	Lower Cross Beater Long Teeth (SN S119001 & Later)
	850-5013-1.5Z	AR	1/2"-13x1-1/2" Carriage Bolt (Teeth Bolts)
	815-5013-Z	AR	1/2" Nylon Insert Locknut
10	32-0027	1	Rubber T Lower Catch Assembly
	32-0027-1	1	Upper T Latch Bracket
	32-0027-2	1	Rubber T Latch
	32-0027-3	1	Rubber T Lower Catch
11	625-0006	2	Stake Welded Assembly
12	625-0025-1	1	High Expeller Deflector, Weld-In Welded Assembly (Prior to SN S112006)
	625-0034-1	1	High Expeller Deflector Welded Assembly, Bolted In (SN S112006 & Later)
12A	625-0025-KIT	AR	High Expeller Deflector Welded Assembly Update (Prior to SN S112006)
13	625-0008	2	Cross Beater Bearing Plate
14	See Page 86	1	Right Disc Assembly
15	625-0017-18	1	Center Material Guide Deflector
16	625-0110	2	Lifting Eye
17	625-0111	1	Rear Flap Deflector
18	937-0005-OS	1	1-3/4" Bore x 4-1/2" Shaft Coupler, 3/8" Keyway
19	623-0006	1	Intermediate Shaft 1-3/4" x 13-1/2"
20	625-0017-3	1	Chain Enclosure
21	851-5013-1.25Z	AR	1/2-13 x 1-1/4" M.B. Zinc
22	810-5013-Z	AR	1/2-13 Spin Locknut
23	30-0015	1	1/4" Fitting x 90° Elbow
24	655-0007	2	2 x 54" Hydraulic Cylinder
	655-0007-KIT	AR	Seal Kit For Cylinders W/1-1/8" Rod (Prior to 2012)
	655-0007-BH-KIT	AR	Seal Kit For Cylinders W/1-1/4" Rod (2012 Model Year & Later)
25	625-0116-17	1	Right Gearbox Front Plate
26	625-0002-20	2	Gearbox Support Angle
27	625-0116-16	1	Left Gearbox Front Plate
28	914-3818	1	1-3/4" 4-Bolt, Triple Lip Seal Bearing
29	625-0017-14	2	Top Gate Pin
30	625-0116-13	1	PTO Rear Shield
31	625-0116-1-8-1	1	Gearbox Mount Plate Welded Assembly
32	619-0009	2	R/L Expeller Gearbox
33	35-0022	1	3/8" x 3/8" x 4-1/2" Key
34	911-0039	1	#80-107 Roller Chain
35	611-0026	1	#80-83 Roller Chain
36	See Page 86	12	Spinner Paddles
36A	See Page 86	36	5/8"-11 x 1-1/2" Carriage Bolt Zinc (Not Shown)
36B	See Page 86	36	5/8"-11 Center Lock Nut (Not Shown)

S100 ATTACHMENT (LATER MODELS) (CONT'D)

**PARTS PAGE FOR THE FOLLOWING ONLY:
S109004, S110002 & LATER**

FOR EARLIER MODELS (SEE PAGE 72.)



DETAIL A
See Page 80

DETAIL B
See Page 80

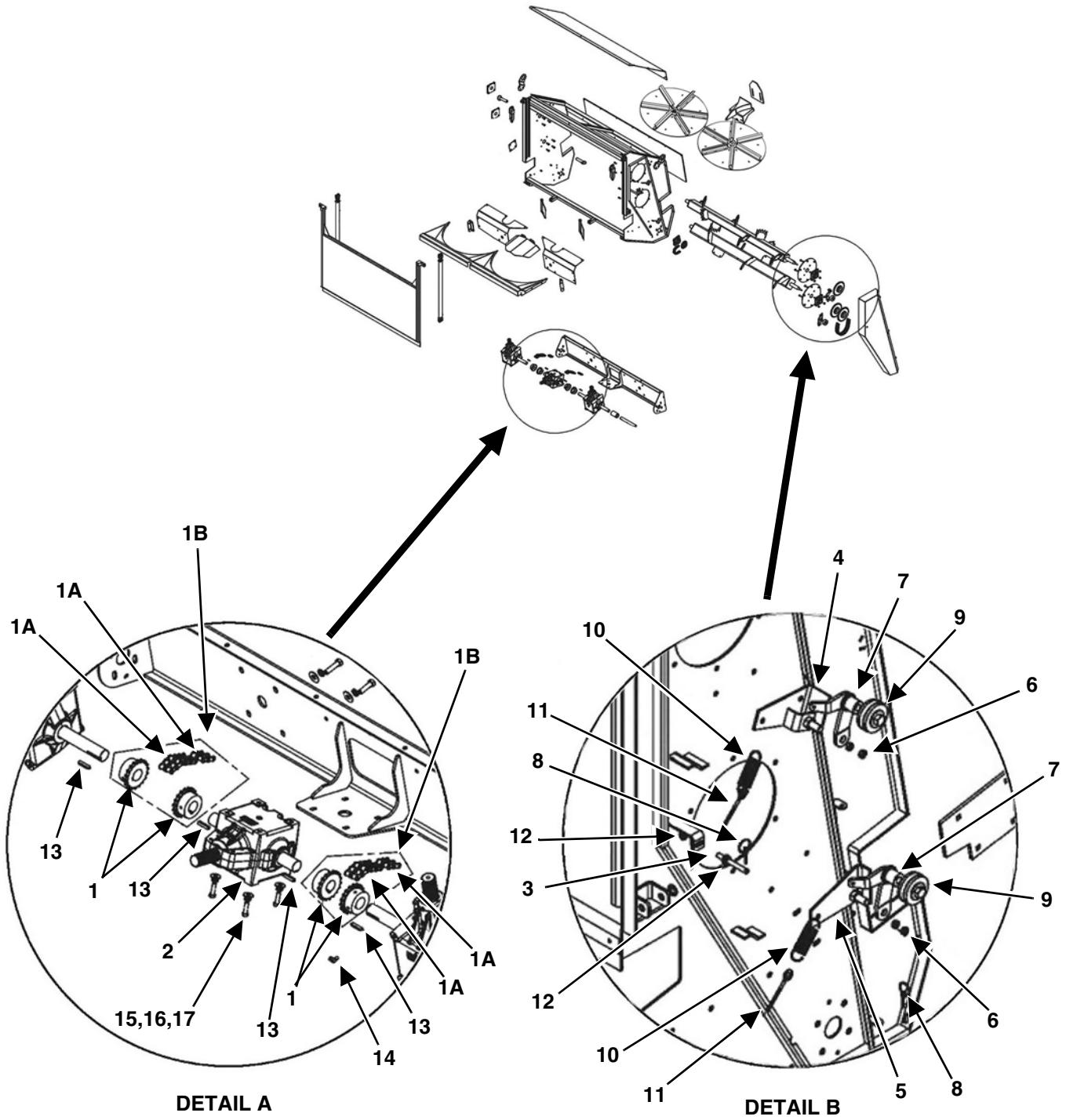
PB-0025B

KEY	PART NUMBER	QTY	DESCRIPTION
37	625-0017-13	2	Lower Gate Pin
38	610-0005	1	80B42 Sprocket, 2" Bore, 1/2" Keyway (266 RPM) (Std Prior to 2017 Model Year)
	610-0001	1	80B30 Sprocket, 2" Bore, 1/2" Keyway (370 RPM) (Std 2017 Model Year & Later)
	35-0008	1	1/2" x 1/2" x 2" Key
39	625-0017-8	1	Lower Deflector Panel
40	625-0017-16	1	Right Wear Plate
41	625-0017-1	1	Subframe Welded Assembly (Including Item #31 & #12)
42	625-0017-15	1	Left Wear Plate
43	625-0116-18	2	Leg Assembly Welded
44	35-0010	1	3/8" x 3/8" x 1-1/2" Square Key
45	851-5013-1.75Z	AR	1/2-13 x 1-3/4" Machine Bolt Zinc
46	805-0050-Z	AR	1/2" Flat Washer Zinc
47	822-0050-Z	AR	1/2" Split Lock Washer
48	35-0008	3	1/2" x 1/2" x 2" Square Key
49	30-0002	2	1/8" NPT Straight Zerk
50	930-3602	2	Male Connector Brass Compression
51	633-0003	1	26" Grease Line Assembly Complete
52	633-0004	1	71" Grease Line Assembly Complete (Prior to SN S111014)
	633-0003	1	26" Grease Line Assembly Complete (SN S111014 & Later)
53	625-0026	2	Stake Pin Welded Assembly
53A	06-0221	2	3/16" x 1-3/4" Stainless Steel Cotter Pin
54	633-0026	1	26" Return Grease Line Assembly
55	633-0027	1	69" Return Grease Line Assembly (Prior to SN S111014)
	633-0026	1	26" Return Grease Line Assembly (SN S111014 & Later)
56	633-0019	1	8" Grease Line Assembly
57	633-0020	1	35" Grease Line Assembly
58	625-0007-3	2	Rear Spinner Disk Deflector
	S100-DSP	1	S100 Disc Poly Seal Plate Package (Prior to SN S116019)
	649-0026	2	S100 Disc Poly Seal Plate (SN S116019 & Later)
	850-6311-2Z	6	5/8" x 2" Carriage Bolt
	851-6311-2.5Z	10	5/8" x 2-1/2" Carriage Bolt
	805-0063-Z	26	5/8" Washer
	885-6311-Z	10	5/8" Nylon Lock Nut
59	810-6311-Z	6	5/8" Spin Lock Nut
	823-0003	1	3/16" x 1-1/4" Lynch Pin
60	625-0017-17	2	Hydraulic Cylinder Support
61	625-0131-1	1	Formed Channel
	S-100-BDW	1	Belting Deflector Weight Update Package (Prior to SN S115009)
62	625-0131-2	1	Backer Strip
	850-3816-1.75Z	7	3/8"-16 x 1-3/4" Carriage Bolt
	815-3816-Z	7	3/8"-16 Nylon Locknut

S100 ATTACHMENT (LATER MODELS) (CONT'D)

PARTS PAGE FOR THE FOLLOWING ONLY:
S109004, S110002 & LATER

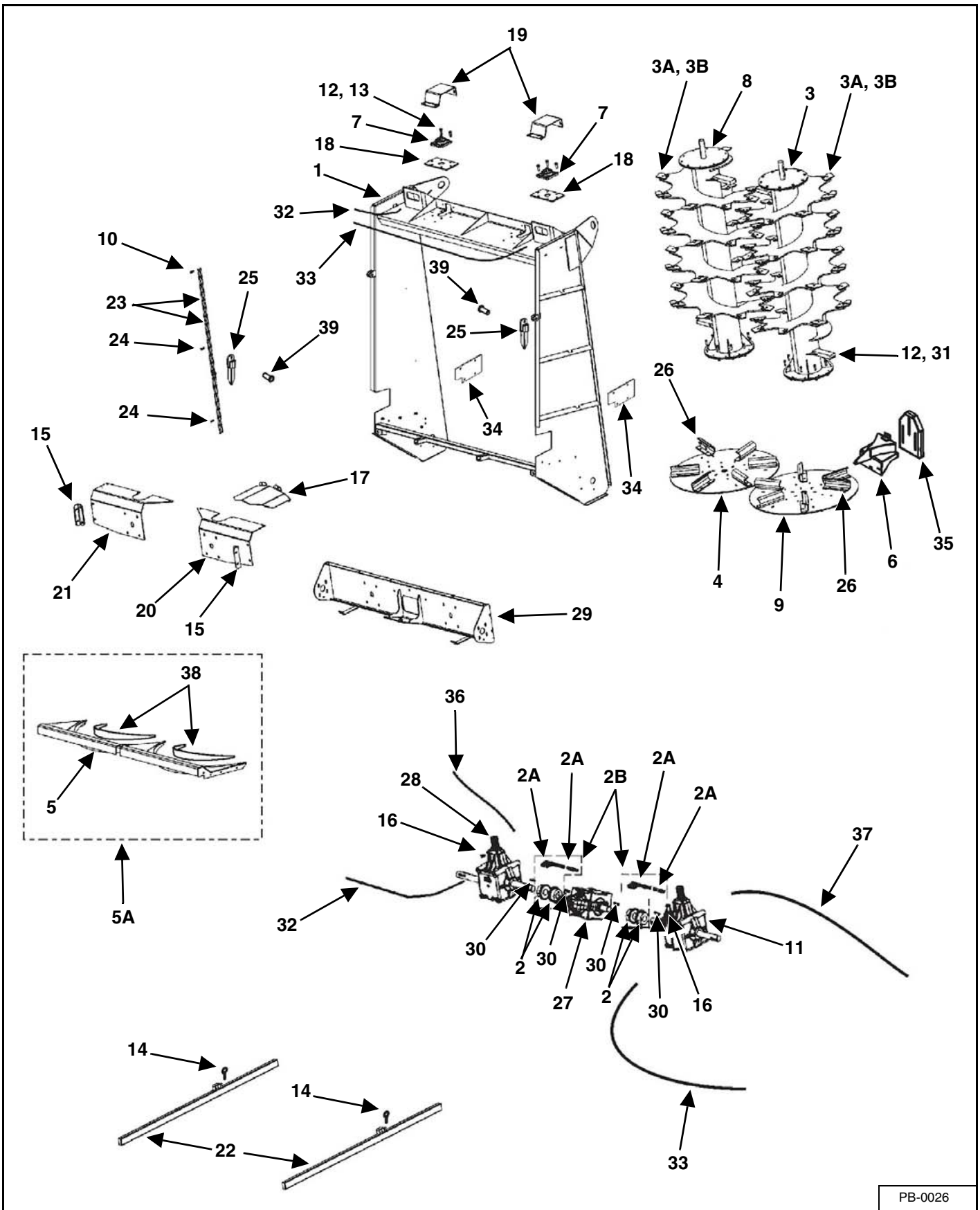
FOR EARLIER MODELS (SEE PAGE 72.)



PB-0025B

KEY	PART NUMBER	QTY	DESCRIPTION
1	937-0010-1	4	60-18-1-3/4" Chain Coupler Keyway
1A	111-0060-18-CC	2	Coupling Chain Connector Pin & Snap Plate
1B	937-0010	2	60B18 1-3/4" Chain Coupler Assembly W/Keys
2	619-0010	1	Center Gearbox 1.35:1 Ratio
3	625-0121-17-1	1	Shield Mount Stud Welded Assembly
4	625-0017-6	1	Top Tightener Bracket Welded Assembly
5	625-0017-2	1	Lower Tightener Bracket Welded Assembly
6	933-3621	2	3/4"-10 Jam Nut
7	625-0017-9	2	Pivot Tensioner Arm
8	823-0003	2	3/16" x 1-1/4" Lynch Pin
9	625-0017-4	2	1-3/8" Nylon Roller Assembly W/Bolt & Washers
9A	925-3807-3	2	Nylon Roller Retaining Washer
10	929-0003	2	Tightener Spring
11	933-3804	2	5/16-18 x 4" Eyebolt
12	810-5013-Z	AR	1/2-13 Spin Locknut
13	935-0001	4	3/8" x 3/8" x2" Hardened Key
14	30-0015	1	1/4" Fitting x 90° Elbow
15	851-5013-1.75Z	AR	1/2-13 x 1-3/4" Machine Bolt Zinc
16	805-0050-Z	AR	1/2" Flat Washer Zinc
17	822-0050-Z	AR	1/2" Split Lock Washer

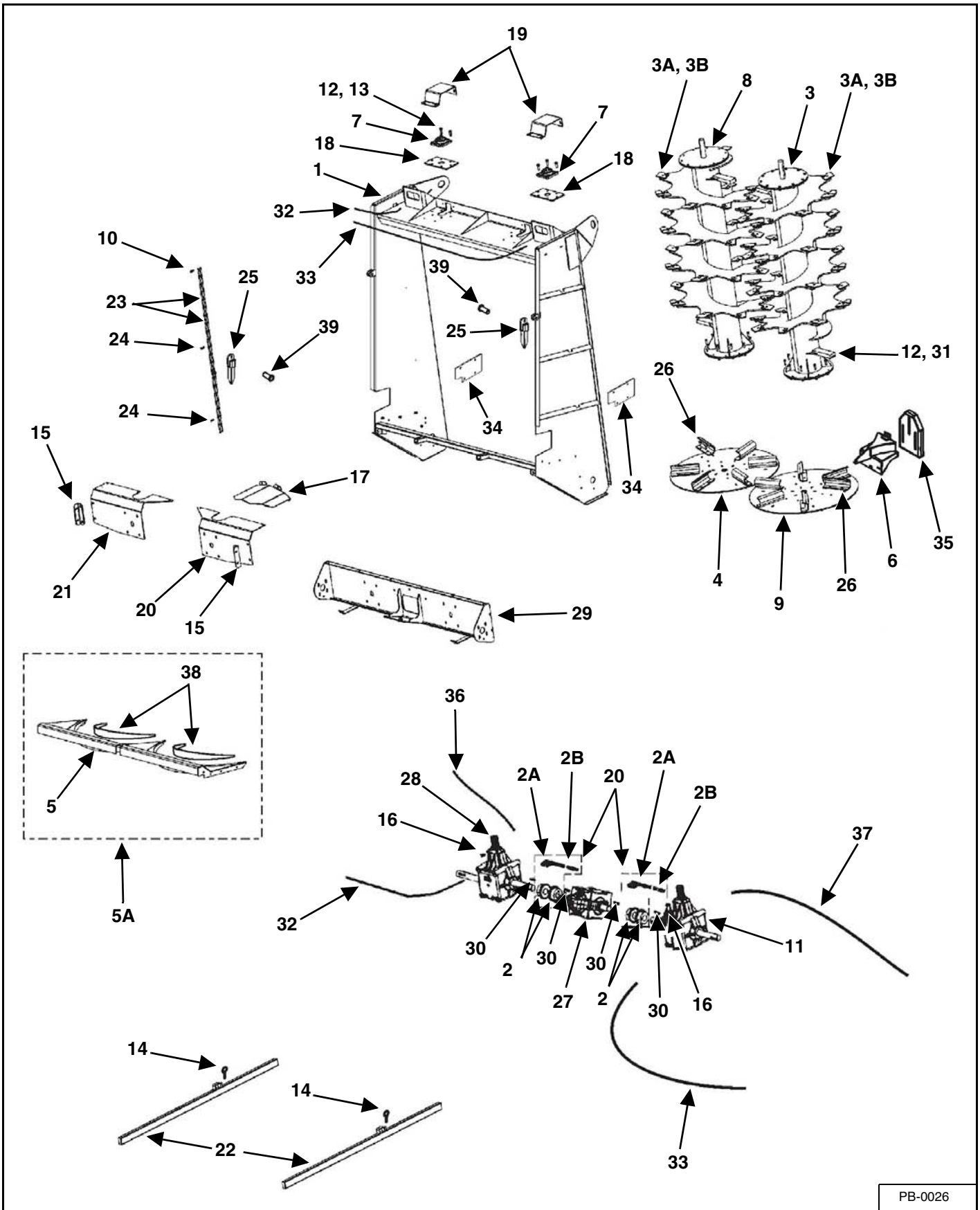
S200 ATTACHMENT



PB-0026

KEY	PART NUMBER	QTY	DESCRIPTION
1	625-0116-1	1	S-200 Subassembly Frame Welded (Including Items #5 & #29)
2	937-0010-1	4	60-18-1-3/4 Chain Coupler 3/8" Keyway
2A	111-0060-18-CC	2	Coupling Chain Connector Pin & Snap Plate
2B	937-0010	2	60-18 Chain Coupler Assembly Complete W/Keys
3	625-0116-8	1	Left Expeller W/Teeth
3A	625-0101-10-3	30	Reversible Expeller Tooth
	625-0101-10-1	16	Left Expeller Tooth Bent
	625-0102-10-1	16	Right Expeller Tooth Bent
3B	881-6311-2Z	124	5/8"-11 x 2" Gr8 Hex Bolt
	885-6311-Z	124	5/8"-11 Nylon Lock Nut
4	See Page 86	1	Right Spinner Subplate Less Paddles
5	625-0034-1	1	High Expeller Deflector, Bolted In Welded Assembly (Prior to SN S212019)
	625-0025-1	1	High Expeller Deflector Welded Assembly, Weld-In (SN S212019 & Later)
5A	625-0025-KIT	AR	High Expeller Deflector Welded Assembly W/Replaceable Spinner Disk Deflectors
6	625-0116-10	1	S200 Center Material Guide Deflector
7	914-3815	2	2" 4-Bolt Bearing, Ductile, Triple Lip
8	625-0116-11	1	Right Expeller W/Teeth
9	See Page 86	1	Left Spinner Subplate Less Paddles
10	633-0002	2	1/8" NPT x 90° Elbow
11	619-0006	1	Left Expeller Gearbox (Prior to 09 SNs) 1.35:1 Ratio
	619-0009	1	Left Expeller Gearbox (09 SNs & Later) 1.857:1 Ratio
12	851-6311-1.75Z	AR	5/8-11 x 1-3/4" M.B.
13	810-6311-Z	AR	5/8-11 Spin Locknuts
14	823-0003	2	3/16 x 1-1/4" Lynch Pin
15	625-0002-20	2	Gearbox Support Angle
16	30-0015	2	1/4 x 90° Grease Line Fitting
17	625-0116-13	1	PTO Rear Shield
18	625-0116-14	2	Top Bearing Plate
19	625-0116-15	2	Top Bearing Cover
20	625-0116-16	1	Left Gearbox Front Plate
21	625-0116-17	1	Right Gearbox Front Plate
22	625-0116-18	2	Leg Assembly Less Lynch Pin
23	633-0001	2	1/8 x 72" Grease Pipes
24	633-0002	3	3/8" Two Channel Metal Strap
25	625-0006	2	Stake Welded Assembly
26	See Page 86	12	Lower Spinner Paddle
26A	850-6311-1.5Z	24	5/8"-11 x 1-1/2" Gr5 Carriage Bolt
26B	814-6311-Z	24	5/8"-11 Center Lock Nut
27	619-0007	1	Center Gearbox (Prior to 09 SNs) 1.857:1 Ratio
	619-0010	1	Center Gearbox (09 SNs & Later) 1.35:1 Ratio

S200 ATTACHMENT (CONT'D)

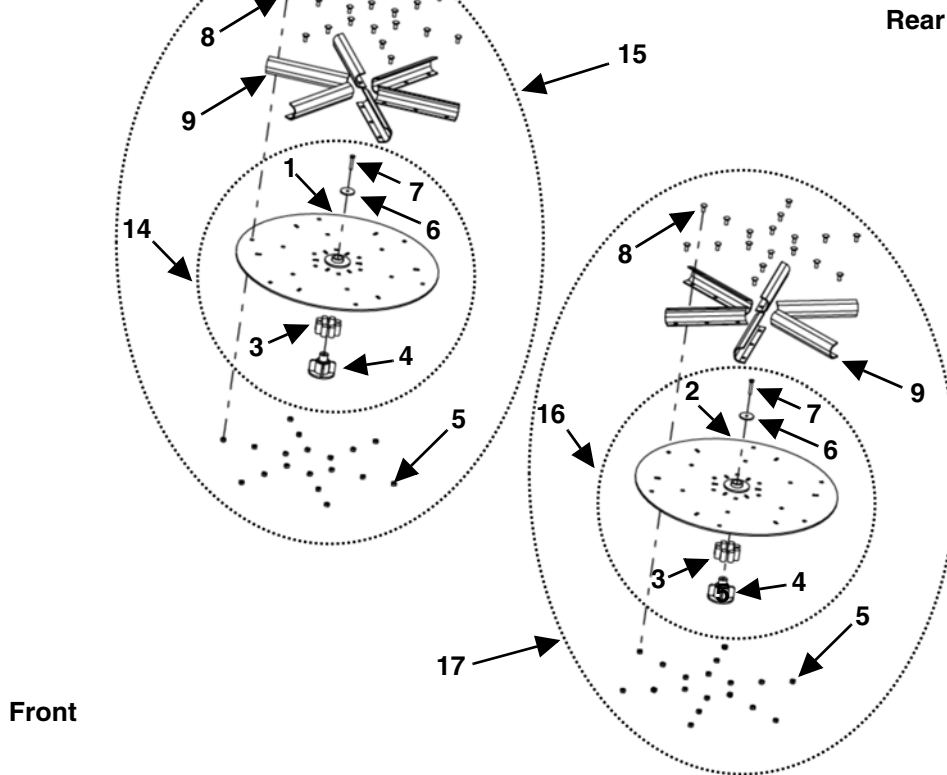


PB-0026

KEY	PART NUMBER	QTY	DESCRIPTION
28	619-0008	1	Right Expeller Gearbox (Prior to 09 Model SNs) 1.35:1 Ratio
	619-0009	1	R/L Expeller Gearbox (SN 09 Models & Later) 1.857:1 Ratio
29	625-0116-1-8-1	1	Gearbox Mount Subassembly
30	935-0001	4	3/8" x 3/8" x 2" Hardened Key
31	815-6311-Z	AR	5/8-11 Nylon Insert Locknut
32	633-0003	2	26" Right Gearbox/Bearing Grease Line Assembly
33	633-0004	2	71" Grease Line Assembly Complete (Prior to SN S211024)
	633-0003	2	26" Grease Line Assembly Complete (SN S211024 & Later)
34	625-0116-20	2	Side Wear Plates
	850-5013-1.5Z	8	1/2-13 x 1-1/2" Grd 5 Carriage
	805-0050-Z	8	1/2" Flat Washer
	805-5013-Z	8	1/2" Nylon Lock Nuts
35	625-0117	1	Rear Disc Deflector
36	633-0026	1	26" Return Grease Line Assembly
37	633-0027	1	69" Return Grease Line Assembly (Prior to SN S211024)
	633-0026	1	26" Return Grease Line Assembly (SN S211024 & Later)
38	625-0007-3	2	Rear Deflector
	850-6311-2Z	16	5/8" x 2" Carriage Bolt
	805-0063-Z	16	5/8" Washer
	810-6311-Z	16	5/8" Spin Lock Nut
39	625-0026	2	Stake Pin, Welded Assembly
	06-0221	2	3/16" x 1-3/4" Stainless Steel Cotter Pin

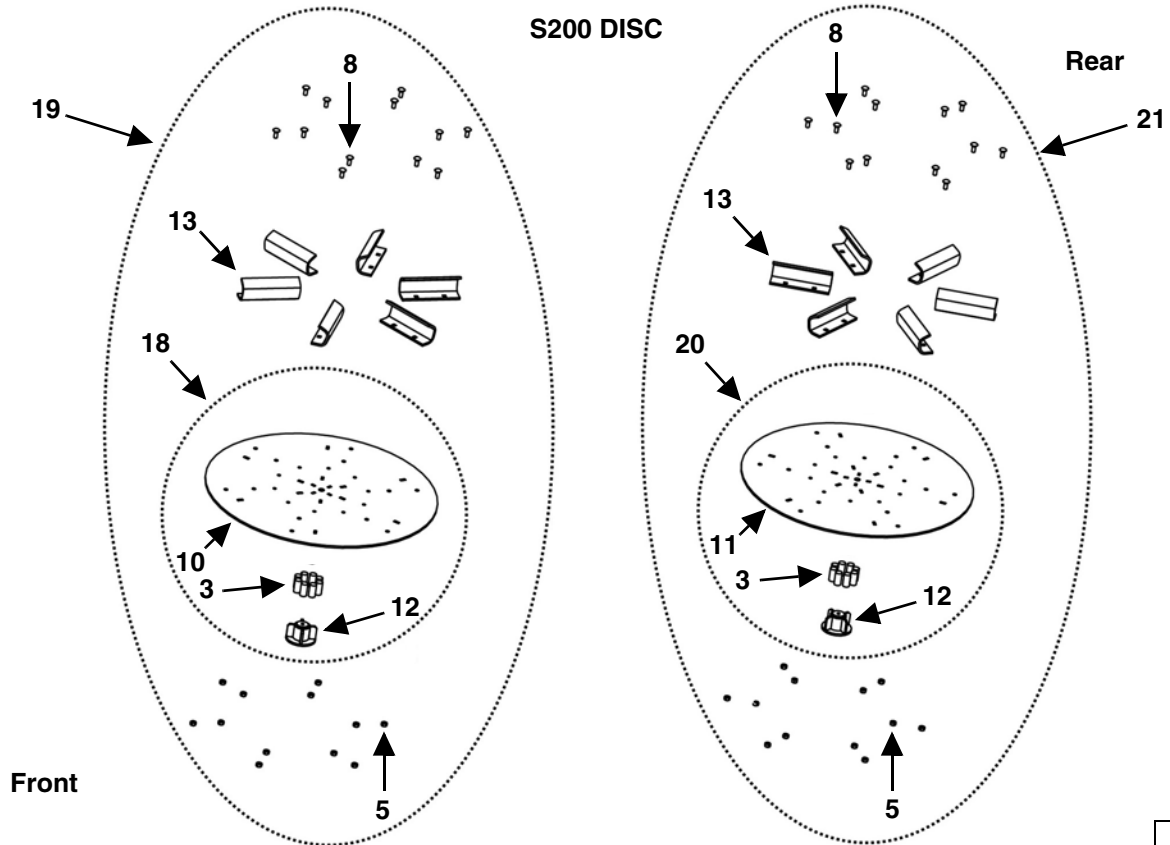
S100 & S200 DISC

S100 DISC



DISC 1

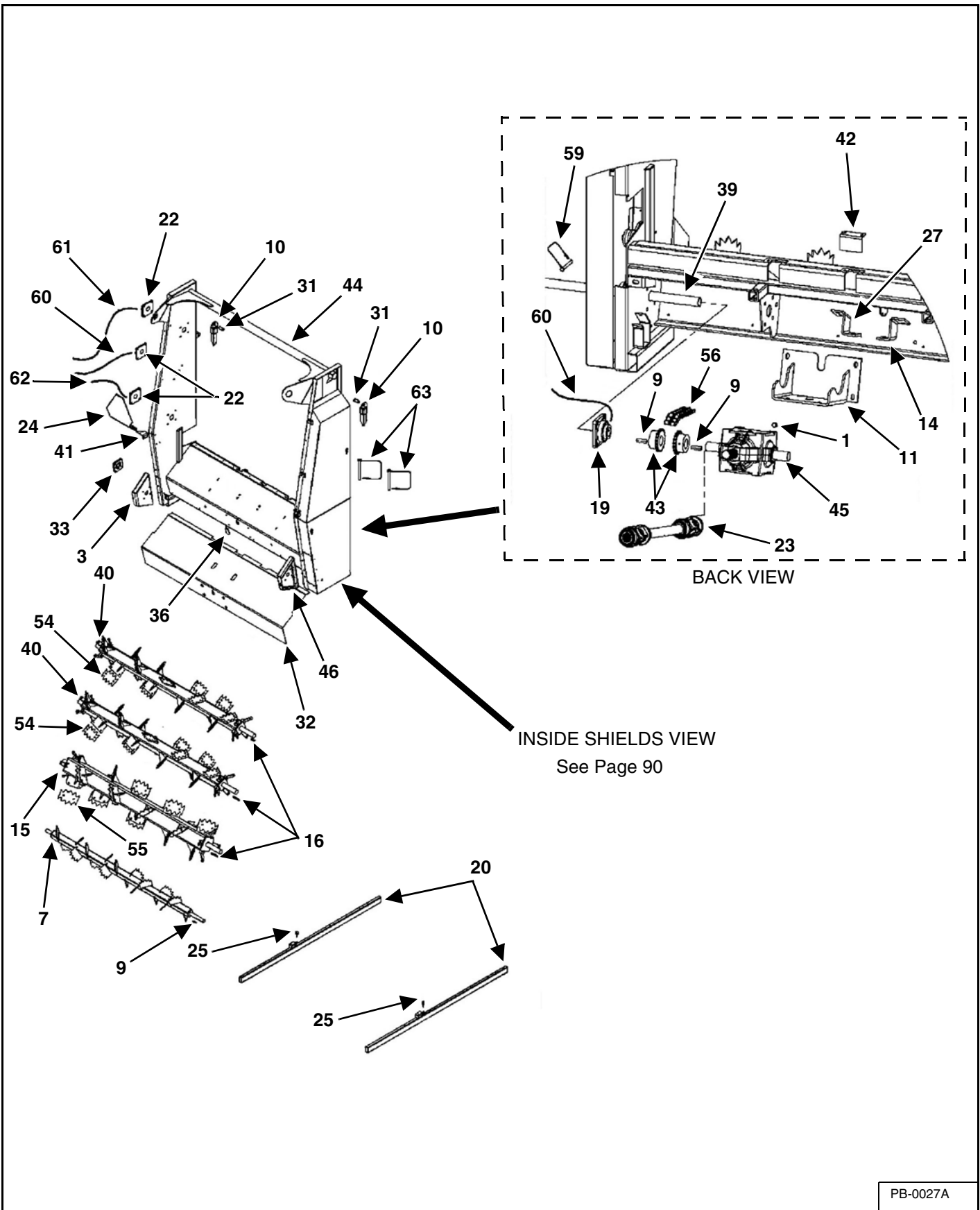
S200 DISC



DISC 2

KEY	PART NUMBER	QTY	DESCRIPTION
			Shock Load Coupler Implemented SN S116001, S216001 And Later
0	S100-SLC-K	1	S100 Shock Load Coupler Update Kit (Prior to SN S116001)
0	S200-SLC-K	1	S200 Shock Load Coupler Update Kit (Prior to SN S216001)
1	625-0035-1	1	S100 Left Disc Weldment
2	625-0036-1	1	S100 Right Disc Weldment
3	637-0004	16	Coupling Rod 1-1/4" Diameter x 2-1/2"
4	637-0037	2	Lower Coupling Hub Weldment
5	814-6311-Z	36	5/8"-11 Indented Lock Nut Zinc (S100)
	814-6311-Z	24	5/8"-11 Indented Lock Nut Zinc (S200)
6	625-0036-3	2	S100 Expeller Disc Spacer Washer
7	881-5013-3Z	2	1/2"-13 x 3" Machine Bolt Zinc
8	850-6311-1.5Z	36	5/8"-11 x 1-1/2" Carriage Bolt Zinc (S100)
	850-6311-1.5Z	24	5/8"-11 x 1-1/2" Carriage Bolt Zinc (S200)
9	601-0002-2	12	S100 Spinner Paddle
10	637-0003	1	S200 Left Spinner Weldment
11	637-0005	1	S200 Right Spinner Weldment
12	637-0002	2	Lower Coupling Weldment
13	625-0106-2	12	S200 Lower Spinner Paddle
14	625-0036-LP	1	S100 Right Disc Assembly With Shock Load Coupler (Less Paddles)
15	625-0036	1	S100 Right Disc Assembly With Shock Load Coupler (Including Paddles)
16	625-0035-LP	1	S100 Left Disc Assembly With Shock Load Coupler (Less Paddles)
17	625-0035	1	S100 Left Disc Assembly With Shock Load Coupler (Including Paddles)
18	637-0007-1	1	S200 Right Spinner Assembly With Shock Load Coupler (Less Paddles)
19	637-0007	1	S200 Right Spinner Assembly With Shock Load Coupler (Including Paddles)
20	637-0006-1	1	S200 Left Spinner Assembly With Shock Load Coupler (Less Paddles)
21	637-0006	1	S200 Left Spinner Assembly With Shock Load Coupler (Including Paddles)

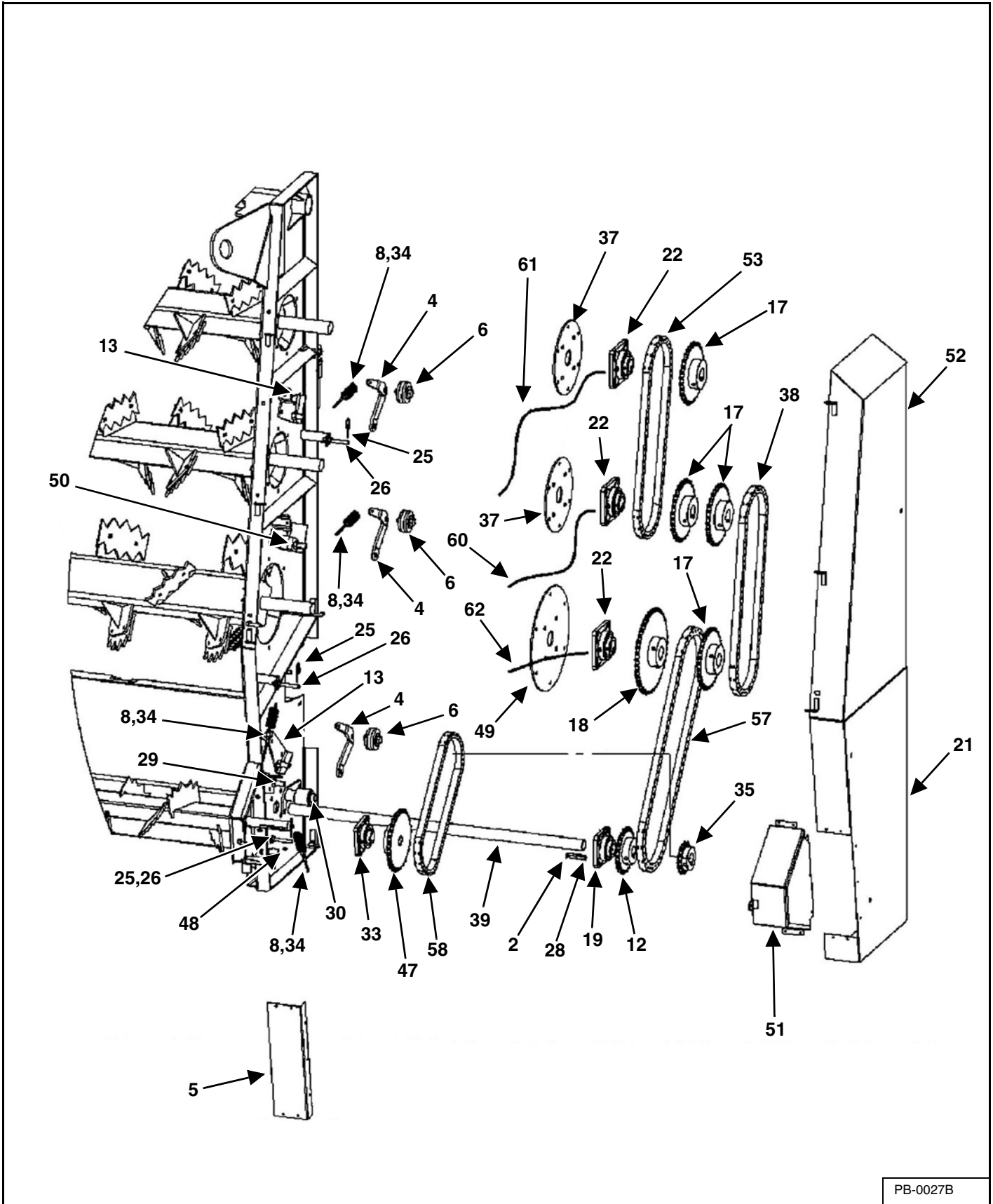
S300 ATTACHMENT



PB-0027A

KEY	PART NUMBER	QTY	DESCRIPTION
1	19-0016-5	2	1/2" NPT Drain Plug
2	35-0032	1	1/2 x 1/2 x 1-3/4" Square Key
3	625-0121-8	1	LH Optional Beater Mount Welded Assembly
4	625-0017-9	3	Pivot Tensioner Arm
5	625-0121-3-3	1	Chain Shield Cover Plate (Not Needed W/Optional Beater)
6	625-0017-4	3	1 3/8" Nylon Roller Assembly W/ Bolts & Washers
	625-0017-4-1	3	Nylon Roller Only
	805-0075-Z	9	3/4" Flat Washer Zinc
	851-7510-2.25Z	3	3/4-10 x 2-1/4" MB Zinc
	912-0012-2	3	Nylon Roller Inner Sleeve
7	625-0121-7	1	4th Beater Welded Assembly
8	929-0003	4	Tightener Spring
9	935-0001	3	3/8 x 3/8 x 2" Hardened Key
10	625-0006	2	Stake, Welded Assembly
11	625-0121-6	1	Gearbox Bracket Welded Assembly
12	610-0003	1	80B22 Sprocket 1-3/4" Bore, 1/2" Keyway
13	625-0017-2	2	Lower Tightener Bracket Welded Assembly
14	625-0121-4	1	Left Gearbox Brace
15	625-0121-15	1	Lower Cross Beater Assembly W/Teeth
	815-5013-Z	8	1/2-13 Nylon Insert Locknut
	851-5013-1.25Z	8	1/2-13 x 1-1/4" MB Zinc (Seal Protector Bolts)
	625-0121-15-2	8	Seal Protector
16	35-0008	5	1/2 x 1/2 x 2" Square Key
17	610-0001	4	80B30 2" Bore Sprocket, 1/2" Keyway
18	610-0005	1	80B42 2" Bore Sprocket, 1/2" Keyway
19	914-3818	2	1 3/4" 4 Bolt, Triple Lip Seal Bearing
20	625-0116-18	2	Leg Assembly, Welded
21	625-0121-3	1	Lower Chain Shield Welded Assembly
22	914-3815	6	2" 4 Bolt Ductile, Triple Lip Seal Bearing
23	618-0007	1	S-300 Secondary Driveline See Page 88
24	625-0121-11	1	SMV Sign W/Decal
	46-0001-107	1	SMV Decal Only
25	823-0003	6	3/16 x 1 1/2" Lynch Pin
26	625-0121-17	3	Shield Mount Stud Assembly
27	625-0121-5	1	Right Gearbox Brace
28	35-0029	1	1/2 x 1/2 x 1-1/2" Square Key
29	625-0121-13	1	4th Beater Tightener Bracket Plate
30	625-0121-14	1	4th Beater Chain Tightener Assembly W/Roller
	38-0013	1	5/16x1-3/4" Roll Pin
	808-1.25-1.875-10	AR	11/4 x 17/8 x 10GA Machine Bushing
	808-1.25-1.875-14	AR	11/4 x 17/8 x 14GA Machine Bushing
	808-1.25-1.88-18	AR	11/4 x 17/8 x 18GA Machine Bushing
	912-0001	1	Nylon Roller
31	625-0026	2	Stake Pin, Welded Assembly
	06-0221	2	3/16 x 1-3/4" Stainless Steel Cotter Pin

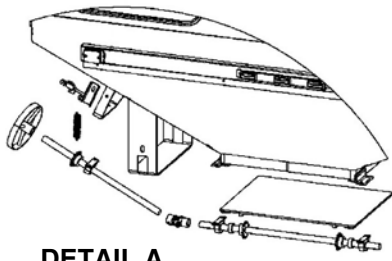
S300 ATTACHMENT (CONT'D)



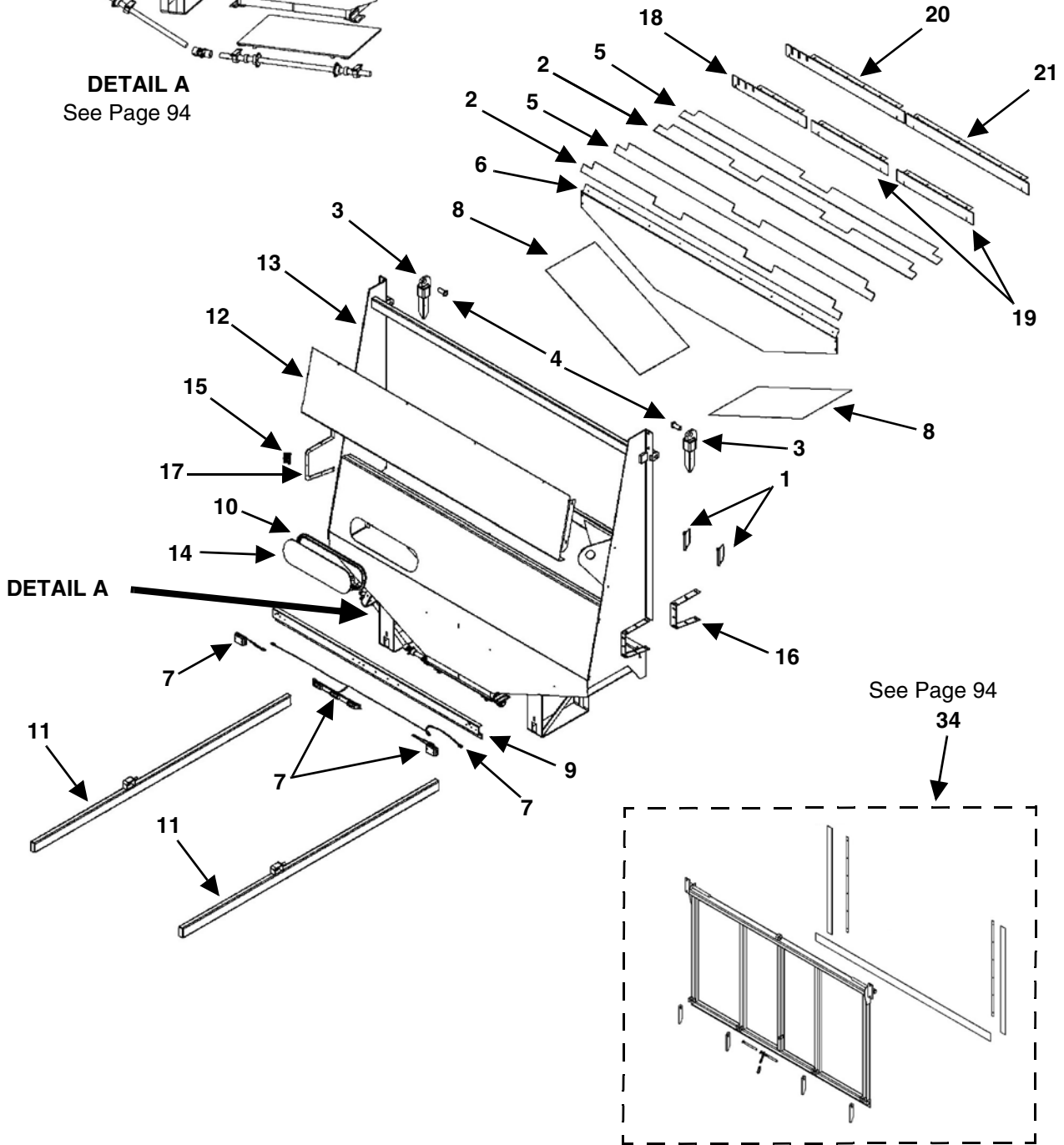
PB-0027B

KEY	PART NUMBER	QTY	DESCRIPTION
32	649-0009	1	Poly Deflector
	825-3118-1.5	12	5/16-18 x 1-1/2" Self Threading Floor Screw
	815-3118-Z	12	5/16-18 Nylon Insert Locknut
33	914-3602	2	1 1/2" 4 Bolt, Triple Lip Seal Bearing
34	933-3804	4	5/16-18 x 4" Eyebolt
35	610-0007	1	80B15 1-3/4" Bore Sprocket, 1/2" Keyway
36	625-0121-21	1	Fill Plug Door
37	625-0120-6	2	Upper Beater Bearing Plate
38	611-0029	1	#80-77 Roller Chain W/Connector & 1/2 Link
39	625-0120-14	1	Intermediate Shaft 1-3/4 x 44"
40	625-0121-16	2	5" Upper Cross Beater Assembly W/Teeth
	625-0121-15-2	8	Seal Protector Left
	625-0121-15-3	8	Seal Protector Right
	851-5013-1.25Z	16	1/2-13 x 1-1/4" MB Zinc (Seal Protector Bolts)
	815-5013-Z	16	1/2-13 Nylon Insert Locknut
41	625-0121-12	1	SMV Arm Mount Bracket
42	625-0007-9	1	Expeller Deflector Cover Plate
43	937-0010-1	2	60-18-1 3/4" Chain Coupler 3/8" Keyway
44	625-0121-1	1	Main Frame Welded Assembly
45	619-0010	1	Center Gearbox 1.35:1 Ratio See Page 76
46	625-0121-20	1	RH Optional Beater Mount Welded Assembly
47	610-0004	1	80B30 1-1/2" Bore Sprocket, 3/8" Keyway
48	30-0002	1	1/8" NPT Straight Zerk
49	625-0008	1	Cross Beater Bearing Plate 17"
50	625-0017-6	1	Top Tightener Bracket, Welded Assembly
51	625-0121-3-1	1	Optional Beater Sprocket Cover Shield
52	625-0121-2	1	Upper Chain Shield Welded Assembly
53	611-0020	1	#80-75 Roller Chain W/Connector & 1/2 Link
54	625-0005-10	36	Upper Beater Teeth
	850-5013-1.5Z	72	1/2-13 x 1-1/2" Carriage Bolt (Teeth Bolts)
	815-5013-Z	72	1/2-13 Nylon Insert Locknut
55	625-0004-10	18	Lower Beater Teeth
	850-5013-1.5Z	36	1/2-13 x 1-1/2" Carriage Bolt (Teeth Bolts)
	815-5013-Z	36	1/2-13 Nylon Insert Locknut
56	111-0060-18-CC	1	Coupling Chain Connector Pin & Snap Plate
	937-0010	1	1-3/4" Chain Coupler Assembly W/Chain, Keys, Sprocket
57	611-0024	1	#80-104 Roller Chain W/Connector
58	611-0028	1	#80-52 Roller Chain W/Connector
59	823-0004	2	5/16 x 2-5/8" Snap Pin
60	633-0015	3	33" Grease Line
61	633-0016	2	56" Grease Line
62	633-0019	2	8" Grease Line
63	632-0001	2	3/4 x 5-3/4" Snap Pin

S400 ATTACHMENT



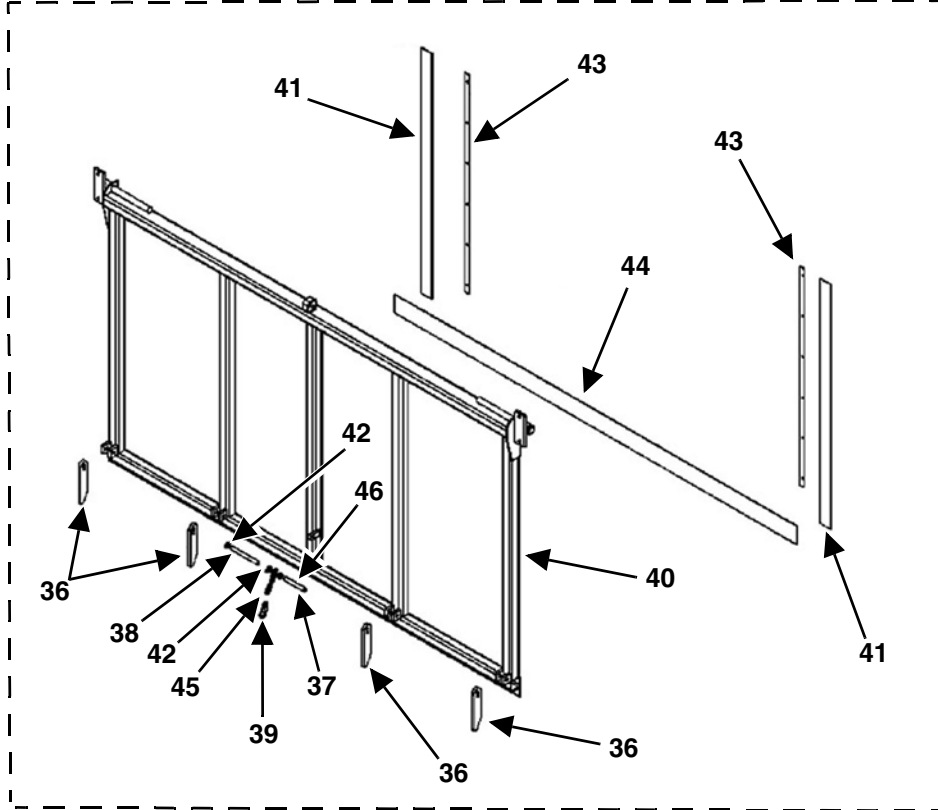
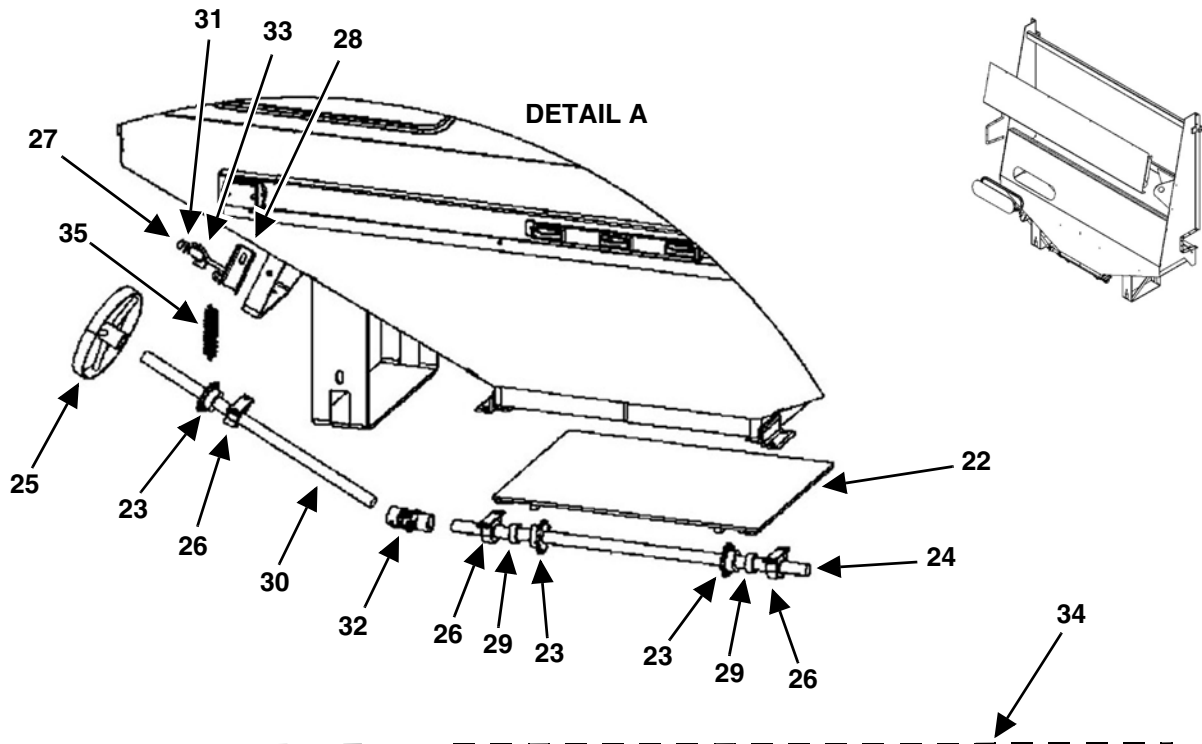
DETAIL A
See Page 94



PB-0028A

KEY	PART NUMBER	QTY	DESCRIPTION
1	632-0001	2	3/4" x 5-3/4" Snap Pin
2	625-0023-5	2	Divider Belting 3-Apron
3	625-0006	2	Stake, Welded Assembly
4	625-0026	2	Stake Pin, Welded Assembly
	06-0221	2	3/16" x1-3/4" Stainless Steel Cotter Pin
5	625-0023-6	2	Divider Belting-2-Apron
6	625-0023-3	1	Center Divider
7	56-0050-LED	1	Grain Kit Harness Lamp Kit
	56-0050-1-LED	1	LED Center Lamp
	56-0050-2-LED	2	LED Red Marker Lamp
	56-0050-3-LED	1	LED Light Harness
	56-0051	1	Harness Jumper
8	49-0128	2	Grain Kit Poly Floor
9	25-6053-11	1	Grain Kit Light Mount Bracket
10	33-0049	5.16'	Self Seal Weather Strip (By The Foot)
11	625-0116-18	2	Leg Assembly, Welded
12	625-0023-4	1	Hopper Upper Filler Panel (Not Needed W/Swing Arm Gate)
13	625-0023-1	1	Main Body Welded Assembly-Frame Only
14	49-0097	1	6-1/2" x 23-1/2" Plexiglass Window
15	33-1002	1	SMV Bracket/Cab Control Storage Bracket (On Box)
16	625-0023-11	1	RH Seal Belting 1/8" x 2-1/2" x 24-1/2"
17	625-0023-10	1	LH Seal Belting 3/32" x 4" x 34"
18	601-0042	1	Left Apron Wiper Assembly (3-Apron)
	601-0042-1	1	Belting Seal 25-3/4" Long
	601-0042-2	1	Left Belting Seal Angle Bracket 15-3/8"
19	601-0041	2	Center/Right Apron Wiper Assembly (3-Apron)
	601-0041-1	1	Belting Seal 27" Long
	601-0041-2	1	Right Belting Seal Angle Bracket 23"
20	601-0044	1	Left Apron Wiper Assembly (2-Apron)
	601-0044-1	1	Belting Seal 41-5/8" Long
	601-0044-2	1	Left Belting Seal Angle Bracket 31-1/4"
21	601-0043	2	Right Apron Wiper Assembly (2-Apron)
	601-0043-1	1	Belting Seal 42-7/8" Long
	601-0043-2	1	Right Belting Seal Angle Bracket 38-7/8"
NS	32-0026	6	14" Nylon Tie Strap
NS	656-0006	2	6' Wire Harness W/Plugs

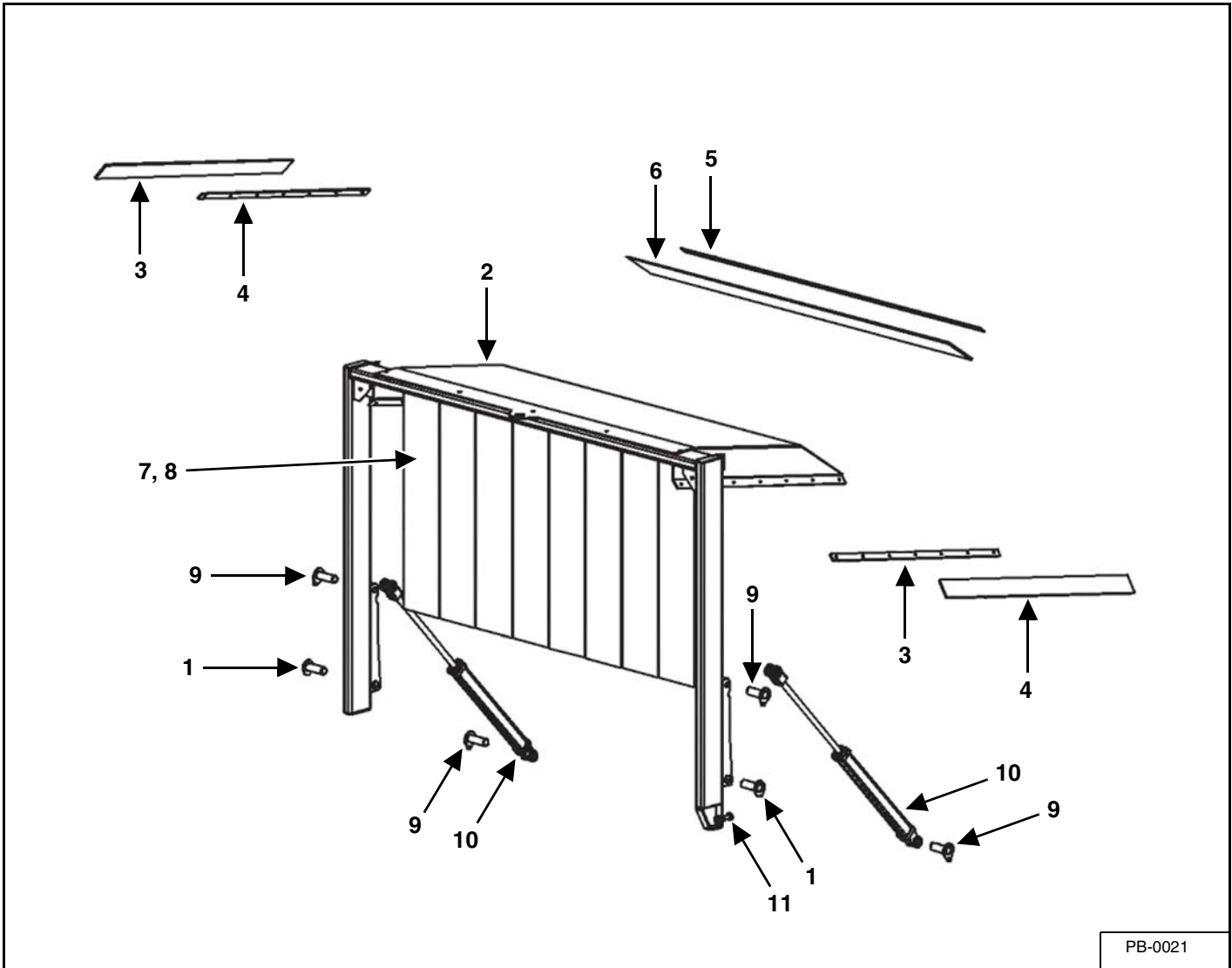
S400 ATTACHMENT (CONT'D)



PB-0028B

KEY	PART NUMBER	QTY	DESCRIPTION
22	625-0023-2	1	Gate Weldment
23	10-0001	3	50B13 Sprocket, 1" Bore, 1/4" Keyway
24	23-0099	1	Grain Kit Gate Shaft
25	25-8062	1	Grain Kit Door Handle
26	124	3	1" Pillow Block Bearing
27	14-0036	1	3/8" ID Lock Collar
28	625-0023-9	1	Grain Door Latch Base
29	323	2	Lock Collar 1" ID
30	23-0102	1	Gate Shaft 24"
31	805-0038-Z	1	3/8" Flat Washer Zinc
32	15-0006	1	Grain Kit Universal Joint
33	625-0023-8	1	Door Latch Arm
34	625-0024	1	Swinging Gate Complete (Use For Box W/Guillotine Style Gate)
35	29-0015	1	Spring
36	100-8012-7	4	Backgate Latch Catch
37	51-0006	1	1/2 x 4" Rubber Grip
38	625-0024-5	1	1/2 x 6" Gate Handle
39	625-0024-6	1	Spring Link Catch
40	625-0024-1	1	Rear Swinging Gate Welded Assembly Less Catches
41	625-0024-3	2	End Gate Vertical Belt Seal
42	810-5013-Z	2	1/2" Spin Lock Nut
43	625-0024-2	2	End Gate Vertical Belt Seal Backer Strip
44	601-0015-4	1	Lower Gate Seal
45	625-0024-7	1	4-Link Chain
46	813-5013Z	1	1/2-13 Nut

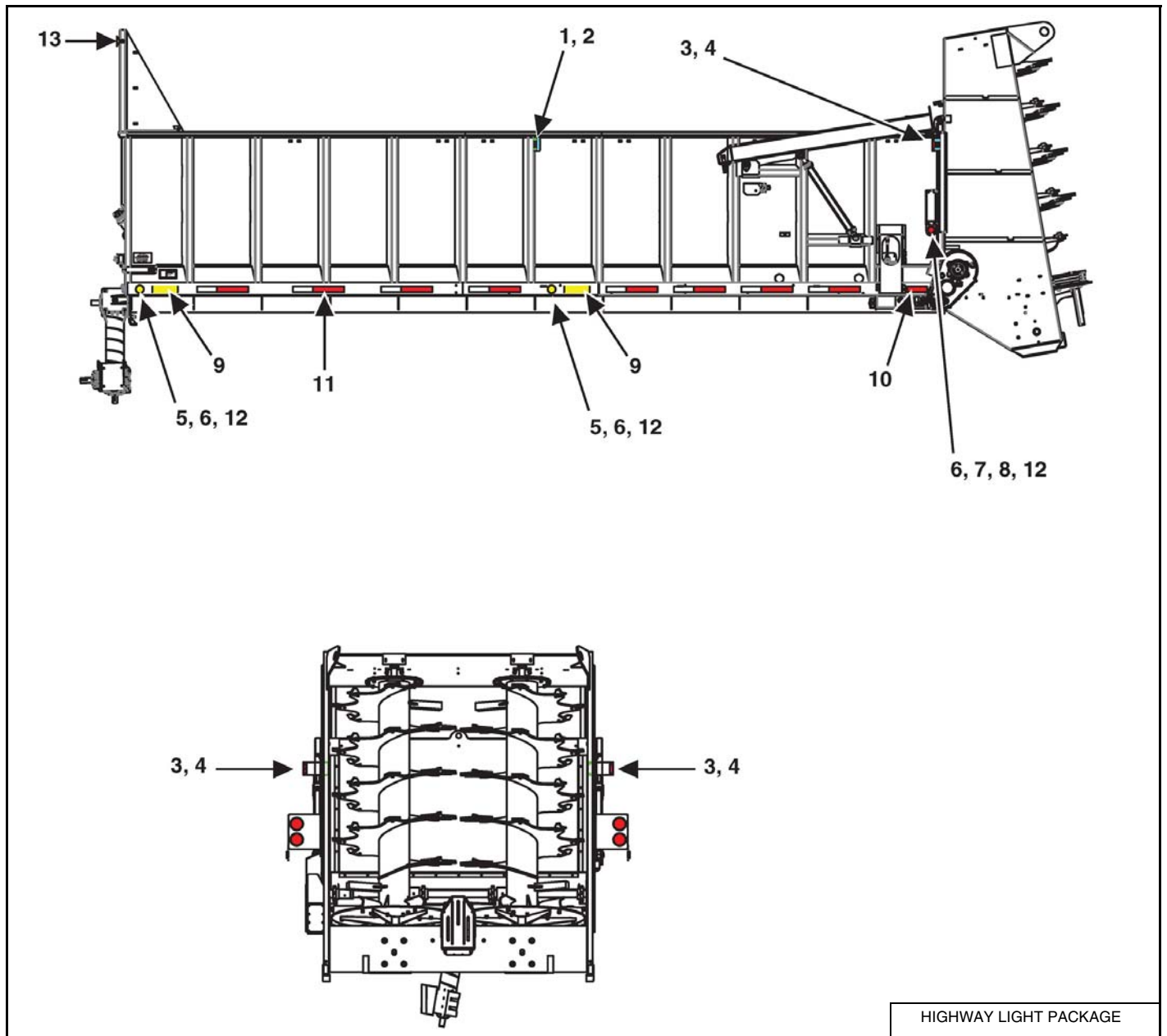
REAR SWING ARM GATE



PB-0021

KEY	PART NUMBER	QTY	DESCRIPTION
1	625-0021	2	Gate Pivot Pin Welded Assembly
2	625-0108	1	Pivot Gate Assembly W/Belting
3	625-0108-5	2	Backer Strip, Side
4	625-0108-4	2	Side Gate Seal
5	625-0108-6	1	Backer Strip, Bottom
6	625-0108-3	1	Lower Gate Belting Seal
7	601-0108-10	8	Pivot Gate Deflector Belting
8	625-0108-9	8	Pivot Gate Deflector Belting Strip
9	625-0108-11	4	Cylinder Gate Pin Welded Assembly
9A	06-0221	4	3/16" x 1-1/4" Stainless Steel Cotter Pin
10	655-0003	2	2" x 24" Hydraulic Cylinder
10A	655-0003-1-C	AR	Cylinder Seal Kit-Chief Cylinder
10B	655-0003-1	AR	Cylinder Seal Kit-Maxim Cylinder
11	9500-SWG-HVBK	1	9500 Hydraulic Valve Bolt Kit
	851-7510-5.5Z	1	3/4" x 5-1/2" Grade 5 Bolt
	625-0028	1	9500 Swing Gate Valve Bracket Welded Assembly
	29-0001	1	Compression Spring

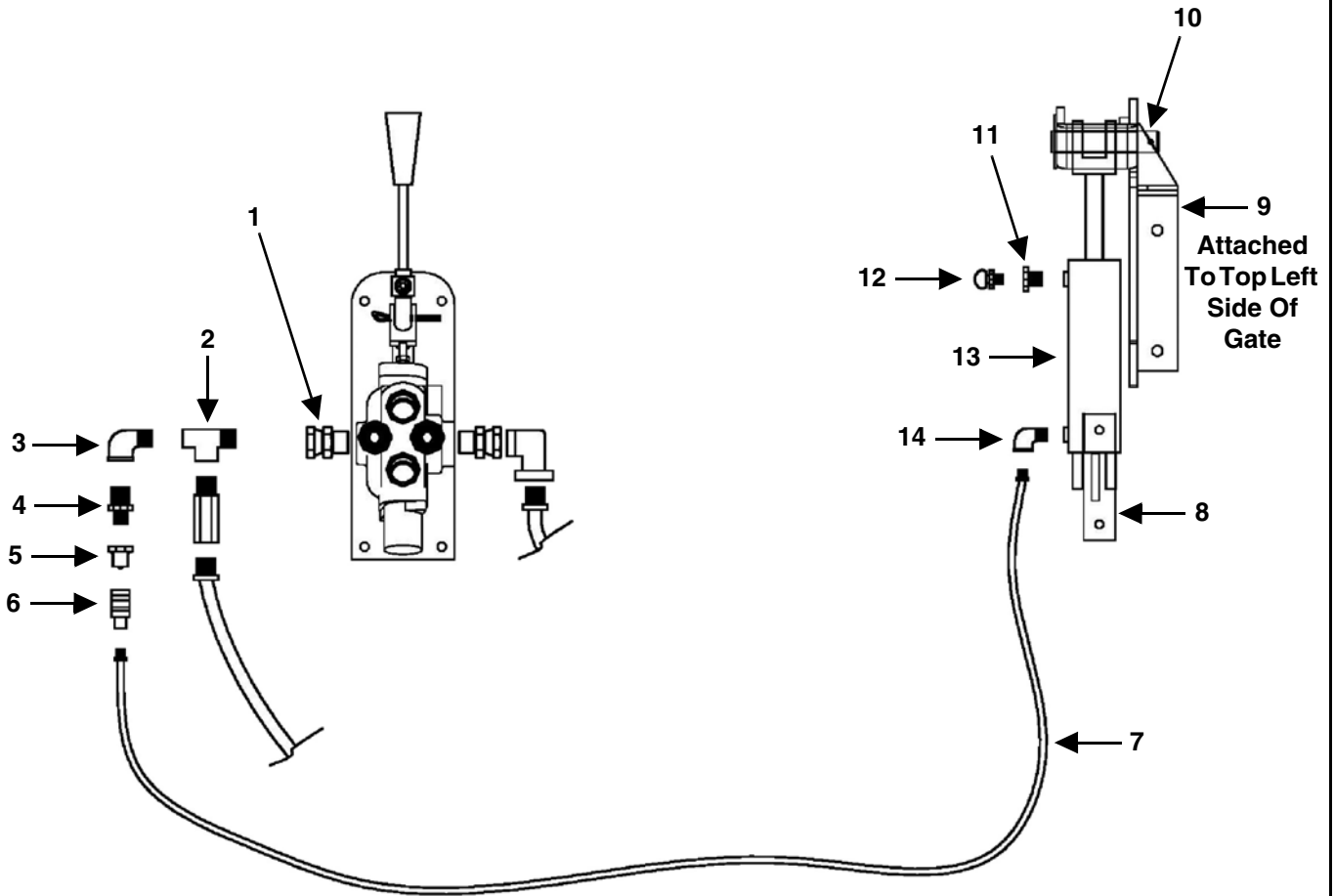
HIGHWAY LIGHT PACKAGE



HIGHWAY LIGHT PACKAGE

KEY	PART NUMBER	QTY	DESCRIPTION
1	56-0023-LED	2	LED Amber Clearance Light
2	625-0125-2	2	Clearance Light Mounting Bracket
3	56-0024-LED	4	LED Red Clearance Light
4	625-0126	2	Rear Clearance Light Mount Bracket Welded
5	56-0025-LED	4	LED Amber 2-1/2" Round Marker Light
6	56-0026	6	2-1/2" Round Grommet
7	56-0036-LED	2	LED Red 2-1/2" Round Marker Light
8	625-0125-3	2	Rear Side Marker Light Bracket
9	46-0002-2	4	Amber Reflector Decal
10	46-0001-24	2	Red Reflector Decal
11	46-8100-4	AR	Red & White Reflector Tape (Ft)
12	56-0027	6	2-Way 6" Plug
13	56-0111	4	Flat 1-Diode Amber LED Front And Side Marker Light

REAR GATE DELAY
(Serial Number 1495240 and Later)



NOTE: Shown with reverse apron and the S200 swing gate option check valve.

REAR GATE DELAY

KEY	PART NUMBER	QTY	DESCRIPTION
1	955-3815	1	Male O-Ring To Female 37 Degree Swivel
2	55-0201	1	30 Degree Seat Male End
3	55-0082	1	90 Degree Female Elbow
4	55-0156	1	Chamfered Adapter
5	55-0013	1	Male Coupling Tip
6	55-0035	1	Female Half Coupling
7	955-3611	1	3/8" x 108" Hose 3/8"-18 Male x 1/2"-14 Male
8	625-0029	1	Rear Gate Cylinder Bottom Bracket Assembly
9	625-0030	1	Rear Gate Top Cylinder Bracket Assembly
10	25-8092-1	1	Rear Gate Top Shaft Assembly
11	55-0095	1	1/8" To 3/8" Reducer
12	55-0107	1	1/8" Breather Open Vent
13	155-2-10-1.125-1	1	Hydraulic Cylinder 2" Bore x 10" Stroke
14	955-0003	1	90 Degree Street Elbow 3/8"-18 x 3/8"-18



MAINTENANCE RECORD

MODEL NO. _____

SERIAL NO. _____

DATE	SERVICE PERFORMED

DATE	SERVICE PERFORMED

Manufactured by:

Meyer Manufacturing Corporation

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